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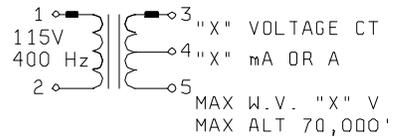
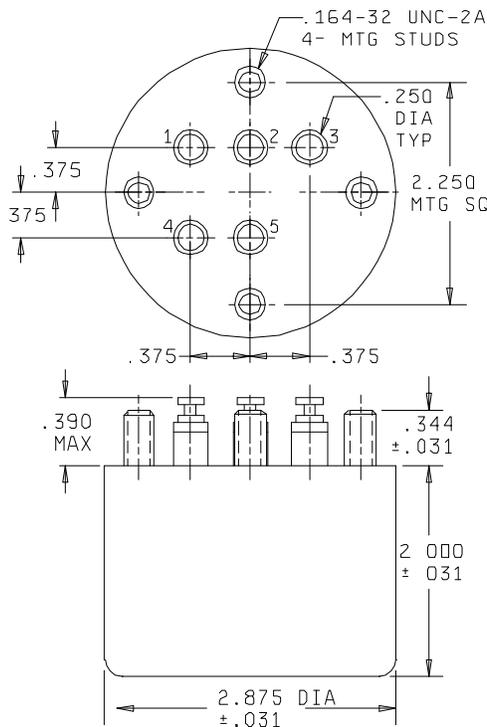
MIL-PRF-27/60D
 18 February 1986
 SUPERSEDING
 MIL-T-27/60C
 7 February 1984

PERFORMANCE SPECIFICATION SHEET

TRANSFORMERS, POWER, 250 VOLT AMPERES, 400 HZ, TF4S03YY

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for acquiring the transformers described herein shall consist of this specification and the latest issue of MIL-T-27.



(SEE TABLE I FOR VALUE OF "X")
 CIRCUIT DIAGRAM AND MARKING

INCHES	MM
.031	0.79
.164	4.17
.250	6.35
.344	8.74
.375	9.52
.390	9.91
2.000	50.80
2.250	57.15
2.875	73.02

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Tolerance on terminal position dimensions is ±.015 (0.38 mm).
4. Marking shall be on the side of the case.
5. When numbers in parentheses, i.e. (1-2), are used, they indicate the winding and the extreme terminals of the winding.
6. Secondary electrical values shall be marked as specified in table I, as applicable.

FIGURE 1. Dimensions and configuration.

(D) denotes changes

REQUIREMENTS: (When numbers in parentheses i.e. (1-2) are used, they indicate the winding and the extreme terminals of the winding.)

Electrical ratings: See table I.

Primary voltage (1-2): 115 volts ± 10 percent, 400 Hz ± 5 percent.

Design and construction:

Dimensions and configuration: See figure 1.

Weight: 30 ounces, maximum.

Duty cycle: Continuous.

Case: Metal enclosed.

Material: Steel.

Altitude: 70,000 feet, maximum.

Operating temperature range: -55°C to $+130^{\circ}\text{C}$ maximum.

Terminals: Feed thru.

Terminal height: 0.390 inch, maximum.

Terminal strength: Method 211 of MIL-STD-202, test condition A, 5 pounds.

Dielectric withstanding voltage:

At sea level: 2.8 times the maximum working voltage specified in table I.

At reduced barometric pressure: 1.25 times the maximum working voltage specified in table I.

Electrical characteristics:

No load: With 115 volts, 400 Hz across (1-2): Current in (1-2) shall not exceed 125 mA rms.

Rated load: With 115 volts, 400 Hz across (1-2) and a resistive load with current as specified in table I in (3-5), the voltage across (3-5) shall be as specified in table I.

Efficiency: 95 percent minimum at rated load.

Polarity: Additive with terminals 2 and 3 connected.

Regulation: $\frac{\text{Voltage (no load)} - \text{Voltage (rated load)}}{\text{Voltage (rated load)}} \times 100$
shall not exceed 2 percent.

Phase shift: 1.0 electrical degree between primary and secondary voltage at rated load, maximum.

Temperature rise: 55°C , maximum with 115 volts, 400 Hz across (1-2) at an ambient temperature of 75°C .

Vibration: MIL-STD-202, method 204, test condition D.

Marking location: See figure 1.

C QUALITY ASSURANCE PROVISIONS:

Extent of qualification:

Qualification testing and approval to M27/49-44 A or B, M27/51-44 A or B, M27/53-44 A or B, M27/56-44 and M27/66-27 shall be sufficient to grant qualification approval to MIL-T-27/49 through MIL-T-27/56 inclusive, all parts.

Qualification testing and approval to M27/60-27 shall be sufficient to grant qualification approval to M27/60-01 through M27/60-27.

Part number: M27/60-(dash number from table I).

TABLE I. Electrical ratings.

Dash no.	Secondary voltage (3-5) (V rms) ±3%	Secondary current (3-5) (amps rms)	Working voltage (V rms max)
01	26	9.62	325
02	28	8.93	"
03	30	8.33	"
04	33	7.58	"
05	35	6.94	"
06	39	6.41	"
07	43	5.81	"
08	47	5.32	"
09	51	4.90	"
10	56	4.46	"
11	62	4.03	"
12	68	3.68	"
13	75	3.33	"
14	82	3.05	"
15	91	2.75	"
16	100	2.50	"
17	110	2.27	"
18	115	2.17	"
19	120	2.08	"
20	130	1.92	"
21	150	1.66	"
22	180	1.39	"
23	200	1.25	440
24	220	1.14	440
25	240	1.04	440
26	270	0.93	580
27	300	0.83	580

Custodians:

Army - ER
Navy - EC
Air Force - 85

Review activities:

Army - MI
Navy - OS
Air Force - 11, 17, 99
DLA - ES

User activities:

Army - ME
Navy - AS, MC
Air Force - 19

Preparing activity:

Army - ER

Agent:

DLA - ES

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