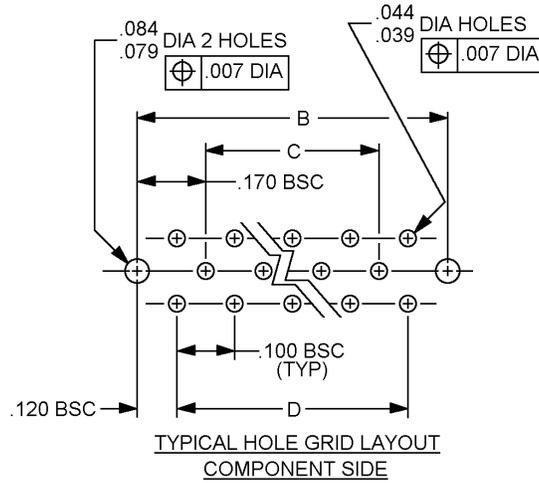




MIL-DTL-55302/21F



Part or Identifying Number (PIN)	A ±.010	B Basic	C Ref	D Ref	E ±.015	F ±.008
M55302/21-01	3.426	3.240	2.900	3.000	.087	.092
M55302/21-02	3.426	3.240	2.900	3.000	.145	.154

Inches	mm	Inches	mm	Inches	mm	Inches	mm
.002	0.05	.044	1.12	.099	2.51	.187	4.75
.004	0.10	.055	1.40	.100	2.54	.200	5.08
.005	0.13	.059	1.50	.120	3.05	.201	5.11
.007	0.18	.060	1.52	.122	3.10	.209	5.31
.008	0.20	.065	1.65	.140	3.56	.340	8.64
.009	0.23	.077	1.96	.145	3.68	.350	8.89
.010	0.25	.079	2.01	.150	3.81	.360	9.14
.012	0.30	.084	2.13	.154	3.91	2.900	73.66
.015	0.38	.085	2.16	.170	4.32	3.000	76.20
.026	0.66	.092	2.34	.173	4.39	3.240	82.30
.028	0.71	.098	2.49	.177	4.50	3.426	87.02
.039	0.99			.183	4.65		

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Unless otherwise specified, tolerances are ±.005 (0.13 mm).
4. These connectors mate with connectors specified in MIL-DTL-55302/22 and are primarily for use with single-sided, double-sided, or multilayered printed wiring board.
5. Positional tolerances of guide pins shall apply at datum plane X.
6. Pad(s) suitable for printed circuit boards support are optional. Dimensions and location(s) are optional.
7. The terminating side and the side opposite mating face of the plug may be open or solid construction.

FIGURE 1. Connectors, plug (.100 spacing) - Continued.

REQUIREMENTS:

Design and construction:

Dimensions and configuration: See figure 1.

Material:

Guide pins and guide bushings: Brass C21000, as specified in ASTM B134, or FC brass as specified in ASTM B16.

Plating:

Contact:

Gold in accordance with ASTM B488, type II, code C, class 1.27, over nickel-plating in accordance with SAE-AMS-QQ-N-290, class 2, 50 to 150 microinches.

Contact identification:

Shall be numerical and sequential in the pattern indicated.

Pin size: 23

Wire size: 22

Current rating: 5 amperes, maximum.

Mating and unmating:

The maximum insertion force, in pounds, shall not exceed a value equal to .5 times the number of contacts, and the withdrawal force, in pounds, shall be a minimum of .08 times the number of contacts, and shall not exceed the measured insertion force.

Contact resistance:

The average resistance of all contact pairs measured shall not exceed .010 ohm, and no individual contact pair shall have a resistance exceeding .020 ohm.

Dielectric withstanding voltage:

Sea level: 1,000 volts rms, 60 Hz, ac.

High altitude: 500 volts rms, 60 Hz, ac.

PIN: M55302/21-(dash number from figure 1).

Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Reference documents. In addition to MIL-DTL-55302, this document references the following:

MIL-DTL-55302/22	ASTM B488
ASTM B16	SAE-AMS-QQ-N-290
ASTM B134	

MIL-DTL-55302/21F

CONCLUDING MATERIAL

Custodians:

Army - CR  
Navy - EC  
Air Force - 11  
DLA - CC

Preparing activity:  
DLA - CC

(Project 5935-4411-010)

Review activities:

Army - AT, AV, MI  
Navy - AS, MC, OS, SH  
Air Force - 19, 99

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://www.dodssp.daps.mil>.