

DETAIL SPECIFICATION SHEET

CABLE, RADIO FREQUENCY, FLEXIBLE, COAXIAL,
50 OHMS, LOW SMOKE, LOW LOSS DIAMETER .405

This specification is approved for use by all Departments
and Agencies of the department of Defense.

The requirements for acquiring the cable described herein shall consist
of this specification and MIL-DTL-17.

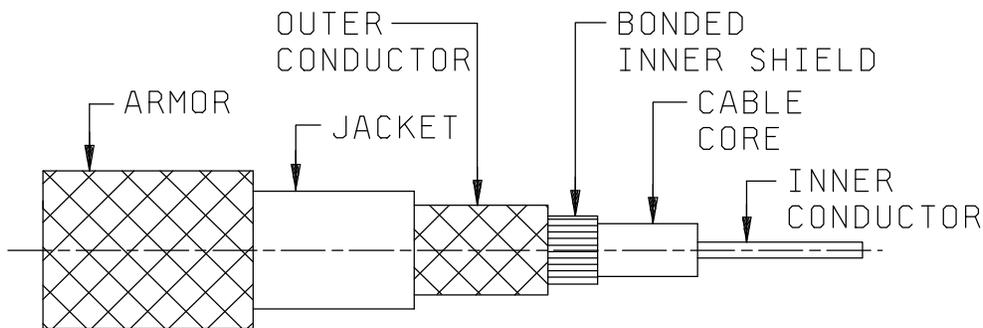


FIGURE 1. General configuration.

TABLE I. Description.

Components	Construction details	Diameters
Inner conductor	Solid bare copper	.108 ±.001 inch (2.74 ±0.03 mm)
Dielectric core	Cellular polyethylene	.285 ±.005 inch (7.24 ±0.13 mm)
Inner shield	.003 inch bonded aluminum tape	.291 ±.005 inch (7.39 ±0.13 mm)
Outer conductor	Single braid of 34 AWG, tinned copper wire. Coverage: 91.2 percent, nominal. Carriers: 24 Ends: 8 Picks/inch: 6.3	.320 ±.005 inch (8.13 ±0.13 mm)
Jacket	Type XIV, crosslinked polyolefin	.405 ±.007 inch (10.29 ±0.18 mm)
Armor	Single braid of aluminum alloy wire.	.475 inch (12.07 mm) maximum.

ENGINEERING INFORMATION:

Continuous working voltage: 2,250 V rms, maximum.

Operating frequency: 2.5 GHz, maximum.

Velocity of propagation: 83 percent, nominal.

Power rating: See figure 2.

Operating temperature range: -30° to +85°C.

Inner conductor properties: DC resistance, maximum, at 20°C: .167 ohms per 100 feet.

REQUIREMENTS:

Dimensions, configuration and description: See figure 1 and table I.

Environmental and mechanical:

Visual and mechanical examination: Applicable.

Out-of-roundness: Applicable.

Eccentricity: 10 percent, maximum.

Adhesion of conductors:

Inner conductor to core: 10 pounds, minimum; 25 pounds maximum.

Aging stability: +98° ±2°C.

Cold bend: -30°C ±2°C.

Dimensional stability: +85°C ±2°C.

Inner conductor from core: 0.62 inch (mm), maximum.

Inner conductor from jacket: .125 inch (mm), maximum.

Contamination: Not applicable.

Flame propagation: Applicable.

Acid gas generation: 2.0 percent, maximum.

Halogen content: 0.2 percent, maximum.

Immersion test:

Tensile strength, percent of unaged minimum, 50.

Elongation, percent of unaged minimum: 50.

Smoke index: 25 maximum.

Toxicity index: 5 maximum.

Durometer hardness (type A) 80 minimum.

Weathering: Applicable.

Abrasion resistance: 75 cycles minimum (jacket only).

Tear strength: 35 pounds per inch.

Heat distortion: 30 percent maximum.

Physical tests on unaged jacket.

Tensile strength: 1,300 psi, minimum.

Elongation: 160 percent, minimum.

Physical tests on aged jacket:

Air oven:

Tensile strength, percent minimum: 60.

Elongation: percent minimum: 60.

Hot oil immersion:

Tensile strength, percent minimum: 50.

Elongation, percent minimum: 50.

Tensile strength and elongation: 1,300psi, 160 percent minimum.

Weight: 114.4 Lbs/1000 ft, maximum.

139.6 Lbs/1000 ft (armored), maximum.

Electrical:

Spark test: 3,000 V rms, minimum.

Voltage withstanding: 3,750 V rms, minimum.

Corona extinction voltage: 3,000 V rms, minimum.

Characteristic impedance: 50 \pm 2 ohms.

Attenuation: See figure 2.

Structural return loss: See figure 3.

Capacitance: 27.0 pF per feet, maximum.

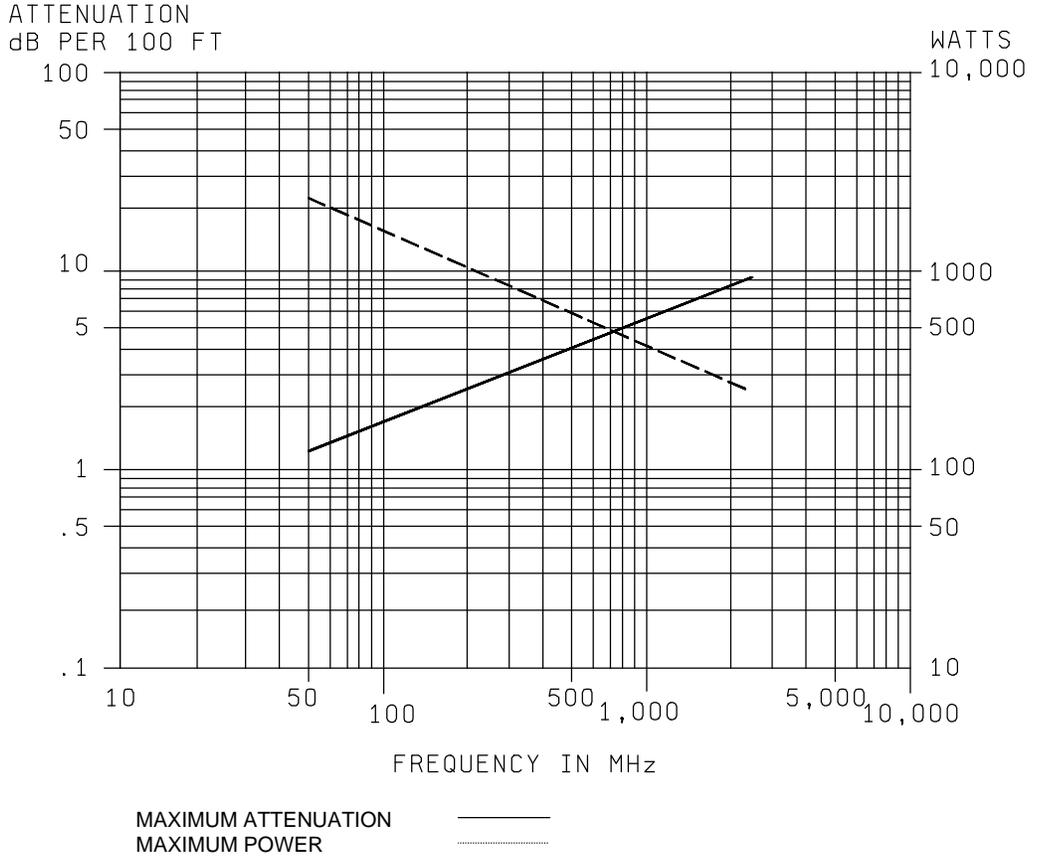
Capacitance unbalance: Not applicable.

Transmission unbalance: Not applicable.

Mechanically induced noise: Not applicable.

Time delay: Not applicable.

Part or Identifying Number (PIN): M17/223-00001 (unarmored)
M17/223-00002 (armored).



Tabulated values are for reference only. The values on the graph represent the requirements for attenuation. The data regarding power rating are for information only.

Frequency MHz	Attenuation dB	Power Watts
50	1.25	2060
150	2.05	1180
450	3.73	670
900	5.38	470
1500	7.03	350
2000	8.28	300
2500	9.38	270

FIGURE 2. Power rating and attenuation.

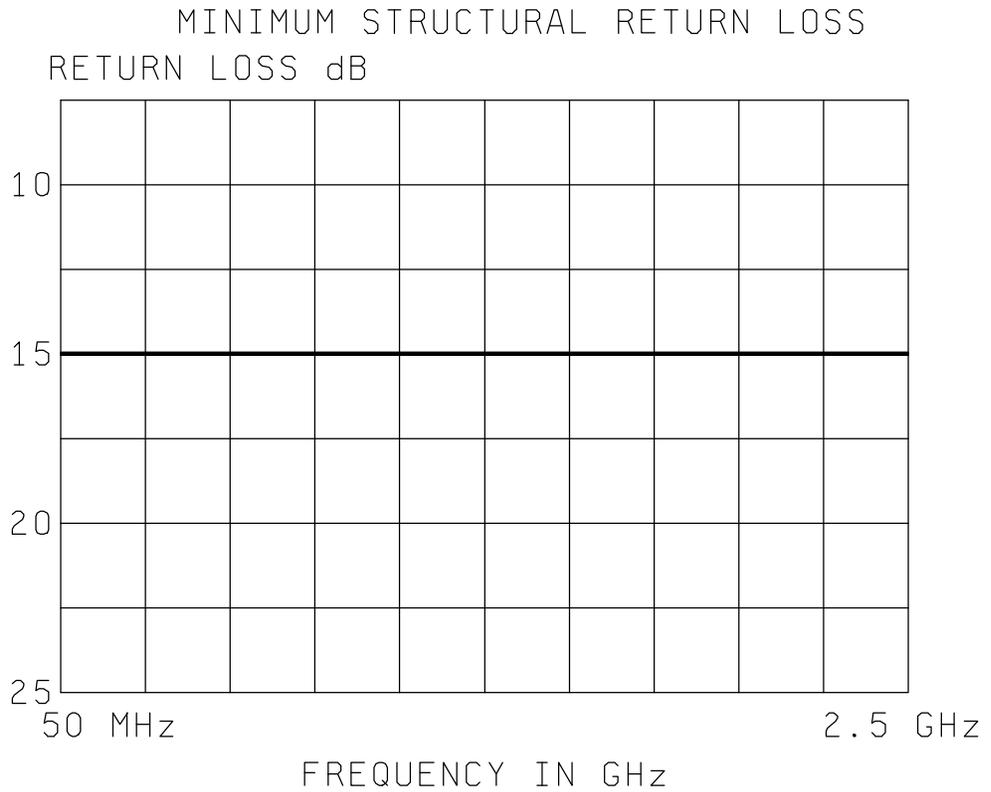


FIGURE 3. Structural return loss.

CONCLUDING MATERIAL

Custodians:

Army - CR
Navy - EC
Air Force - 85

Preparing activity:

DLA - CC

(Project: 6145-2169-03)

Review activities:

Army - AR, AT, CR4, MI
Navy - AS, MC, OS, SH
Air Force - 17, 19, 99
NASA - NA
DLA - IS