

INCH-POUND

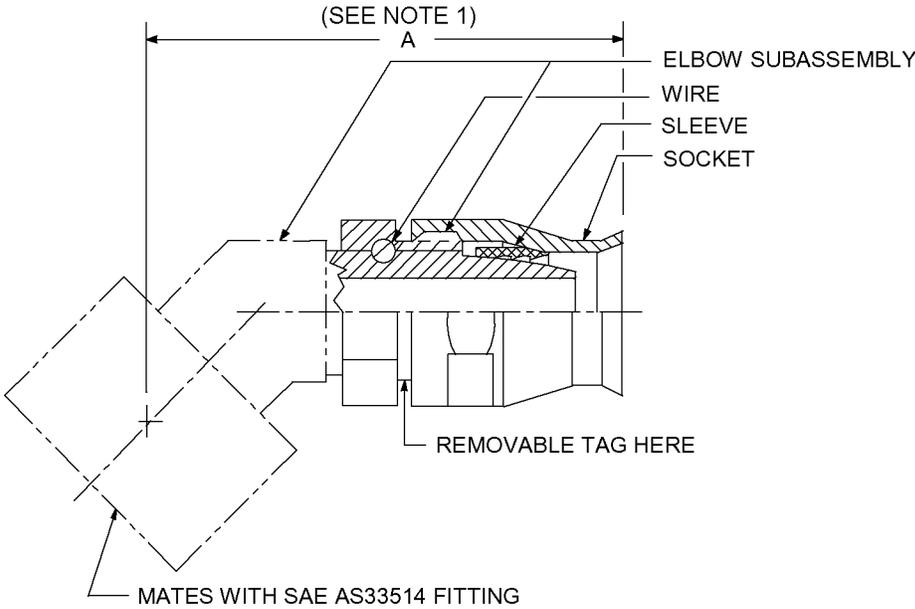
MS27384B
24 September 2003
SUPERSEDING
MS27384A
30 June 1972

DETAIL SPECIFICATION SHEET

ADAPTER ASSEMBLY, FLARELESS, 45° FORGED ELBOW,
TUBE TO HOSE - WITH SWIVEL NUT

This specification is approved for use by all Departments
and Agencies of the Department of Defense.

The requirements for acquiring the product described herein
shall consist of this specification and MIL-DTL-27272.



NOTE: Dimension A is measured between the hose end of the socket and the free end of the radius MS8000 series seal insert at its centerline when the socket is assembled on the nipple subassembly.

FIGURE 1. Adapter assembly illustration.

MS27384B

REQUIREMENTS

Intended use. This adapter is intended for use with hose conforming to MIL-DTL-27267.

Dimensions. Dimensions are in inches.

Material. PIN suffix C, corrosion-resistant steel.

No PIN suffix. Combination of aluminum alloy and corrosion-resistant steel.

See applicable specification sheet and MIL-DTL-25579 for material of other components identified in table I for their material requirements.

Identification of product. The Part or Identifying Number (PIN) and the manufacturer's PIN and Government Entity (CAGE) Code shall be marked on a removable tag securely attached to the adapter. The PIN for this assembly shall be as specified in table I (e.g., MS27384-4C).

Order of precedence. This specification takes precedence over the documents referenced herein. Unless otherwise specified, referenced documents shall be of the issue in effect on the date of solicitation.

Adapter assembly illustration. See figure 1.

Flareless fitting, hose connector design. Use MIL-DTL-25579/1 for application of NAS 1760.

TABLE I. Adapter assembly composition.

| PIN <u>1/</u> | Elbow subassembly PIN | Sleeve PIN | Socket PIN | A <u>2/</u> max |
|------------------|-----------------------|------------|------------|-----------------|
| MS27384 | MS27389 | MS27070 | MS27069 | |
| -3/-4C <u>3/</u> | -3/-4C | -4C | -4C | 1.92 |
| -4C | -4C | | | |
| -5C | -5C | -5C | -5C | 1.99 |
| -6C | -6C | -6C | -6C | 2.11 |
| -8C | -8C | -8C | -8C | 2.73 |
| -8 | -8 | | | |

1/ If required, lockwire holes to be drilled in accordance with SAE AS1043 and suffix L added to the Part of Identifying Number (PIN) (e.g., MS27384-8CL).

2/ Dimension A is measured between the hose end of the socket and the free end of the radius MS8000 series seal insert at its centerline when the socket is assembled on the nipple subassembly.

3/ Swivel nut and sealing surface of this elbow subassembly shall mate with SAE AS33514-3. The remaining portion of the subassembly shall mate with M27267-4 hose.

Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue, due to the extent of the changes to complete reformatting.

MS27384B

CONCLUDING MATERIAL

Custodians:

Army - AV
Navy - AS
Air Force - 99
DLA - CC

Preparing activity:

DLA - CC

(Project 4730-0868-023)

Review activities:

Army - AR, AT, MI
Navy - MC, SA, SH
Air Force - 71