

INCH-POUND

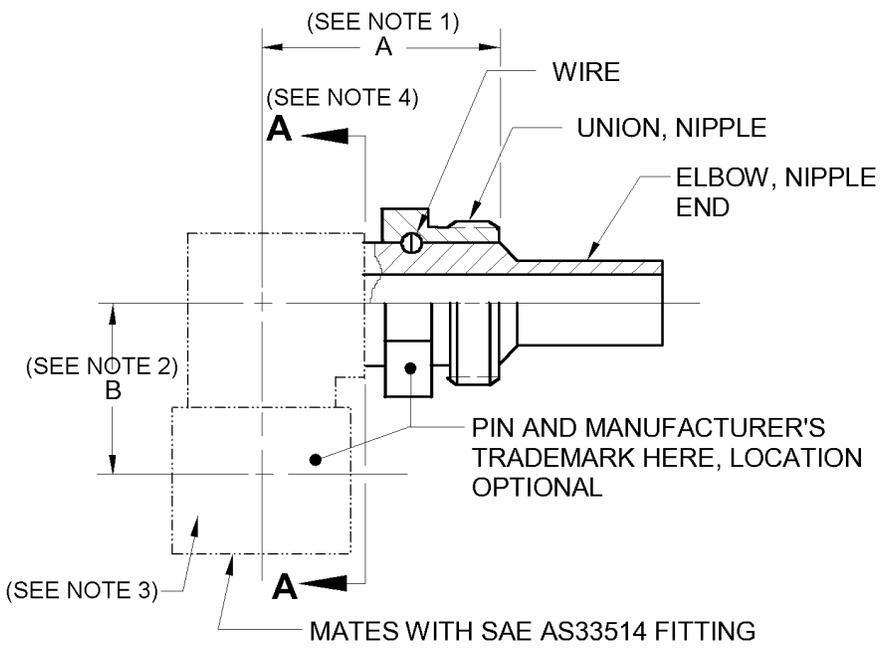
MS27390B
24 September 2003
SUPERSEDING
MS27390A
30 June 1972

DETAIL SPECIFICATION SHEET

ELBOW SUBASSEMBLY, FLARELESS, 90° FORGED, SWIVEL NUT

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification and MIL-DTL-27272.



NOTES:

1. Dimension A is measured between the hose end of the threaded section of the union and the centerline of the insert.
2. Dimension B is measured between the centerline of the nipple and the free end of the insert at its centerline.
3. If required, lockwire holes to be drilled in accordance with SAE AS1043 and suffix L added to the Part or Identifying Number (PIN) (e.g., MS27390-8CL).
4. Any forged design of adapter components to the left of plane A-A is acceptable provided the dimensions A and B and the requirements of this specification sheet and the procurement specification are met.

FIGURE 1 Elbow subassembly illustration.

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REQUIREMENTS

Intended use. This part is a component of MS27385.

Identification of product. The PIN and the manufacturer's trademark shall be permanently marked on the part. The PIN for this subassembly shall be as specified in table I (e.g., MS27390-4C).

Dimensions. Dimensions are in inches.

Material. PIN suffix C, corrosion-resistant steel.

PIN suffix D. Aluminum alloy.

No PIN suffix. Combination of aluminum alloy and corrosion-resistant steel.

See applicable specification sheet for other components identified in table I for their material requirements.

Elbow subassembly illustration. See figure 1.

Finish. Corrosion-resistant steel, do not passivate.

Aluminum alloy. Anodize in accordance with MIL-A-8625, type II, dye yellow.

Order of precedence. This specification takes precedence over the documents referenced herein. Unless otherwise specified, referenced documents shall be of the issue in effect on the date of solicitation.

TABLE I. Elbow subassembly composition.

PIN <u>1/</u>	Wire PIN	Union, nipple PIN	Elbow, nipple end PIN	A <u>2/</u> ±.020	B <u>3/</u> ±.020
MS27390	MS27072	MS27071	MS27394	.845	.741
-3/-4C <u>4/</u>	-4C	-4C	-3/-4C		
-4C			-4C		.725
-5C	-5C	-5C	-5C	.900	.808
-6C	-6C	-6C	-6C	.965	.915
-8C	-8C	-8C	-8C	1.235	1.052
-8			-8D		

1/ If required, lockwire holes to be drilled in accordance with SAE AS1043 and suffix L added to the PIN (e.g., MS27390-8CL).

2/ Dimension A is measured between the hose end of the threaded section of the union and the centerline of the insert.

3/ Dimension B is measured between the centerline of the nipple and the free end of the insert at its centerline.

4/ Swivel nut and sealing surface of this elbow subassembly shall mate with SAE AS33514-3 fitting. The remaining portion of the subassembly shall mate with M27267-4 hose.

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Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue, due to the extent of the changes.

CONCLUDING MATERIAL

Custodians:

Army – AV
Navy - AS
Air Force - 99
DLA - CC

Preparing activity:

DLA - CC

(Project 4730-0868-071)

Review activities:

Army - AT, MI
Navy - MC, SA, SH
Air Force - 71