

MILITARY SPECIFICATION

MICROCIRCUITS, DIGITAL, CMOS, DECODER,
MONOLITHIC SILICON, POSITIVE LOGIC

This specification is approved for use by all Departments and Agencies of the Department of Defense.

1. SCOPE

1.1 Scope. This specification covers the detail requirements for monolithic silicon, CMOS Logic microcircuits. Two product assurance classes and a choice of case outlines and lead finishes are provided and are reflected in the complete part number.

1.2 Part number. The part number shall be in accordance with MIL-M-38510.

1.2.1 Device type. The device type shall be as follows:

<u>Device type</u>	<u>Circuit</u>
01	BCD to decimal decoder
51	BCD to decimal decoder

1.2.2 Device class. The device class shall be the product assurance level as defined in MIL-M-38510.

1.2.3 Case outline. The case outline shall be designated as follows:

<u>Outline letter</u>	<u>Case outline (see MIL-M-38510, appendix C)</u>
E	D-2 (16-lead, 1/4" x 7/8"), dual-in-line package
F	F-5 (16-lead, 1/4" x 3/8"), flat package
Z	F-5 (16-lead, 1/4" x 3/8"), flat package, except A dimensions = 0.1 (2.54 mm) max.

1.3 Absolute maximum ratings.

Supply voltage range ($V_{DD} - V_{SS}$)	
Device type 01	-0.5 V to +15.5 V
Device type 51	-0.5 V to +18.0 V
Input current (each input)	*10 mA
Input voltage range	$V_{SS} = -0.5 \text{ V} \leq V_I \leq V_{DD} + 0.5 \text{ V}$
Storage temperature range	-65°C to +175°C
Maximum power dissipation (P_D)	200 mW
Lead temperature (soldering, 10 seconds)	+300°C
Thermal resistance, junction-to-case (θ_{JC})	(See MIL-M-38510, appendix C)
Junction temperature (T_j)	+175°C

NOTES:

- As an exception to 3.5.6.2.3 of MIL-M-38510, for case outline Z only, the leads of bottom brazed ceramic packages (i.e., configuration 2 of case outlines F-5 or F-6) may have electroless nickel undercoating which shall be 50 to 200 microinches (1.27 to 5.08 μm) thick provided the lead finish is hot solder dip (i.e., finish letter A) and provided that, after any lead forming, an additional hot solder dip coating is applied which shall extend from the outer tip of the lead to no more than 0.015 inch (0.38 mm) from the package edge.
- For bottom or side braided packages, case outline Z only, the S₁ dimension may go to .000 inch (.00 mm) minimum.

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: National Aeronautics and Space Administration, George C. Marshall Space Flight Center, ATTN: EG02, Marshall Space Flight Center, Alabama 35812 by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

1.4 Recommended operating conditions.

Supply voltage range ($V_{DD} - V_{SS}$):	
Device type 01 - - - - -	4.5 V to 12.5 V
Device type 51 - - - - -	4.5 V to 15 V
Input low (V_{IL}) voltage range:	
Device type 01 - - - - -	0-0.85 V at $V_{DD} = 5$ V; 0-2.1 V at $V_{DD} = 12.5$ V
Input low (V_{IL}) voltage range:	
Device type 51 - - - - -	0-1.5 V at $V_{DD} = 5$ V; $V_{OL} = 10\% V_{DD}$, $V_{OH} = 90\% V_{DD}$; 0-2.0 V at $V_{DD} = 10$ V; 0-4.0 V at $V_{DD} = 15$ V
Input high (V_{IH}) voltage range:	
Device type 01 - - - - -	3.95-5.0 V at $V_{DD} = 5$ V; 10.0-12.5 V at $V_{DD} = 12.5$ V
Device type 51 - - - - -	3.5-5.0 V at $V_{DD} = 5$ V; $V_{OL} = 10\% V_{DD}$, $V_{OH} = 90\% V_{DD}$; 8.0-10.0 V at $V_{DD} = 10$ V; 11.0-15.0 V at $V_{DD} = 15$ V
Ambient operating temperature range (T_C) -	-55°C to +125°C
Load capacitance - - - - -	50 pF maximum

2. APPLICABLE DOCUMENTS

2.1 Government specifications and standards. Unless otherwise specified, the following specifications and standards, of the issue listed in that issue of the Department of Defense Index of Specifications and Standards specified in the solicitation, form a part of this specification to the extent specified herein.

SPECIFICATION

MILITARY

MIL-M-38510 - Microcircuits, General Specification for.

STANDARD

MILITARY

MIL-STD-883 - Test Methods and Procedures for Microelectronics.

(Copies of specifications, standards, handbooks, drawings, and publications required by manufacturers in connection with specific acquisition functions should be obtained from the contracting activity or as directed by the contracting officer.)

2.2 Order of precedence. In the event of a conflict between the text of this specification and the references cited herein, the text of this specification shall take precedence.

3. REQUIREMENTS.

3.1 Detail specification. The individual item requirements shall be in accordance with MIL-M-38510, and as specified herein.

3.2 Design, construction, and physical dimensions. The design, construction, and physical dimensions shall be as specified in MIL-M-38510 and herein. Although eutectic die bonding is preferred, epoxy die bonding may be performed. However, the resin used shall be Dupont 5504 Conductive Silver Paste, or equivalent which is cured at 200° ±10°C for a minimum of 2 hours. The use of equivalent epoxies or cure cycles shall be approved by the qualifying activity. Equivalency shall be demonstrated in data submitted to the qualifying activity for verification.

3.2.1 Logic diagrams and terminal connections. The logic diagrams and terminal connections shall be as specified on figure 1.

3.2.2 Truth tables and logic equations. The truth tables and logic equations shall be as specified on figure 2.

3.2.3 Schematic circuits. The schematic circuits shall be submitted to the preparing activity prior to inclusion of a manufacturer's device in this specification and shall be submitted to the qualifying activity as a prerequisite for qualification. All qualified manufacturers' schematics shall be maintained and available upon request.

3.2.4 Case outlines. The case outlines shall be as specified in 1.2.3.

3.3 Lead material and finish. The lead material and finish shall be in accordance with MIL-M-38510 and 6.4 herein.

3.4 Electrical performance characteristics. The electrical performance characteristics are as specified in table I, and apply over the full recommended ambient operating temperature range, unless otherwise specified.

3.5 Electrical test requirements. The electrical test requirements for each device class shall be the subgroups specified in table II. The electrical tests for each subgroup are described in table III. V_{IL} and V_{IH} testing requires only a summary of attributes data.

3.6 Marking. Marking shall be in accordance with MIL-M-38510.

3.6.1. Total dose radiation hardness identifier. Total dose radiation hardness identifier shall be in accordance with MIL-M-38510 and 4.5.5 herein.

3.6.2 Serialization. All class S devices shall be serialized in accordance with MIL-M-38510.

3.6.3 Correctness of indexing and markings. All devices shall be subjected to the final electrical tests specified in table II after part number marking to verify that they are correctly indexed and identified by part number. Optionally, an approved electrical test may be devised especially for this requirement.

3.7 Microcircuit group assignment. The devices covered by this specification shall be in microcircuit group number 39 (see MIL-M-38510, appendix E).

4. QUALITY ASSURANCE PROVISIONS

4.1 Sampling and inspection. Sampling and inspection procedures shall be in accordance with MIL-M-38510 and methods 5005 and 5007, as applicable, of MIL-STD-883, except as modified herein.

4.2 Screening. Screening shall be in accordance with method 5004 of MIL-STD-883, and shall be conducted on all devices prior to qualification and quality conformance inspection. The following additional criteria shall apply:

- a. Delete the sequence specified in 3.1.9 through 3.1.13 of method 5004 and substitute lines 1 through 7 of table II herein.
- b. Burn-in (method 1015 of MIL-STD-883).
 - (1) Static tests (test condition A) using circuit shown on figure 4 or equivalent. Ambient temperature (T_A) shall be 125°C minimum. Test duration for each static test shall be 24 hours minimum for class S devices and in accordance with table I of method 1015 for class B devices.
 - (2) Dynamic test (test condition D) using circuit shown on figure 5 or equivalent. Ambient temperature (T_A) shall be 125°C minimum. Test duration shall be in accordance with table I of method 1015.
- c. Interim and final electrical parameters shall be as specified in table II herein.
- d. For class S devices, post dynamic burn-in, or class B devices, post static burn-in, electrical parameter measurements may, at the manufacturer's option, be performed separately or included in the final electrical parameter requirements.

4.2.1 Percent defective allowable (PDA).

- a. The PDA for class S devices shall be 5 percent for static burn-in and 5 percent for dynamic burn-in, based on the exact number of devices submitted to each separate burn-in.
- b. Static burn-in I and II failures shall be cumulative for determining PDA.
- c. The class B devices PDA shall be in accordance with MIL-M-38510 for static burn-in. Dynamic burn-in is not required.
- d. Those devices whose measured characteristics after burn-in exceed the specified delta (Δ) limits or electrical parameter limits specified in table III, subgroup 1, are defective and shall be removed from the lot. The verified failures divided by the total number of devices in lot initially submitted to burn-in shall be used to determine the percent defective for the lot and the lot shall be accepted or rejected based on the specified PDA.

4.3 Qualification inspection. Qualification inspection shall be in accordance with MIL-M-38510. Inspections to be performed shall be those specified in method 5005 of MIL-STD-883 and herein for groups A, B, C, D and E inspections (see 4.4.1 through 4.4.5).

4.3.1 Qualification extension. When authorized by the qualifying activity, if a manufacturer qualifies to a 51 device type which is manufactured identically to a 01 device type on this specification, then the 01 device type may be part I qualified by conducting only group A electrical tests and any electrics specified as additional group C subgroups and submitting data in accordance with MIL-M-38510, appendix D (i.e. groups A, B, C, D, and E tests are not required).

4.4 Quality conformance inspection. Quality conformance inspection shall be in accordance with MIL-M-38510 and as specified herein. Inspections to be performed shall be those specified in method 5005 of MIL-STD-883 and herein for groups A, B, C, D, and E inspections (see 4.4.1 through 4.4.5).

4.4.1 Group A inspection. Group A inspection shall be in accordance with table I of method 5005 of MIL-STD-883 and as follows:

- a. Tests shall be performed in accordance with table II herein.
- b. Subgroups 5, 6, 7, and 8 of table I of method 5005 of MIL-STD-883 shall be omitted.
- c. Subgroup 4 (C_i measurement) shall be measured only for initial qualification and after process or design changes which may affect input capacitance. Capacitance shall be measured between the designated terminal and V_{SS} at a frequency of 1 MHz.
- d. Subgroup 12 shall be added to the group A inspection requirements for class S devices using an LTPD of 15 and consist of the procedures, test conditions, and limits specified in table III.
- e. At the manufacturer's option, test tapes may be programmed simultaneously for each identical section provided that each output is measured and each specified input combination is tested.

4.4.2 Group B inspection. Group B inspection shall be in accordance with table II of method 5005 of MIL-STD-883 and as follows:

- a. Class S steady state life (accelerated) test circuits shall be submitted to the qualifying activity for approval. When the alternate steady state life test is used, the circuit on figure 5, or equivalent, shall be used.

TABLE I. Electrical performance characteristics.

Test	Symbol	Conditions $V_{SS} = 0 \text{ V}$ $-55^\circ\text{C} \leq T_A \leq 125^\circ\text{C}$, Unless otherwise specified	Device type	Limits		Unit
				Min	Max	
Positive clamping input to V_{DD}	$V_{IC}(\text{pos})$	$T_A = 25^\circ\text{C}$ $I_I = 1 \text{ mA}$	$V_{DD} = \text{GND}$ $V_{SS} = \text{Open}$ Outputs = Open	A11		1.5 Vdc
Negative clamping input to V_{DD}	$V_{IC}(\text{neg})$	$T_A = 25^\circ\text{C}$ $I_I = -1 \text{ mA}$	$V_{DD} = \text{Open}$ $V_{SS} = \text{GND}$ Outputs = Open	A11		-6 Vdc
Quiescent supply current	I_{SS}	See table III	$V_{DD} = 15 \text{ V}$ $V_{DD} = 18 \text{ V}$	01 51	-10 -10	μA
High level output voltage	V_{OH1}	$V_{DD} = 5.0 \text{ Vdc}$, No load		01	4.95	Vdc
	V_{OH2}	$V_{DD} = 10 \text{ Vdc}$, No load		01	9.95	Vdc
	V_{OH3}	$V_{DD} = 15 \text{ Vdc}$, No load		51	14.95	Vdc
Low level output voltage	V_{OL1}	$V_{DD} = 5.0 \text{ Vdc}$, No load		01	50	mVdc
	V_{OL2}	$V_{DD} = 10 \text{ Vdc}$, No load		01	50	mVdc
	V_{OL3}	$V_{DD} = 15 \text{ Vdc}$, No load		51	50	mVdc
Input high voltage	V_{IH1}	$V_{DD} = 5.0 \text{ Vdc}$ $V_0 = 0.5 \text{ V}$	$ I_O \leq 1 \mu\text{A}$	51	3.5	Vdc
	V_{IH2}	$V_{DD} = 10 \text{ Vdc}$ $V_0 = 1.0 \text{ V}$	$ I_O \leq 1 \mu\text{A}$	51	7.0	Vdc
	V_{IH3}	$V_{DD} = 15 \text{ Vdc}$ $V_0 = 1.5 \text{ V}$	$ I_O \leq 1 \mu\text{A}$	51	11.0	Vdc
Input low voltage	V_{IL1}	$V_{DD} = 5.0 \text{ Vdc}$ $V_0 = 4.5 \text{ V}$	$ I_O \leq 1 \mu\text{A}$	51	1.5	Vdc
	V_{IL2}	$V_{DD} = 10 \text{ Vdc}$ $V_0 = 9 \text{ Vdc}$	$ I_O \leq 1 \mu\text{A}$	51	3.0	Vdc
	V_{IL3}	$V_{DD} = 15 \text{ Vdc}$ $V_0 = 13.5 \text{ V}$	$ I_O \leq 1 \mu\text{A}$	51	4.0	Vdc
Output low (sink) current	I_{OL1}	$V_{DD} = 5.0 \text{ Vdc}$ $V_{OL} = 0.5 \text{ Vdc}$		01	700	μAdc
	I_{OL2}	$V_{DD} = 5.5 \text{ Vdc}$ $V_{OL} = 0.5 \text{ Vdc}$		01	800	μAdc
	I_{OL3}	$V_{DD} = 5.0 \text{ Vdc}$ $V_{OL} = 0.4 \text{ Vdc}$		51	360	μAdc
	I_{OL4}	$V_{DD} = 15 \text{ Vdc}$ $V_{OL} = 1.5 \text{ Vdc}$		51	2.4	mAdc

TABLE I. Electrical performance characteristics - Continued.

Test	Symbol	Conditions $V_{SS} = 0 \text{ V}$ $-55^{\circ}\text{C} \leq T_A \leq 125^{\circ}\text{C}$, Unless otherwise specified	Device type	Limits		Unit	
				Min	Max		
Output high (source) current	I_{OH1}	$V_{DD} = 4.5 \text{ Vdc}$ $V_{OH} = 2.5 \text{ Vdc}$	01	-850		μAdc	
	I_{OH2}	$V_{DD} = 5.0 \text{ Vdc}$ $V_{OH} = 4.5 \text{ Vdc}$	01	-445		μAdc	
	I_{OH3}	$V_{DD} = 5.0 \text{ Vdc}$ $V_{OH} = 4.6 \text{ Vdc}$	51	-360		μAdc	
	I_{OH4}	$V_{DD} = 15.0 \text{ Vdc}$ $V_{OH} = 13.5 \text{ Vdc}$	51	-2.4		mAdc	
Input leakage ^{1/} current (high)	I_{IH}	Measure inputs sequentially	$V_{DD} = 15 \text{ V}$	01		45	nA
			$V_{DD} = 18 \text{ V}$	51		45	nA
Input leakage current (low)	I_{IL}	Measure inputs sequentially	$V_{DD} = 15 \text{ V}$	01		-45	nA
			$V_{DD} = 18 \text{ V}$	51		-45	nA
Input voltage test	V_{ZAP}	$C_L = 100 \text{ pF}$ $R_2 = 1.5 \text{ k}\Omega$ (see 4.5.3)	A11	400		V	
Input capacitance test	C_i	$V_{DD} = 0 \text{ Vdc}$ $f = 1 \text{ MHz}$ $T_A = 25^{\circ}\text{C}$	A11		12	pF	
Propagation delay time	t_{PHL1}	$V_{DD} = 5.0 \text{ Vdc}$ $R_L = 200 \text{ k}\Omega$ $C_L = 50 \text{ pF}$ (see figure 6)	A11	27	740	ns	
	t_{PLH1}		A11	27	740	ns	
Transition time	t_{THL1}	$V_{DD} = 5.0 \text{ Vdc}$ $R_L = 200 \text{ k}\Omega$ $C_L = 50 \text{ pF}$	A11	13	360	ns	
	t_{TLH1}		A11	13	360	ns	

1/ Input current of one input node.

TABLE II. Burn-in and electrical test requirements.

Line no.	Applicable tests and MIL-STD-883 test methods	Class S device 3/				Class B device 3/			
		Ref. par.	Table 2/ III sub-groups	Table 1/ IV delta limits	Test circuit figure	Ref. par.	Table 2/ III sub-groups	Table 1/ IV delta limits	Test circuit figure
1	Interim electrical parameters method 5004		1				1		
2	Static burn-in I method 1015	4.2b 4.5.2			4				
3	Same as Line 1		1	Δ					
4	Static burn in II method 1015	4.2b 4.5.2			4 4.2b 4.5.2	4/			4
5	Same as Line 1		1*	Δ		4.2d	1*	Δ	
6	Dynamic burn-in method 1015	4.2b 4.5.2			5				
7	Same as Line 1	4.2d	1*	Δ					
8	Final electrical parameters method 5004		1*,2,3 7,9				1*,2,3, 7,9		
9	Group A end point electrical parameters method 5005	4.4.1	1,2,3,4, 7,8,9, 10,11			4.4.1	1,2,3, 4,7,9		
10	Group B end point electrical parameters method 5005	4.4.2	1,2,3,7, 8,9,10, 11	Δ					
11	Group C end point electrical parameters method 5005					4.4.3	1,2,3	Δ	
12	Additional group C tests, method 5005					4.4.3c	10,11		
13	Group D end point electrical parameters method 5005	4.4.4	1,2,3			4.4.4	1,2,3		

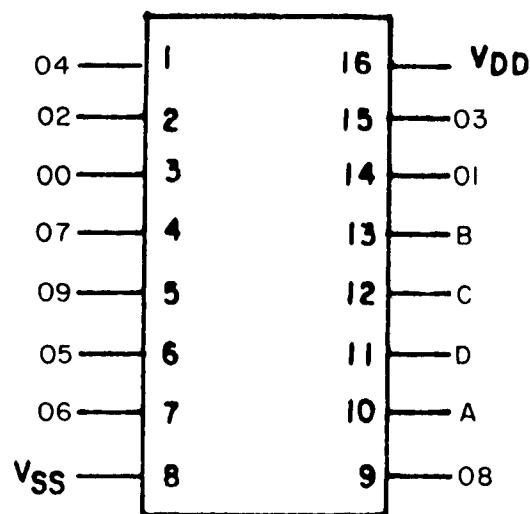
1/ (Δ) indicates delta limit shall be required on table III subgroup 1 where specified, and delta values shall be computed with reference to the previous interim electrical parameters.

2/ (*) indicates PDA applies to subgroup 1 (see 4.2.1).

3/ Blank spaces indicate tests are not applicable.

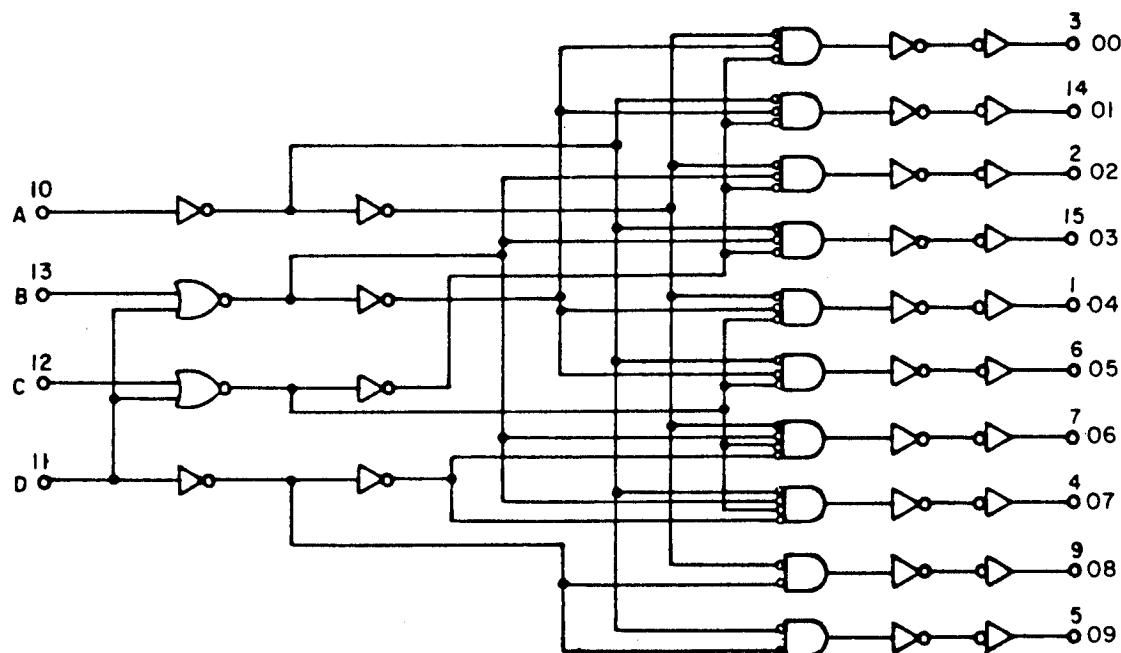
4/ The device manufacturer may at his option either perform delta measurements or within 24 hours after burn-in (or removal of bias) perform the final electrical parameter measurements.

Device types 01 and 51



Cases E, F and Z

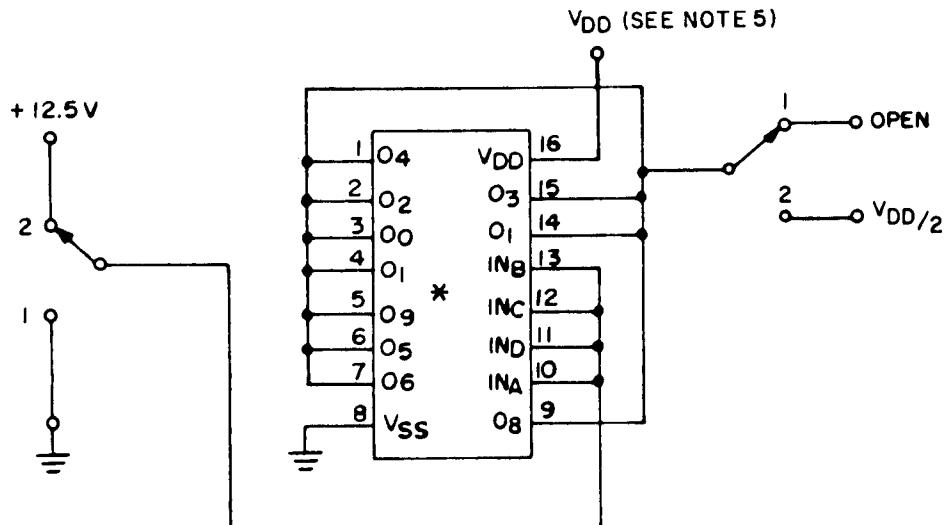
FIGURE 1. Terminal connections.

Device types 01 and 51FIGURE 2. Logic diagram.

Device types 01 and 51

INPUTS				OUTPUTS									
D	C	B	A	0	1	2	3	4	5	6	7	8	9
L	L	L	L	H	L	L	L	L	L	L	L	L	L
L	L	L	H	L	H	L	L	L	L	L	L	L	L
L	L	H	L	L	L	H	L	L	L	L	L	L	L
L	L	H	H	L	L	L	H	L	L	L	L	L	L
L	H	L	L	L	L	L	L	H	L	L	L	L	L
L	H	L	H	L	L	L	L	L	H	L	L	L	L
L	H	H	L	L	L	L	L	L	H	L	L	L	L
L	H	H	H	L	L	L	L	L	L	H	L	L	L
H	L	L	L	L	L	L	L	L	L	L	H	L	L
H	L	L	H	L	L	L	L	L	L	L	L	L	H
H	L	H	L	L	L	L	L	L	L	L	L	L	L
H	L	H	H	L	L	L	L	L	L	L	L	L	L
H	H	L	L	L	L	L	L	L	L	L	L	L	L
H	H	L	H	L	L	L	L	L	L	L	L	L	L
H	H	H	L	L	L	L	L	L	L	L	L	L	L
H	H	H	H	L	L	L	L	L	L	L	L	L	L

FIGURE 3. Truth table.

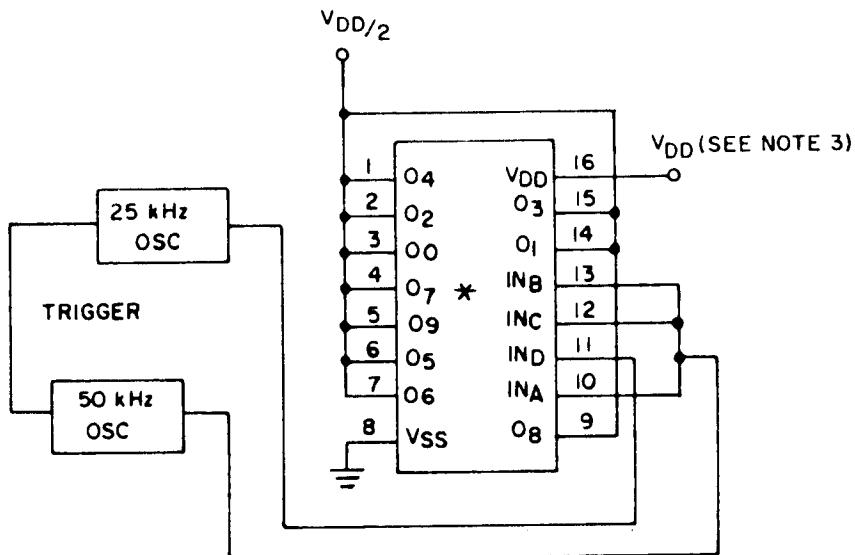


* SEE NOTE 3

NOTES:

1. For static burn-in I, all inputs are connected to 0 volts, switch position 1.
2. For static burn-in II, all inputs are connected to V_{DD}, switch position 2.
3. Except for V_{DD} and V_{SS}, each terminal shall be connected through a resistor whose value is 2 kΩ to 47 kΩ. The actual measured value of the resistor selected shall not exceed ±20% of its branded value due to use, heat or age.
4. Output may be in switch position 1 or 2.
5. V_{DD} = 12.5 V minimum, 15.0 V maximum for device types 01.
 V_{DD} = 15.0 V minimum, 18.0 V maximum for device types 51.
 V_{DD}/2 = V_{DD}/2 ±1.0 V for all devices.
 V_{SS} = 0.0 V.

FIGURE 4. Static burn-in test circuits.

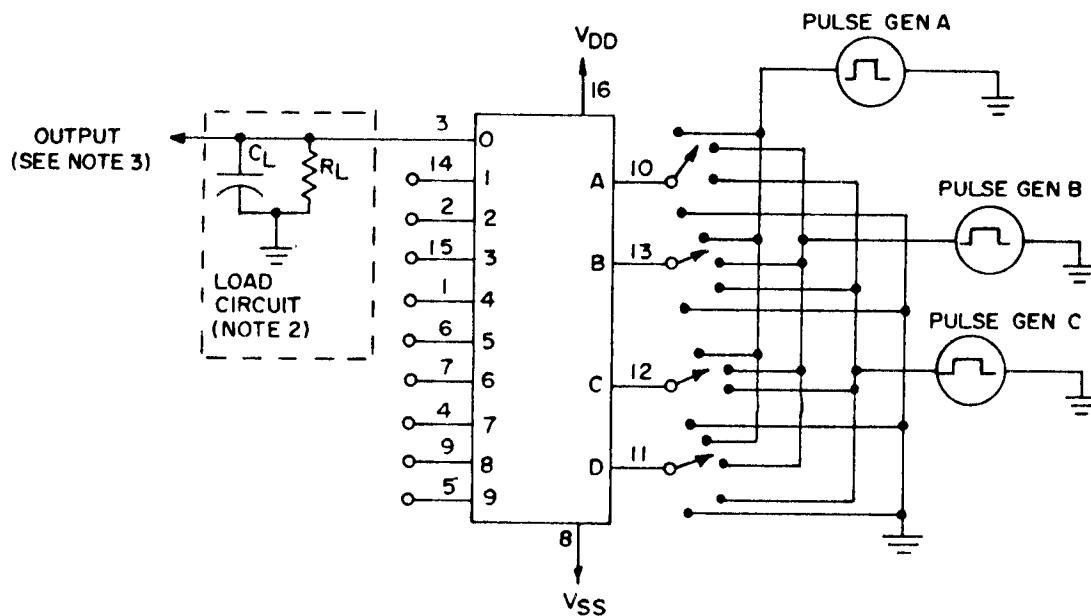


* SEE NOTE 1

NOTES:

1. Except for V_{DD} and V_{SS}, each terminal shall be connected through a resistor whose value is 2 kΩ to 47 kΩ. The actual measured value of the resistor selected shall not exceed ±20% of its branded value due to use, heat or age.
2. Input signal requirements:
 - a. Square wave, 50% duty cycle.
 - b. 25 kHz < PRR < 1 MHz.
 - c. t_{TLH} and t_{THL} < 1 μs.
 - d. Voltage level:
Minimum = V_{SS} -0.5 V, +10% V_{DD}.
Maximum = V_{DD} +0.5, -10% V_{DD}.
3. V_{DD} = 12.5 V minimum, 15.0 V maximum for device types 01.
V_{DD} = 15 V minimum, 18 V maximum for device types 51.
V_{DD}/2 = V_{DD}/2 ±1.0 V.
V_{SS} = 0.0 V.

FIGURE 5. Dynamic burn-in and steady state life test circuit.



NOTES:

1. The pulse generator shall have the following characteristics:
 $V_{gen} = V_{DD} \pm 1\%$; $t_r = t_f = \leq 20 \text{ ns}$, $f = 100 \text{ kHz}$; 50% duty cycle.
2. Load conditions: $R_L = 200 \text{ k}\Omega \pm 10\%$, $C_L = 50 \text{ pF}$ (including probe and jig).
3. Connect each output terminal to a load circuit as shown.

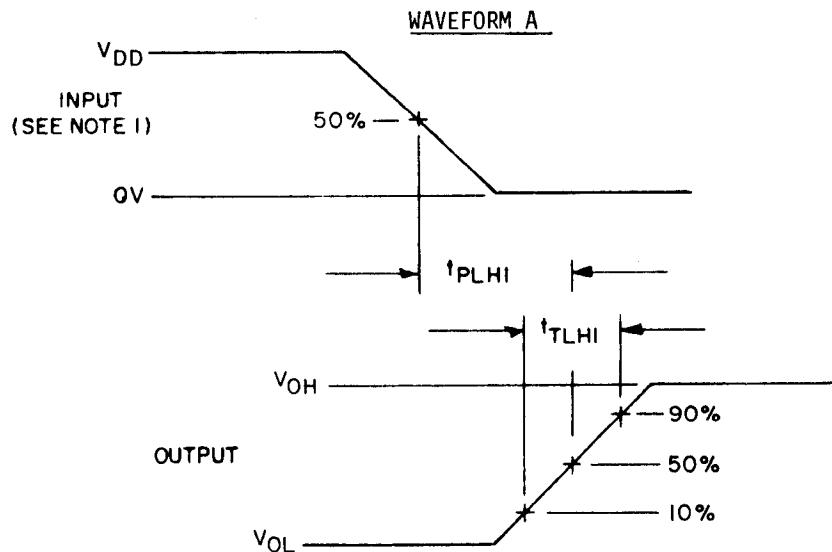
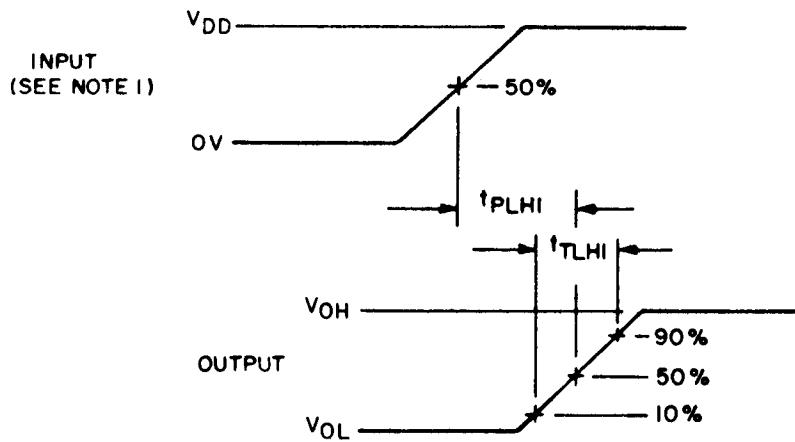


FIGURE 6. Transition/propagation delay time test circuit and waveforms.

WAVEFORM B



WAVEFORM C

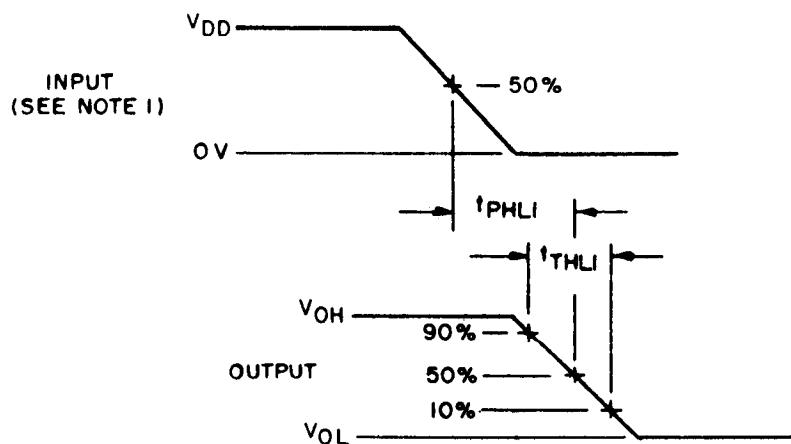


FIGURE 6. Transition/propagation delay time test circuit and waveforms - Continued.

TABLE III. Group A inspection for device type 01.

Symbol	MLL-STD-883 method	Cases E, F, Z	Terminal conditions 6/												Test limits						Subgroup 3 TA = -55°C							
			Measured terminal						Subgroup 1 TA = 25°C						Subgroup 2 TA = 125°C						Subgroup 3 TA = -55°C							
			Test No.	0 ₄	0 ₂	0 ₀	0 ₇	0 ₉	0 ₅	0 ₆	V _{SS}	0 _E	I _{N_A}	I _{N_D}	I _{N_C}	I _{N_B}	0 ₁	0 ₃	V _{DD}	15 V	14	15	16	Min	Max	Min	Max	Max
I _{SS}	3005	1									GND		GND	GND	GND	GND			V _{SS}		-1	-10						
		2																										
		3																										
		4																										
		5																										
		6																										
		7																										
		8																										
		9																										
		10																										
I _{IL1}	3009	11																										
		12																										
		13																										
		14																										
		15																										
I _{IL2}	3010	16																										
		17																										
		18																										
		19																										
		20																										
I _{TH1}	3010	21																										
		22																										
		23																										
		24																										
		25																										
V _{IC(POS)}	3010	26																										
V _{IC(NEG)}	3010																											
V _{IC(NEG)}	3010																											

See footnotes at end of device type 01.

TABLE III. Group A inspection for device type 01 - Continued.

Symbol	MIL-STD-883 method	Cases E, F, Z	Terminal conditions δ_f												Test limits					
			Subgroup 1 $T_A = 25^\circ C$				Subgroup 2 $T_A = 125^\circ C$				Subgroup 3 $T_A = -55^\circ C$				Measured terminal		Measured terminal		Measured terminal	
			Test No.	0 ₄	0 ₂	0 ₀	0 ₇	0 ₉	0 ₅	0 ₆	0 ₈	0 ₀	0 ₁	0 ₃	V _{DD}	I _{NB}	I _{NC}	I _{NB}	I _{NC}	
$V_{IC(NEG)}$	3010	27													-1 mA	-1 mA	-1 mA	-1 mA	-1 mA	-1 mA
$V_{IC(NEG)}$	3010	28														5.0 V	0 ₁	4.95	4.95	4.95
V_{OH1}	3006	29														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OH1}	3006	30														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OH1}	3007	31														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OH1}	3007	32														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OH1}	3007	33														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OH1}	3007	34														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OH1}	3007	35														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OH1}	3007	36														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OH1}	3007	37														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OH1}	3007	38														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OL1}	3007	39														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OL1}	3007	40														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OL1}	3007	41														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OL1}	3007	42														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OL1}	3007	43														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OL1}	3007	44														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OL1}	3007	45														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OL1}	3007	46														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OL1}	3007	47														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OL1}	3007	48														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OH2}	3006	49														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OH2}	3006	50														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}
V_{OH2}	3006	51														V_{IL}	V_{IL}	V_{IL}	V_{IL}	V_{IL}
V_{OH2}	3006	52														V_{IH}	V_{IH}	V_{IH}	V_{IH}	V_{IH}

TABLE III. Group A inspection for device type 01 - Cont. nued.

Symbol	MIL-STD-883 method	Cases ϵ, F, Z	Terminal conditions $\delta/$												Test limits							
			Subgroup 1 $T_A = 25^\circ C$				Subgroup 2 $T_A = 125^\circ C$				Subgroup 3 $T_A = -55^\circ C$				Measured terminal Min Max			Measured terminal Min Max				
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	10.0 V	9.95	9.95	
V _{H2}	3006	53	0 ₄	0 ₂	0 ₀	0 ₇	0 ₉	0 ₅	0 ₆	V _{SS}	0 ₈	I _{N_A}	I _{N_B}	0 ₁	0 ₃	V _{DD}	0 ₄	0 ₅	0 ₆	0 ₇	0 ₈	0 ₉
V _{H2}	3007	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74
V _{H2}	2/	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75
V _{H2}	1/	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
I _{OH1}	1/	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89

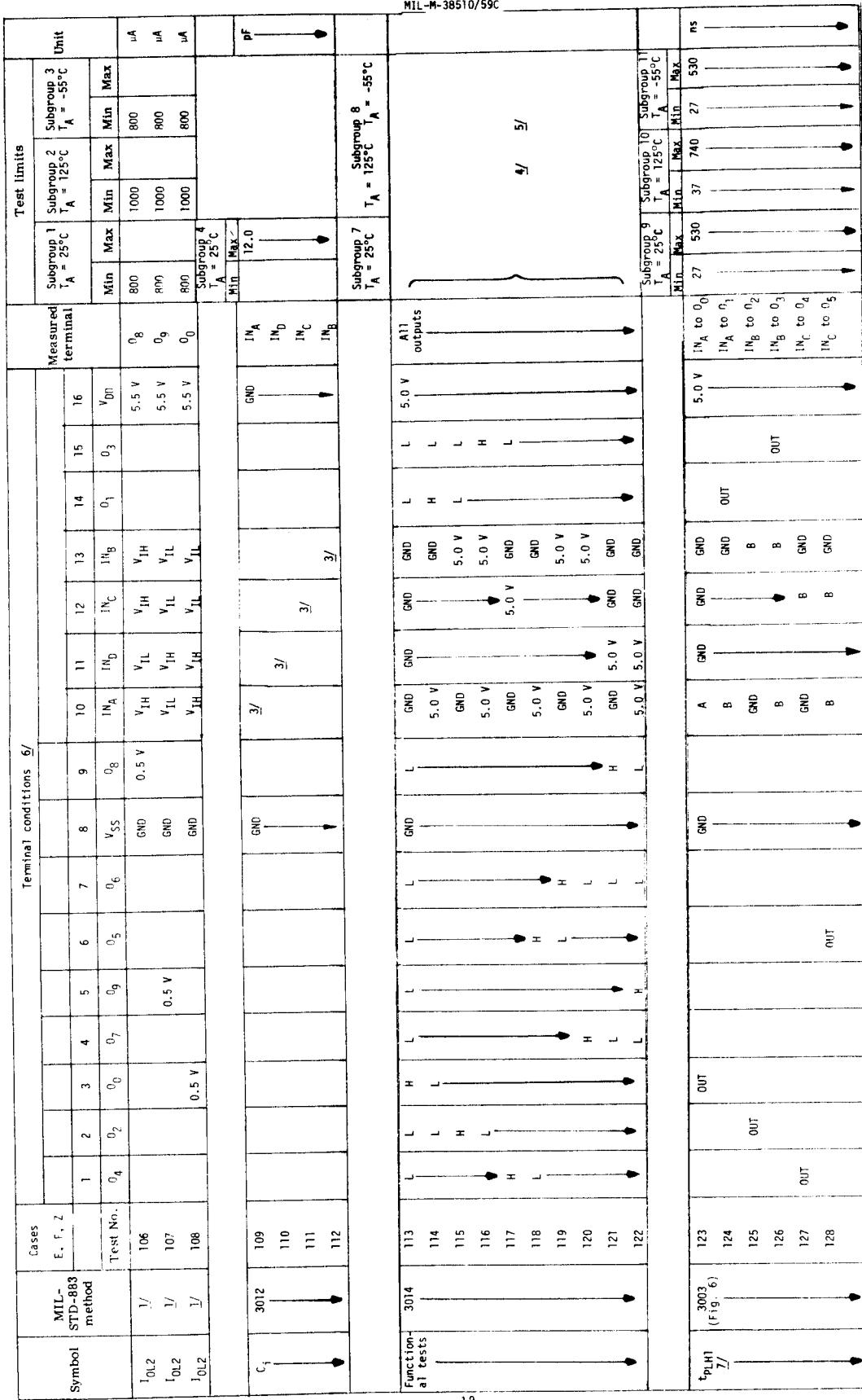
See footnotes at end of device type 01.

TABLE III. Group A inspection for device type 01 - Continued.

Symbol	MIL-STD-883 method	Cases E, F, Z	Terminal conditions δ_f												Test limits						
			Test No.						Measured terminal						Subgroup 1			Subgroup 2			
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	V_{DD}	$T_A = 25^\circ C$	$T_A = 125^\circ C$
I ₀₁₂	V	79	80	4.5 V	0 ₀	0 ₁	0 ₂	0 ₃	0 ₄	0 ₅	0 ₆	0 ₇	0 ₈	GND	V _{IL}	V _{IL}					
		81	4.5 V												V _{TH}	V _{TH}					
		82	4.5 V												V _{IL}	V _{IL}					
		83	4.5 V												V _{TH}	V _{TH}					
		84													V _{IL}	V _{IL}					
		85													V _{TH}	V _{TH}					
		86													V _{IL}	V _{IL}					
		87													V _{TH}	V _{TH}					
		88													V _{IL}	V _{IL}					
I ₀₁₁		89													V _{IL}	V _{IL}					
		90													V _{TH}	V _{TH}					
		91	0.5 V												V _{IL}	V _{IL}					
		92	0.5 V												V _{TH}	V _{TH}					
		93													V _{IL}	V _{IL}					
		94													V _{TH}	V _{TH}					
		95													V _{IL}	V _{IL}					
		96													V _{TH}	V _{TH}					
		97													V _{IL}	V _{IL}					
		98	0.5 V												V _{TH}	V _{TH}					
I ₀₁₂		99													V _{IL}	V _{IL}					
		100	0.5 V												V _{TH}	V _{TH}					
		101													V _{IL}	V _{IL}					
		102	0.5 V												V _{TH}	V _{TH}					
		103													V _{IL}	V _{IL}					
		104													V _{TH}	V _{TH}					
		105													V _{IL}	V _{IL}					

See footnotes at end of device type 01.

TABLE III. Group A inspection for device type 01 - Continued.



See footnotes at end of device type 01.

TABLE III. Group A Inspection for device type 01 - Continued.

Symbol	MIL-STD-883 method	Cases E, F, Z	Test No.	Terminal conditions δ_f												Test limits											
				Subgroup 9 $T_A = 25^\circ\text{C}$				Subgroup 10 $T_A = 125^\circ\text{C}$				Subgroup 11 $T_A = 55^\circ\text{C}$				Measured terminal		Subgroup 9 $T_A = 25^\circ\text{C}$		Subgroup 10 $T_A = 125^\circ\text{C}$		Subgroup 11 $T_A = 55^\circ\text{C}$					
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	5.0 V	I_{N_B} to 0 ₆	27	530	37	740	27	530
t_{PHL1} Z_f	3003 (Fig. 6)	129	130	OUT	0 ₆	0 ₇	0 ₅	0 ₆	V _{SS}	0 ₈	IN _A	IN _B	IN _C	IN _B	0 ₁	0 ₃	V _{DD}										
t_{PHL1} Z_f	3004 (Fig. 6)	131	132	OUT							GND	GND	B	B	GND	GND	B	B									
t_{PHL1} Z_f	133	134	135	OUT							GND	GND	B	B	GND	GND	B	B									
t_{PHL1} Z_f	136	137	138	OUT							GND	GND	C	C	GND	GND	C	C									
t_{PHL1} Z_f	139	140	141	OUT							GND	GND	C	C	GND	GND	C	C									
t_{PHL1} Z_f	142	143	144	OUT							GND	GND	C	C	GND	GND	C	C									
t_{PHL1} Z_f	145	146	147	OUT							GND	GND	B	B	GND	GND	B	B									
t_{PHL1} Z_f	148	149	150	OUT							GND	GND	B	B	GND	GND	B	B									
t_{PHL1} Z_f	151	152	153	OUT							GND	GND	B	B	GND	GND	B	B									
t_{PHL1} Z_f	154	155		OUT																							

See footnotes at end of device type 01.

TABLE III. Group A inspection for device type_01 - Continued.

Symbol	MIL-STID-883 method	Cases E, F, Z	Terminal conditions $\delta/$												Test limits									
			Subgroup 11 $T_A = -55^{\circ}\text{C}$						Subgroup 10 $T_A = 125^{\circ}\text{C}$						Subgroup 9 $T_A = 25^{\circ}\text{C}$									
			Test No.	0 ₄	0 ₂	0 ₀	0 ₇	0 ₉	0 ₅	0 ₆	V _{SS}	0 ₈	I _N _A	I _N _D	I _N _B	I _N _C	I _N _D	V _{DD}	Min	Max	Min	Max		
t _{THL} Z/	3004 (Fig. 6)	156	OUT								GND		C	GND	C	OUT	5.0 V	I _N _B to 0 ₃	13	260	18	360	13	260 ns
		157											C	GND	C			I _N _C to 0 ₄						
		158											C	GND	C			I _N _C to 0 ₅						
		159											C	GND	C			I _N _B to 0 ₆						
		160											C	GND	C			I _N _B to 0 ₇						
		161											C	GND	C			I _N _D to 0 ₈						
		162											C	GND	C			I _N _D to 0 ₉						

1/ The input conditions: $V_{IH} = 3.8\text{ V}$, $V_{IL} = 1.1\text{ V}$ at 25°C ; $V_{IH} = 3.6\text{ V}$, $V_{IL} = 0.85\text{ V}$ at 125°C ; $V_{IH} = 3.95\text{ V}$, $V_{IL} = 1.35\text{ V}$ at -55°C .

2/ The input conditions: $V_{IH} = 9.5\text{ V}$, $V_{IL} = 2.8\text{ V}$ at 25°C ; $V_{IH} = 9.25\text{ V}$, $V_{IL} = 2.55\text{ V}$ at 125°C ; $V_{IH} = 9.75\text{ V}$, $V_{IL} = 3.05\text{ V}$ at -55°C .

3/ See 4.4.j.c.

4/ The truth table tests shall be performed in sequence. The truth table tests shall be performed with V_{IH} and $V_{DD} \leq 5.0\text{ V}$ and $\geq 15.0\text{ V}$. $L = V_{SS} + 0.5\text{ V}$ maximum and $H = V_{DD} - 0.5\text{ V}$ minimum.

5/ Pins not designated may be "high" level logic, "low" level logic, or open. Exceptions are as follows: for $V_{IC(POS)}$ tests, the V_{SS} terminal shall be open; for I_{SS} tests, the output terminals shall be open.

6/ Input conditions A, B, and C refer to the waveforms of figure 6. The device manufacturer may, at his option, measure I_{IL} and I_{IH} at 25°C for each individual input or measure all inputs together.

TABLE III. Group A inspection for device type 51.

Symbol	MIL-STD-883 method	Cases E, F, Z	Terminal conditions I_f												Test limits					
			Test No.				Measured terminal				Subgroup 1		Subgroup 2		Subgroup 3					
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	Unit	
$V_{IC(POS)}$		1	0 ₄	0 ₂	0 ₀	0 ₇	0 ₉	0 ₅	0 ₆	V_{SS}	0 ₈	1 N_A	1 N_D	1 N_B	0 ₁	0 ₃	V_{DD}			
$V_{IC(NEG)}$		2																V_{DC}		
		3																		
		4																		
$V_{SS(2)}$	3005	9																		
		10																		
		11																		
		12																		
		13																		
		14																		
		15																		
		16																		
		17																		
		18																		
V_{OH3}	3016	19																		
		20																		
		21																		
		22																		
		23																		
		24																		

See footnotes at end of device type 51.

TABLE III. Group A inspection for device type 51 - Continued.

Symbol	MIL-STD-883 method	Cases E, F, Z	Test No.	Terminal conditions 1/												Test limits						
				Subgroup 1				Subgroup 2				Subgroup 3				Unit						
				$T_A = 25^\circ\text{C}$		$T_A = 125^\circ\text{C}$		$T_A = -55^\circ\text{C}$														
																Measured terminal						
																T_A	11	12	13	14	15	
																	0.3	V_{DD}	0.1	I_{NA}	I_{ND}	I_{NC}
v_{OH3}	3006	25	0 ₄	0 ₂	0 ₀	0 ₇	0 ₉	0 ₅	0 ₆	0 ₈	GND	GND	15 V	15 V	15 V	15 V	0.6	14.95	14.95	14.95	14.95	14.95
		26									GND	15 V	15 V	15 V	15 V	0.7						
		27									GND	15 V	GND	GND	GND	0.8						
		28									GND	15 V	15 V	15 V	15 V	0.9						
v_{OL3}	3007	29									GND	GND	GND	GND	GND	0.1	50	50	50	50	50	50
		30									15 V	GND	15 V	GND	15 V	0.2						
		31									15 V	GND	15 V	GND	15 V	0.3						
		32									15 V	GND	15 V	GND	15 V	0.4						
		33									15 V	GND	15 V	GND	15 V	0.5						
		34									15 V	GND	15 V	GND	15 V	0.6						
		35									15 V	GND	15 V	GND	15 V	0.7						
		36									15 V	GND	15 V	GND	15 V	0.8						
		37									15 V	GND	15 V	GND	15 V	0.9						
		38									15 V	15 V	15 V	15 V	15 V	0.0	0.0	0.0	0.0	0.0	0.0	0.0
v_{IH1}		39	3/	3/	3/	3/	3/	3/	3/	3/	3/	3/	3/	3/	3/	All outputs	3/	3/	3/	3/	3/	3/
v_{IH2}		40																				
v_{IH3}		41																				
v_{IL1}		42																				
v_{IL2}		43																				
v_{IL3}		44																				
v_{OL3}		45															5 V	0.4 V	0.4 V	0.4 V	0.4 V	0.4 V
		46															5 V	0.4 V	0.4 V	0.4 V	0.4 V	0.4 V
		47															5 V	0.4 V	0.4 V	0.4 V	0.4 V	0.4 V
		48															5 V	0.4 V	0.4 V	0.4 V	0.4 V	0.4 V

See footnotes at end of device type 51.

TABLE III. Group A inspection for device type 51 - Continued.

Symbol	Cases E, F, Z	Terminal conditions 1/												Test limits										
		Test No.						Measured terminal						Subgroup 1 $T_A = 25^\circ\text{C}$			Subgroup 2 $T_A = 125^\circ\text{C}$			Subgroup 3 $T_A = -55^\circ\text{C}$				
		0 ₄	0 ₂	0 ₀	0 ₇	0 ₉	0 ₅	0 ₆	V _{SS}	0 ₈	I _{NA}	I _{ND}	I _{NC}	I _{NB}	I ₀₁	I ₀₃	V _{DD}	Min	Max	Min	Max	Min	Max	
I _{QL3}		49	5n					0.4 V	GND		GND	5 V	GND		5 V	0.5	510	360	640	640	640	640	640	640
		51	52	53	54	55	56	0.4 V		0.4 V	GND	5 V	GND		5 V	0.6								
I _{QL4}								0.4 V		0.4 V	GND	5 V	GND		5 V	0.7								
								0.4 V		0.4 V	GND	5 V	GND		5 V	0.8								
								0.4 V		0.4 V	GND	5 V	GND		5 V	0.9								
																0	0							
I _{OH3}		65	66	67	68	69	70	71	72	4.6 V							15 V	0.1	3.4	2.4	4.2	4.2	4.2	4.2
										4.6 V							15 V	0.2						
																	15 V	0.3						
																	15 V	0.4						
																	15 V	0.5						
																	15 V	0.6						
																	15 V	0.7						
																	15 V	0.8						
																	15 V	0.9						
																	15 V	0						

See footnotes at end of device type 51.

TABLE III. Group A inspection for device type 51 - Continued.

Symbol	MLL- STD-883 method	Cases E, F, Z	Terminal conditions 1/												Test limits								
			Subgroup 1 $T_A = 25^\circ\text{C}$			Subgroup 2 $T_A = 125^\circ\text{C}$			Subgroup 3 $T_A = -55^\circ\text{C}$			Measured terminal											
Test No.	0 ₄	0 ₂	0 ₀	0 ₇	0 ₉	0 ₅	0 ₆	V _{SS}	0 ₈	I _{N_A}	I _{N_D}	I _{N_C}	I _{N_B}	I _{0₁}	I _{0₃}	V _{DD}	Min	Max	Min	Max	Min	Max	
I _{OH3}	73									GND	4.6 V	5 V	GND	GND			5 V	0.8	-510	-360	-640	μA	
I _{OH3}	74										5 V	5 V					5 V	0.9	-510	-360	-640	μA	
I _{OH4}	75												GND	GND			15 V	0	-3.4	-2.4	-4.2	mA	
	76												15 V	GND			15 V	0.1	0	0.2	0.1		
	77												15 V	GND			15 V	0.2	0	0.3	0.2		
	78												15 V	GND			15 V	0.3	0	0.4	0.3		
	79												13.5 V	GND			15 V	0.4	0	0.5	0.4		
	80												13.5 V	GND			15 V	0.5	0	0.6	0.5		
	81												13.5 V	GND			15 V	0.6	0	0.7	0.6		
	82												13.5 V	GND			15 V	0.7	0	0.8	0.7		
	83												13.5 V	GND			15 V	0.8	0	0.9	0.8		
	84												13.5 V	GND			15 V	0.9	0	1	0.9		
I _{TH1} 4/	3010	85											18 V	18 V			18 V						
I _{TH2}		86											18 V	GND			18 V						
		87												GND			18 V						
		88												GND			18 V						
		89												GND			18 V						
I _{IL1} 4/	3009	90												GND			18 V						
I _{IL2}		91												GND			18 V						
		92												GND			18 V						
		93												GND			18 V						
		94												GND			18 V						

See footnotes at end of device type 51.

TABLE III. Group A inspection for device type 51 - Continued.

Symbol	MIL-STD-883 method	Cases E, F, Z	Terminal conditions V												Test limits				
			Measured terminal												Subgroup 4				
			T _A = 25°C						T _A = 25°C		Min		Max						
Test No.			I ₀₄	I ₀₂	I ₀₀	I ₀₇	I ₀₉	I ₀₅	I ₀₆	V _{SS}	I ₀₈	I _{NA}	I _{ND}	I _{NB}	I _{NC}	I _{ND}	I _{NA}	I _{NC}	I _{ND}
C ₁	3012	95								GND					GND	I ₀₃	V _{DD}		
		96																	
		97																	
		98																	
Functional tests			99	L	H	L	L	L	L	GND	L	GND	L	L	5 V	All outputs			
			100			L	H								GND	H	L		
			101			H	L								5 V	L			
			102			L									GND	H			
			103			H									5 V	L			
			104			L									GND	H			
			105			H									5 V	L			
			106			L									GND	H			
			107			H									5 V	L			
			108			L									GND	H			

See footnotes at end of device type 51.

TABLE III. Group A inspection for device type 5J - Continued

Symbol	MIL-STD-883 method	Cases E, F, Z	Terminal conditions 1/												Test limits									
			Test No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	Measured terminal	Subgroup 9	Subgroup 10	Subgroup 11	Unit
																				TA = 25°C	TA = 125°C	TA = -55°C		
t_{PHI} 8/	3003 (Fig. 6)	109																						
		110																						
		111																						
		112																						
		113																						
		114																						
		115																						
		116																						
		117																						
		118																						
		119																						
	t_{PHI} 8/	120																						
		121																						
		122																						
		123																						
		124																						
		125																						
		126																						
		127																						
		128																						

See footnotes at end of device type 5J.

TABLE III. Group A inspection for device type 51 - Continued.

Symbol	MIL-STD-883 method	Cases E, F, Z	Terminal conditions 1/												Test limits							
			Test No.				V _{SS}				IN _A				Measured terminal		Subgroup 9		Subgroup 10		Subgroup 11	
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	V _{DD}	T _A = 25°C	T _A = 125°C	T _A = -55°C
t _{THL1} /8 300A (Fig. 6)	129	OUT	GND	A	GND	GND	GND	GND	GND	GND	GND	GND	GND	GND	5.0 V	IN _A to 0 ₀	1.3	260	18	360	13	260 ns
	130	OUT														IN _A to 0 ₁						
	131	OUT														IN _B to 0 ₂						
	132	OUT														IN _B to 0 ₃						
	133	OUT														IN _C to 0 ₄						
	134	OUT														IN _C to 0 ₅						
	135	OUT														IN _B to 0 ₆						
	136	OUT														IN _B to 0 ₇						
	137	OUT														IN _D to 0 ₈						
	138	OUT														IN _D to 0 ₉						
t _{THL1} 30A	139	OUT														IN _A to 0 ₀						
	140	OUT														IN _A to 0 ₁						
	141	OUT														IN _B to 0 ₂						
	142	OUT														IN _B to 0 ₃						
	143	OUT														IN _C to 0 ₄						
	144	OUT														IN _C to 0 ₅						
	145	OUT														IN _B to 0 ₆						
	146	OUT														IN _B to 0 ₇						
	147	OUT														IN _D to 0 ₈						
	148	OUT														IN _D to 0 ₉						

See footnotes at end of device type 51.

TABLE III. Group A inspection for device type 51 - Continued.

- 1/ Pins not designated may be "high" level logic, "low" level logic, or open. Exceptions are as follows: for $V_{IC(POS)}$ tests, the V_{SS} terminal shall be open; for $V_{IC(NEG)}$ tests, the V_{DD} terminal shall be open; for I_{SS} tests, the output terminals shall be open.
- 2/ The I_{SS} tests shall be performed in sequence.
- 3/ The following sequence and input/output conditions shall apply:

INPUTS				OUTPUTS									
D	C	B	A	0	1	2	3	4	5	6	7	8	9
L	L	L	L	H	L	L	L	L	L	L	L	L	L
L	L	L	H	L	H	L	L	L	L	L	L	L	L
L	L	H	L	L	L	H	L	L	L	L	L	L	L
L	L	H	H	L	L	L	H	L	L	L	L	L	L
L	H	L	L	L	L	L	L	H	L	L	L	L	L
L	H	L	H	L	L	L	L	H	L	L	L	L	L
L	H	H	L	L	L	L	L	L	H	L	L	L	L
L	H	H	H	L	L	L	L	L	L	H	L	L	L
H	L	L	L	L	L	L	L	L	L	L	H	L	L
H	L	L	H	L	L	L	L	L	L	L	L	H	
H	L	H	L	L	L	L	L	L	L	L	L	L	L
H	L	H	H	L	L	L	L	L	L	L	L	L	L
H	H	L	L	L	L	L	L	L	L	L	L	L	L
H	H	L	H	L	L	L	L	L	L	L	L	L	L
H	H	H	L	L	L	L	L	L	L	H	L	L	L
H	H	H	H	L	L	L	L	L	L	L	L	L	L

Test	V_{DD} volts	Input levels		Output levels	
		H	L	H	L
V_{IH1}	5.0V	V_{DD}	1.5V	4.5V	0.5V
V_{IL1}		3.5V	V_{SS}	min	max
V_{IH2}	10.0V	V_{DD}	3.0V	9.0V	1.0V
V_{IL2}		7.0V	V_{SS}	min	max
V_{IH3}	15.0V	V_{DD}	4.0V	13.5V	1.5V
V_{IL3}		11.0V	V_{SS}	min	max

INPUT/OUTPUT conditionsTruth table

- 4/ The device manufacturer may, at his option, measure I_{IL} and I_{IH} at 25°C for each individual input or measure all inputs together.
- 5/ See 4.4.1c.
- 6/ The truth table tests shall be performed in sequence.
- 7/ The truth table tests shall be performed at V_{IH} and $V_{DD} \leq 5$ Vdc and ≥ 18 Vdc. L = $V_{SS} + 0.50$ V maximum, and H = $V_{DD} - 0.50$ Vdc minimum.
- 8/ Input conditions A, B, and C refer to waveforms of figure 6.

- b. A special subgroup shall be added using an LTPD of 15 for classes S and B, and shall be performed on each inspection lot for initially qualified device types 01, and measured only for initial qualification and after process or design changes for initially qualified device types 51. This subgroup shall consist of a high voltage test of the input protection circuits, V_{ZAP} (see 4.5.3).
- c. End-point electrical parameters shall be as specified in table II herein and shall consist only of those subgroups specified in table IIa of test method 5005 of MIL-STD-883, and table II herein also. Delta limits shall apply only to subgroup 5 of group B inspections and shall consist of tests specified in table IV herein.

4.4.3 Group C inspection. Group C inspection shall be in accordance with table III of method 5005 of MIL-STD-883 and as follows:

- a. End-point electrical parameters shall be as specified in table II herein. Delta limits shall apply only to subgroup 1 of group C inspection and shall consist of tests specified in table IV herein.
- b. Steady-state life test (method 1005 of MIL-STD-883) conditions:
 - (1) Test condition D and as specified in 4.5.2 and as shown on figure 5, or equivalent.
 - (2) T_A = +125°C minimum.
 - (3) Test duration, 1,000 hours, except as permitted by appendix B of MIL-M-38510 and method 1005 of MIL-STD-883.
- c. Subgroups 3 and 4 shall be added to the group C inspection requirements for class B devices, and shall consist of the tests, conditions, and limits as specified for subgroups 10 and 11 of group A.

4.4.4 Group D inspection. Group D inspection shall be in accordance with table IV of method 5005 of MIL-STD-883. End-point electrical parameters shall be as specified in table II herein.

4.4.5 Group E inspection. Group E inspection is required only for device types intended to be marked as radiation hardened (see 3.6.1). When group E testing is performed it shall be in accordance with table V of method 5005 of MIL-STD-883 and 4.5.5 herein.

4.5 Methods of inspection. Methods of inspection shall be specified as follows:

4.5.1 Voltage and current. All voltages given are referenced to the microcircuit V_{SS} terminal, unless otherwise specified. Currents given are conventional current and positive when flowing into the referenced terminal.

4.5.2 Burn-in and life test cool down procedures. When these tests are completed and prior to removal of bias voltages, the devices under test (DUT) shall be cooled to a temperature of 25° ±3°C; then, electrical parameter end-point measurements shall be performed.

TABLE IV. Delta limits @25°C.

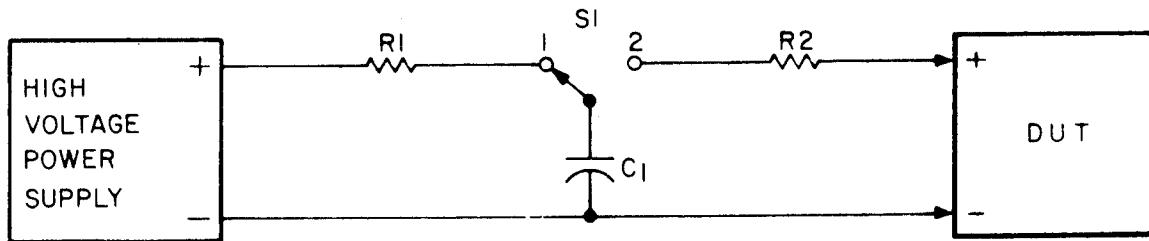
Parameter 1/	Device types	
	01	51
I _{SS}	±100 nA	±100 nA
V _{OL1} 2/	±.04 V	---
V _{OH1} 2/	±.08 V	---
I _{OL1}	---	±15%
I _{OH1}	---	±15%

1/ Each of the above parameters shall be recorded before and after the required burn-in life tests to determine delta's (Δ).

2/ V_{OH} and V_{OL} delta measurements shall be calculated using one output for each input sequence of the truth table.

4.5.3 High voltage (V_{ZAP}) test or input protection circuits. All input terminals (up to a maximum of 4) of the DUT shall be subjected to a voltage pulse from a 100 pF source charged to 400 V. This destructive test shall be conducted as follows using the test circuit on figure 7.

- a. Measure I_{IL} and I_{IH} at the inputs selected, as stated above, at 25°C. The test limit for each input tested shall be ± 10 nA at the specified V_{DD} . Measure I_{SS} on the DUT at 25°C. The test limit for this measurement shall be increased a maximum of 20 percent of the specified I_{SS} table III limit at the specified V_{DD} .



$R_1 = 1 \text{ M}\Omega$ to $50 \text{ M}\Omega$.
 $R_2 = 1.5 \text{ k}\Omega$.
 $C_1 = 100 \text{ pF}$.
 $V_{ZAP} = 400 \text{ V}$ minimum charge on C_1 .
 $S_1 = \text{Hg-wetted "bounceless" relay.}$

FIGURE 7. High voltage (V_{ZAP}) test.

- b. V_{ZAP} is applied to DUT in the following modes (see table V) by changing C_1 to V_{ZAP} with S_1 in position 1 and then switching to position 2.

TABLE V. Modes for high voltage test.

Mode	+ Terminal	- Terminal
1	V_{DD}	Input
2	Input	V_{SS}
3	Input	Associated output

- c. Within 24 hours repeat the I_{SS} , I_{IL} , and I_{IH} measurements on the same terminals as performed above. If a DUT exhibits leakage currents in excess of the specified limits after the V_{ZAP} test, it shall be classified as a failure.

4.5.4 Quiescent supply current (I_{SS}) test. When performing quiescent supply current measurements (I_{SS}), the meter shall be placed so that all currents flow through the meter.

4.5.5 Radiation hardness assurance (RHA) testing. The RHA testing shall be performed in accordance with test procedures and sampling specified in table V of method 5005 of MIL-STD-883 and herein:

- a. Before irradiation, selected samples shall be assembled in qualified packages and pass the governing electrical parameters (group A subgroup 1 at 25°C) and also be subjected to the threshold-voltage test in table VIII in order to calculate the delta threshold (ΔV_T) after irradiation.

- b. The devices shall be subjected to a total radiation dose as specified in MIL-M-38510 for the radiation hardness assurance (RHA) level being tested, and meet the end point electrical parameters as defined in table VI at 25°C, after exposure. The start and completion of the end point electrical parameter measurements shall not exceed 2 hours following irradiation.
- c. Threshold-voltage test circuit conditions shall be as specified in table VIII and figure 8. In situ and remote testing, the tests shall be performed with the devices biased in accordance with table VII and bias may be interrupted for up to 1 minute to remove devices to the remote bias fixture.
- d. After irradiation, the devices shall pass the truth table test as specified in subgroup 7 in table III or if subgroup 7 is not required, then an equivalent truth table test shall be performed.

TABLE VI. Radiation hardness end-point electrical parameters at 25°C.

Parameter	Test limit all device types	V _{DD}	
		Device types 01	Device types 51
V _{TN}	0.3 V min.	10 V	10 V
V _{TP}	2.8 V max.	10 V	10 V
ΔV _T	1.4 V max	10 V	10 V
I _{SS}	100 x max limit	15 V	18 V
t _{PLH}	1.35 x max limit	5 V	5 V
t _{PHL}	1.35 x max limit	5 V	5 V

TABLE VII. Bias during exposure to radiation.

Device type	Pin connections		
	V _{DD} = 10 V dc (through a 30 k to 60 k resistor)	V _{SS} = GND	V _{DD} = 10 V dc
01	10, 11, 12, 13	8	16
51	10, 11, 12, 13	8	16

Pins not designated are open or connected to 10 V dc through a 30 kΩ to 60 resistor.

4.6 Data reporting. When specified in the purchase order or contract, a copy of the following data, as applicable, shall be supplied.

- a. Attributes data for all screening tests (see 4.2) and variables data for all static burn-in, dynamic burn-in, and steady state life tests.
- b. A copy of each radiograph.
- c. The quality conformance inspection data (see 4.4).
- d. Parameter distribution data on parameters evaluated during burn-in (see 3.5).
- e. Final electrical parameters data (see 4.2c).

5. PACKAGING

5.1 Packaging requirements. The requirements for packaging shall be in accordance with MIL-M-38510.

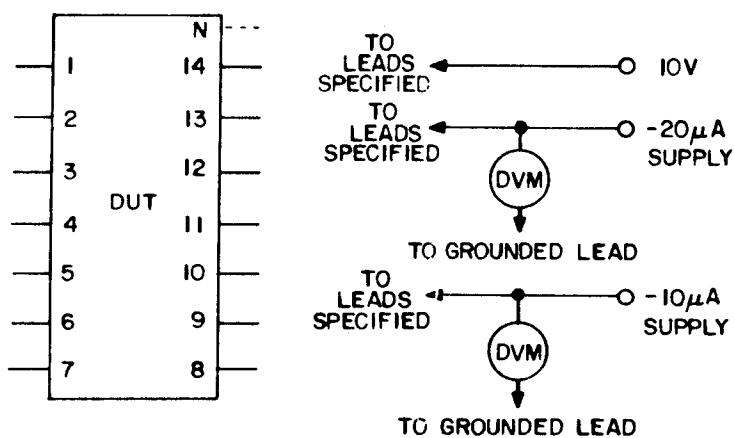
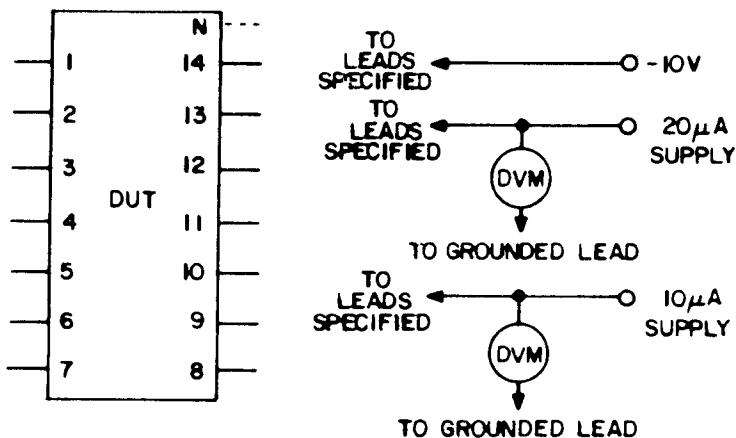
N - CHANNEL TESTSP - CHANNEL TESTS

TABLE VIII. Threshold - voltage test circuit conditions.

Device type	GND	10 V	V _{TN} measured at		GND	-10 V	V _{TP} measured at	
			-20 μA supply	-10 μA supply			20 μA supply	10 μA supply
01	10	16	8, 11, 12, 13		10	8, 11, 12, 13	16	
51	10	16	8, 11, 12, 13		10	8, 11, 12, 13	16	

FIGURE 8. Threshold voltage test circuit.

6. NOTES

6.1 Intended use. Microcircuits conforming to this specification are intended for original equipment design applications and logistic support of existing equipment.

6.2 Ordering data. The acquisition document should specify the following:

- a. Complete part number (see 1.2).
- b. Requirements for delivery of one copy of the quality conformance inspection data pertinent to the device inspection lot to be supplied with each shipment by the device manufacturer, if applicable.
- c. Requirements for certificate of compliance, if applicable.
- d. Requirements for notification of change of product or process to the contracting activity in addition to notification to the qualifying activity, if applicable.
- e. Requirements for failure analysis (including required test condition of method 5003 of MIL-STD-883), corrective action and reporting of results, if applicable.
- f. Requirements for product assurance options.
- g. Requirements for special carriers, lead lengths, or lead forming, if applicable. These requirements shall not affect the part number. Unless otherwise specified, these requirements shall not apply to direct purchase by or direct shipment to the Government.
- h. Requirements for "JAN" marking.
- i. Requirements for total dose radiation testing (see 3.6.1 and 4.5.5), if applicable.

6.3 Abbreviations, symbols, and definitions. The abbreviations, symbols, and definitions used herein are defined in MIL-M-38510, MIL-STD-1331, and as follows:

C_i	Input terminal-to-V _{SS} capacitance.
GND	Ground zero voltage potential.
I _{SS}	Quiescent supply current.
T _A	Free air temperature.
t_{THL}	Fall time. Time duration during which the amplitude of the trailing edge of the input forcing condition or waveform is decreasing from 90 to 10 percent of the maximum amplitude.
t_{TLH}	Rise time. Time duration during which the amplitude of the leading edge of the input forcing condition or waveform is increasing from 10 to 90 percent of the maximum amplitude.
V _{DD}	Positive supply voltage.
V _{IC(pos)}	Positive clamping input to V _{DD} .
V _{IC(neg)}	Negative clamping input to V _{DD} .
V _{SS}	Negative supply voltage.
V _{ZAP}	Input test voltage.

6.4 Logistic support. Lead materials and finishes (see 3.3) are interchangeable. Unless otherwise specified, microcircuits acquired for Government logistic support will be acquired to device class S for National Aeronautics and Space Administration or class B for Department of Defense (see 1.2.2), lead finish C (see 3.3). Longer length leads and lead forming shall not affect the part number.

6.5 Substitutability. The cross-reference information below is presented for the convenience of users. Microcircuits covered by this specification will functionally replace the listed generic-industry type. Generic-industry microcircuit types may not have equivalent operational performance characteristics across military temperature ranges or reliability factors equivalent to MIL-M-38510 device types and may have slight physical variations in relation to case size. The presence of this information shall not be deemed as permitting substitution of generic-industry types for MIL-M-38510 types or as a waiver of any of the provisions of MIL-M-38510.

Military device type	Generic-industry type
01	4028A
51	4028B

6.6 Handling. MOS devices must be handled with certain precautions to avoid damage due to accumulation of static charge. Input protective devices have been designed in the chip to minimize the effect of this static build up. However, the following handling practices are recommended:

- a. Devices should be handled on benches with conductive and grounded surface.
- b. Ground test equipment and tools.
- c. Do not handle devices by the leads.
- d. Store devices in conductive foam or carriers.
- e. Avoid use of plastic, rubber, or silk in MOS areas.
- f. Maintain relative humidity above 50 percent, if practical.

6.7 Changes from previous issue. Asterisks are not used in this revision to identify changes with respect to the previous issue, due to the extensiveness of the changes.

Custodians:

Army - ER
Navy - EC
Air Force - 17
NASA - NA

Preparing activity:
NASA - NA

(Project 5962-0638-9)

Review activities:

Army - MI
Air Force - 11, 19, 85, 99
DLA - ES

User activities:

Army - AR, SM
Navy - AS, CG, OS, MC, SH

Agent:

DLA - ES