

NOTE: The document identifier and heading has been changed on this page to reflect that this is a performance specification. There are no other changes to this document. The document identifier on subsequent pages has not been changed, but will be changed the next time this document is revised.

MIL-PRF-39012/32A  
 11 January 1973  
 SUPERSEDING  
 MIL-C-39012/32  
 27 February 1967

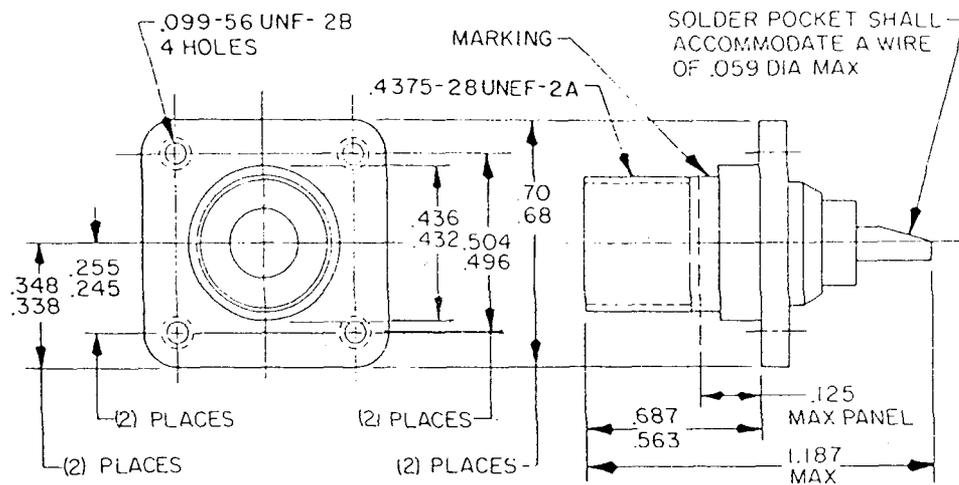
PERFORMANCE SPECIFICATION

CONNECTORS, COAXIAL, RADIO FREQUENCY

(SERIES TNC (UNCABLED - RECEPTACLE, SOCKET, FLANGE MOUNTED, CLASS 2)

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for procuring the connectors described herein shall consist of this document and the latest issue of Specification MIL-PRF-39012.

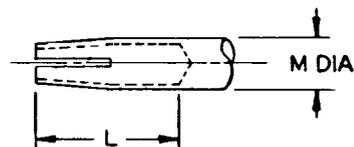
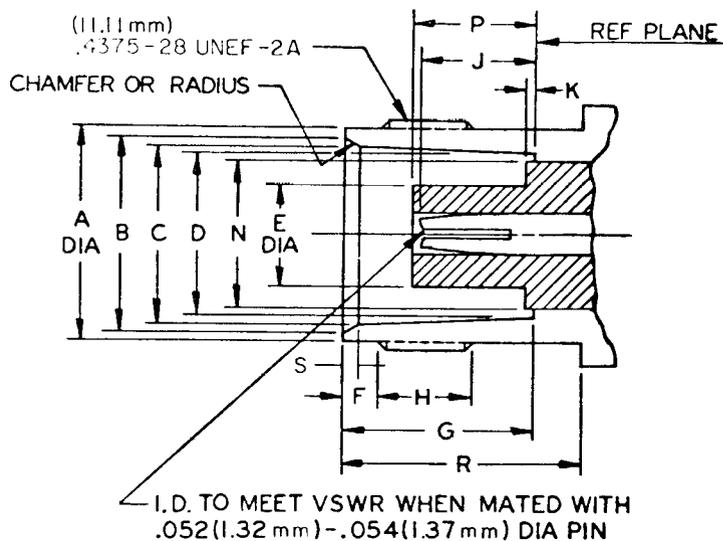


INCH	MM	INCH	MM
.059	1.50	.4375	11.11
.099	2.51	.496	12.60
.125	3.18	.504	12.80
.245	6.22	.563	14.30
.255	6.48	.68	17.27
.338	8.59	.687	17.45
.348	8.84	.70	17.78
.432	10.97	1.187	30.15
.436	11.07		

NOTES:

1. Dimensions are in inches.
2. Metric equivalents (to the nearest .01 mm) are given for general information only and are based upon 1 inch = 25.4 mm.
3. Receptacle not recommended for use on panels with greater than .078 (1.98 mm) maximum thickness.
4. Wrench flats to accommodate standard wrench opening per H-28, app. 10.
5. All undimensioned pictorial configurations are for reference purposes only.

FIGURE 1. General configuration.



Ltr	Dimensions in inches with metric equivalents (mm) in parentheses	
	Minimum	Maximum
A	.378 (9.60)	.381 (9.68)
B	.345 (8.76)	.356 (9.04)
C	.327 (8.31)	.333 (8.46)
D	.319 (8.10)	.321 (8.15)
E		.186 (4.72)
F	.068 (1.73)	.088 (2.24)
G	.329 (8.36)	.333 (8.46)
H	.187 (4.75)	
J	.186 (4.72)	.206 (5.23)
K		.006 (.15)
L	.195 (4.95)	
M	.081 (2.06)	.087 (2.21)
N		.256 (6.50)
P	.188 (4.78)	.208 (5.28)
R	.415 (10.56)	
S	.015 (.38)	.030 (.76)

\*N dimension applies to that portion (if applicable) of the dielectric which protrudes beyond the metal shoulder (or reference plane) by dimension K.

NOTES:

1. Metric equivalents (to the nearest .01 mm) are given for general information only and are based upon 1 inch = 25.4 mm.
2. All undimensioned pictorial configurations are for reference purposes only.

FIGURE 2. Mating dimensions for socket terminations.

TABLE I. Group qualification.

Group	Submission and qualification of any of the following connectors	Qualifies the following connectors
I	/32-0001 /31-0001 /31-0002	/32-0001 /31-0001 /31-0002

## ENGINEERING DATA:

Nominal impedance: 50 ohms.

Frequency range: 0 to 11,000 MHz.

Voltage rating: 500 volts rms maximum working voltage at sea level. 125 volts rms maximum at 70,000 feet.

Temperature rating: -65° C to +165° C.

## REQUIREMENTS:

Dimensions and configuration: See figure 1.

Force to engage and disengage:  
Longitudinal force - Not applicable.  
Torque - 2 inch-pounds maximum.

Coupling proof torque: Not applicable.

Inspection conditions:  
Coupling torque - 4 to 6 inch pounds.

Mating characteristics: See figure 2 for dimensions.

Center contact (female):  
Oversize test pin - .057 diameter minimum (nonclosed entry contacts only).  
Insertion depth - .125 minimum.  
Number of insertions - 1.

Insertion force test - Steel test pin dia .054 minimum.  
Test pin finish - 16 microinches.  
Insertion force - 2 pounds maximum.

Withdrawal force test: Steel test pin dia .052 maximum.  
Withdrawal force - 2 oz. minimum.  
Test pin finish - 16 microinches.

Hermetic seal: Not applicable.

Leakage (pressurized connectors):  
Not applicable.

Insulation resistance: Method 302, test condition B, MIL-STD-202. 5,000 megohms minimum.

Center contact retention:  
6 lbs minimum axial force.  
4 inch-ounces radial torque minimum.

Corrosion (salt spray): Method 101, test condition B, MIL-STD-202.

Voltage standing wave ratio (VSWR):  
Not applicable.

Connector durability: 500 cycles at 12 cycles/minute maximum. The connectors shall meet the mating characteristics and force to engage and disengage requirements.

Contact resistance: In milliohms maximum.

	Initial	After environment
Center contact	1.5	2.0
Outer contact	.2	Not applicable

Dielectric withstanding voltage: Method 301 of MIL-STD-202. 1,500 volts rms minimum at sea level.

Vibration, high frequency: Method 204, test condition B, MIL-STD-202.

Shock: Method 213 of MIL-STD-202, test condition I.

Temperature cycling: Method 102, test condition C, MIL-STD-202, except test high temperature shall be -200° C.

Thermal shock: Not applicable.

Moisture resistance: Method 106 of MIL-STD-202. No measurements at high humidity. Insulation resistance shall be at least 200 megohms within 5 minutes after removal from humidity.

Corona level:  
Voltage - 375 volts, minimum.  
Altitude - 70,000 feet.

RF high potential withstanding voltage:  
Voltage and frequency: 1,000 volts rms  
minimum at 5 MHz.  
Leakage current: Not applicable.

Cable retention force: Not applicable.

Coupling mechanism retention force:  
Not applicable.

RF leakage: Not applicable.

Insertion loss: Not applicable.

Part number: M39012/32-0001.

Custodians:  
Army - EL  
Navy - EC  
Air Force - 80

Review activities:  
Army - MU, MI, EL  
Navy - EC  
Air Force - 11, 17, 80  
DSA - ES

User activities:  
Army - AT, AV, ME  
Navy - AS, OS  
Air Force - 19

Preparing activity:  
Army - EL

Agent:  
DSA - ES

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