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IN REPLY
 REFER TO

DSCC-VAT

17 June 2004

MEMORANDUM FOR MILITARY/INDUSTRY DISTRIBUTION

SUBJECT: Proposed Drafts of MIL-PRF-39016 Specification Sheets

The initial drafts of the following documents are now available for viewing and downloading from the DSCC-VA Web site:

Specification Sheet	Project #
MIL-PRF-39016/7G	5945-1246
MIL-PRF-39016/8G	5945-1247
MIL-PRF-39016/9J	5945-1248
MIL-PRF-39016/10G	5945-1249
MIL-PRF-39016/11G	5945-1250
MIL-PRF-39016/12G	5945-1251
MIL-PRF-39016/13J	5945-1252
MIL-PRF-39016/15K	5945-1253
MIL-PRF-39016/16G	5945-1254
MIL-PRF-39016/20J	5945-1255
MIL-PRF-39016/21G	5945-1256

Specification Sheet	Project #
MIL-PRF-39016/23F	5945-1257
MIL-PRF-39016/24F	5945-1258
MIL-PRF-39016/25F	5945-1259
MIL-PRF-39016/26F	5945-1260
MIL-PRF-39016/27F	5945-1261
MIL-PRF-39016/28F	5945-1262
MIL-PRF-39016/29G	5945-1263
MIL-PRF-39016/30F	5945-1264
MIL-PRF-39016/35C	5945-1265
MIL-PRF-39016/41E	5945-1266
MIL-PRF-39016/43E	5945-1267

<http://www.dsccols.com/Programs/MilSpec>

or

<http://www.dscc.dla.mil/Programs/MilSpec/DocSearch.asp>

The proposed drafts of the documents are forwarded for your review and comment. The proposed changes reflect updates as required by MIL-STD-961, standardizing the terminology for the mounting pads, deletion of the particle impact noise (PIND), incorporation of previous amendments, and correcting editorial errors.

If these documents are of interest to you, please submit your typed comments or suggestions using electronic mail or by letter. Comments may be resubmitted if it is believed that insufficient consideration has been given to previous comments. Please provide additional justification for these items. Comments or suggested changes that are not editorial in nature should include justification. Industrial activities should indicate whether they are commenting from the standpoint of a "User" or "Manufacturer." Military review activities should forward comments to their custodians in sufficient time to allow for consolidating the departmental reply. All Navy review activities are requested to send their comments to this center in lieu of the Navy - EC custodian. All agencies, industry, and coordinated custodian comments should be sent to this center. Comments originating from the military departments must be identified as either "Essential" or "Suggested." Essential comments, which must be accepted or withdrawn, should be supported by test data unless they obviously require no data.

Comments should be returned to this Center no later than 45 days from the date of this letter. If no response is received by the specified date, it is assumed that you concur with the document. Any further coordination concerning this document will be circulated only to firms and organizations that furnish comments or reply that they have an interest.

If there are any questions, please contact Mr. Jim Crum, by electronic mail at james.crum@dla.mil (preferred method of notification); by telephone at commercial 614-692-0542, DSN 850-0542; by facsimile 614-692-6939; or by mail at Defense Supply Center Columbus, Electronic Components Team, DSCC-VAT, P.O. Box 3990, Columbus, OH 43216-5000.

Signature on File

KENDALL A. COTTONGIM
Chief
Electronic Components Team

22 Attachments

**NOTE: This draft, dated 17 June, 2004 prepared by DLA-CC has not been approved and is subject to modification.
DO NOT USE FOR ACQUISITION PURPOSES. (Project # 5945-1265)**

INCH-POUND

MIL-PRF-39016/35C
DRAFT
SUPERSEDING
MIL-PRF-39016/35B
20 July 1988

PERFORMANCE SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, ESTABLISHED RELIABILITY, HERMETICALLY SEALED, 4 PDT
LOW LEVEL TO 2 AMPERES (0.150-INCH TERMINAL SPACING), LATCHING,
WITH INTERNAL DIODES FOR COIL TRANSIENT SUPPRESSION

This specification sheet is approved for use by all Departments
and Agencies of the Department of Defense.

The complete requirements for acquiring the relays described herein shall
consist of this specification sheet and the latest issue of MIL-PRF-39016.

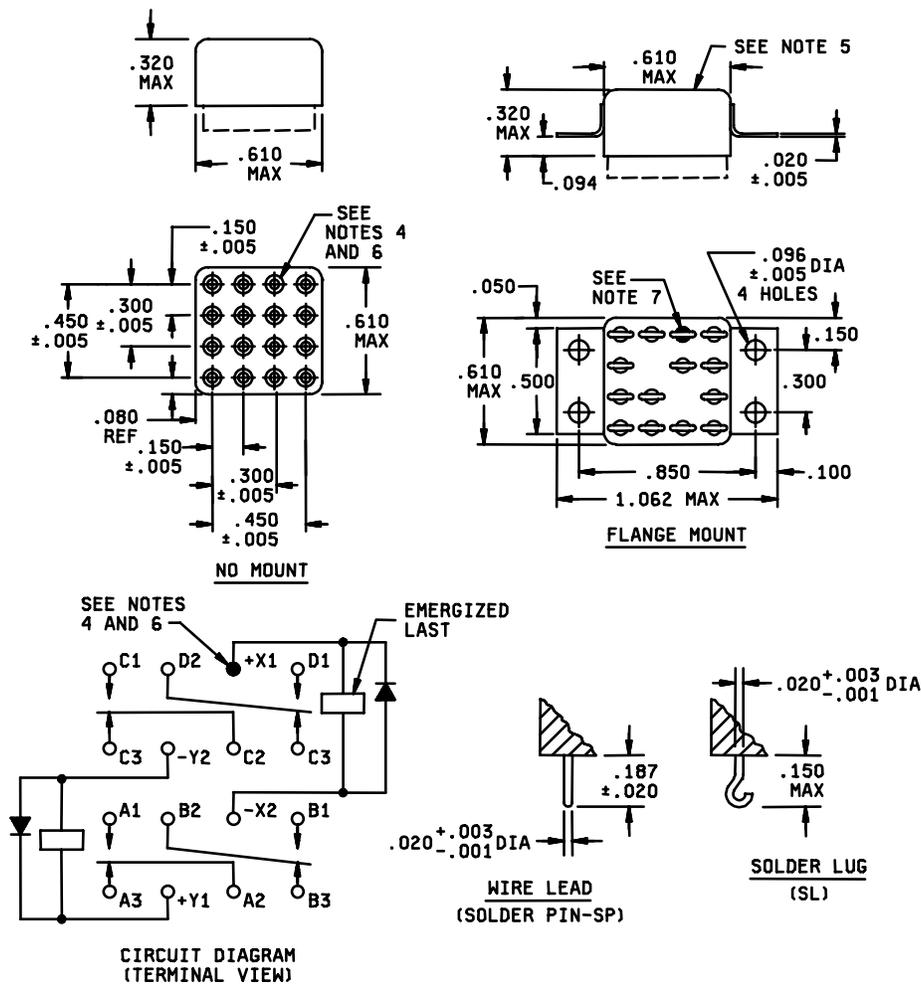


FIGURE 1. Dimensions and configuration.

MIL-PRF-39016/35C

Inches	mm	Inches	mm
.001	0.03	.150	3.81
.002	0.05	.187	4.75
.003	0.08	.300	7.62
.005	0.13	.320	8.13
.020	0.51	.450	11.43
.050	1.27	.500	12.70
.080	2.08	.610	15.49
.094	2.39	.850	21.59
.096	2.44	1.062	26.97

NOTES:

1. Dimensions are in inches.
2. Unless otherwise specified, tolerance is ± 0.010 (0.25 mm).
3. Metric equivalents are given for general information only.
4. Terminal indicated shall be identified by a contrasting bead. Relay shall have (+) and (-) signs placed on the circuit diagram as shown above.
5. Circuit diagram marked on top of relay.
6. Energizing the indicated coil with the indicated polarity and voltage shall cause the relay contacts to assume the position shown.
7. Coil symbol optional in accordance with MIL-STD-1285.
8. Terminal numbers in circuit diagram are for reference only. Numbers do not appear on relay.

FIGURE 1. Configuration and circuit diagram - Continued.

REQUIREMENTS:

CONTACT DATA:

Load ratings:

High level (relay case grounded):

Resistive: 2.0 ampere at 28 V dc.
0.125 ampere at 115 V ac (60 and 400 Hz).
0.5 ampere at 115 V ac (60 and 400 Hz) (case ungrounded).

Inductive: 0.5 ampere at 28 V dc with 0.20 henry inductance.

Lamp: 0.10 ampere at 28 V dc - Life test not required.

Low level: 10 to 50 μ A at 10 to 50 mV dc or peak ac.

Intermediate current: Applicable.

Contact resistance or voltage drop:

Initial: 0.050 ohm maximum.

High level:

During life: Not more than 5 percent of open circuit voltage.

After life: 0.150 ohm maximum.

Low level:

During life: 33 ohms maximum.

After life: 0.150 ohm maximum.

Intermediate current:

During: 1 ohm maximum.

After: 0.300 ohm maximum.

Contact bounce: 2.0 milliseconds (ms) maximum. (Applicable to failure rate level "L").

Contact stabilization time: 2.5 milliseconds (ms) maximum. (Applicable to failure rate levels "M", "P", and "R").

Overload (high level only): 4 amperes resistive at 28 V dc. 1.0 ampere inductive at 28 V dc (ac not applicable).

Neutral screen: Applicable.

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COIL DATA (Each coil): (See table I).

Operate time (latch and reset): 4.0 ms maximum over temperature range with rated coil voltage.

Release time: Not applicable.

ELECTRICAL DATA:

Insulation resistance 1/: 10,000 megohms minimum, except the resistance between coil and case at high temperature shall be 1,000 megohms minimum.

Dielectric withstanding voltage:

	Sea level V rms (60 Hz)	Altitude V rms (60 Hz)
Between case, frame, or enclosure and all contacts in the energized and de-energized positions.	750	
Between case, frame, or enclosure and coils.	500	350
Between all contacts and coils.	750	All terminals to case
Between open contacts in the latch and reset positions.	500	
Between contact poles.	750	
Between coils of dual coil relays.	500	

DIODE CHARACTERISTICS: 2/

Maximum negative transient: 1.0 volt.

Coil transient suppression: Applicable.

Semiconductor in process screening: Applicable, visual inspection of semiconductors shall be in accordance with MIL-STD-750, method 2074.

ENVIRONMENTAL DATA:

Temperature: -65°C to +125°C

Vibration (sinusoidal): MIL-STD-202, method 204. Contact chatter shall not exceed 10 microseconds maximum for closed contacts, and 1 microsecond maximum closure for open contacts.

Vibration (random): MIL-STD-202, method 214, test condition IG. Contact chatter shall not exceed 10 microseconds maximum for closed contacts, and 1 microsecond maximum closure for open contacts (applicable to qualification and group C testing only).

Shock (specified pulse): MIL-STD-202, method 213, test condition C (100 g's). Contact chatter shall not exceed 10 μs maximum for closed contacts, and 1 μs maximum closure for open contacts.

Magnetic interference: Applicable.

Resistance to soldering heat: Applicable.

1/ Connect each set of coil terminals together to avoid damage to the diodes.

2/ WARNING: Reverse polarity on coil terminals will destroy the diode.

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Acceleration: Applicable.

PHYSICAL DATA:

Terminals: See figure 1 and table I.

Terminal strength:

Pull test: 1.5 ±0.2 pounds.

Bend test: Not applicable.

Solderability: Applicable.

Dimensions and configuration: See figure 1.

Weight: 7.6 grams (0.27 ounce) maximum.

Minimum marking: Military part number, "J" with the date code (example J0430), circuit diagram, manufacturer's name or source code.

LIFE TEST REQUIREMENTS:

High level: 100,000 cycles per relay.

Low level: 100,000 cycles plus 900,000 cycles mechanical life.

PART NUMBER: M39016/35- (dash number from table I and suffix letter designating failure rate level).

TABLE I. Dash number and characteristics. 1/ 2/

Dash number 3/	Mount	Terminal	Coil voltage (V dc)		Coil resistance at +25°C tolerance ±10% (ohms)	Specified pickup (latch/reset) value (voltage) (V dc) 5/	
			Rated 4/	Max		25°C	125°C
-001	No mount	Wire lead (SP)	6.0	7.2	37	2.6	3.8
-002	No mount	Wire lead (SP)	12.0	14.5	145	5.2	7.6
-003	No mount	Wire lead (SP)	26.5	35.0	975	13.5	18.0
-004	Flange	Solder lug	6.0	7.2	37	2.6	3.8
-005	Flange	Solder lug	12.0	14.5	145	5.2	7.6
-006	Flange	Solder lug	26.5	35.0	975	13.5	18.0

1/ Each relay possesses high level and low level capabilities. However, relays previously tested or used above 10 mA resistive at 6 V dc maximum or peak ac open circuits not recommended for subsequent use in low level applications.

2/ WARNING: When latching relays are installed in equipment, the latch and reset coils should not be pulsed simultaneously. Coils should not be pulsed with less than the rated coil voltage.

3/ The suffix letter L, M, P, or R to designate the applicable failure rate level shall be added to the applicable listed dash number. Failure rate level (percent per 10,000 cycles): L, 3.0; M, 1.0; P, 0.1; R, 0.01. Example, 001L - - - - 006R.

4/ CAUTION: Use of any coil voltage less than the rated voltage will compromise the operation of the relay.

5/ A 10% increase in latch and reset voltages is allowed during and after rated life.

TABLE II. Qualification inspection and sample size. 1/

Single submission	Group submission	
24 units plus 1 open unit. level L at C = 0 <u>2/</u> 33 units plus 1 open unit for level M at C = 0 <u>2/</u> Qualification inspection as applicable	M39016/35-006	24 units plus 1 open unit for level L at C = 0 <u>2/</u> 33 units plus 1 open unit for level M at C = 0 <u>2/</u> Qualification inspection as applicable
	M39016/35-002	2 units qualification inspection Q2.
	M39016/35-001	2 units qualification inspection Q2, and terminal strength, resistance to soldering heat, and seal.

1/ For retention of qualification or extension of qualification to lower failure rate levels, all life test data accumulated on MIL-PRF-39016/36 may be used in addition to MIL-PRF-39016/35 data. Prior to performance of retention of qualification inspection; the relay manufacturer shall preselect the sample size.

2/ The number of units required for qualification testing will be increased as required in Q5, MIL-PRF-39016, if the relay manufacturer elects to test the number of units permitting one or more failures. Prior to performance of qualification inspection testing; the relay manufacturer shall preselect the sample size.

QUALIFICATION INSPECTION (reduced testing): See table III.

If the relays produced for MIL-PRF-39016/35 are similar in construction and design except for the steering diode to the relays produced for MIL-PRF-39016/36, then reduced testing for qualification of MIL-PRF-39016/35 relays may be performed concurrent with or subsequent to successful qualification of MIL-PRF-39016/36 relays.

TABLE III. Qualification inspection (reduced testing).

Inspection
2 units each coil voltage - Q2 of qualification inspection table.
1 unsealed sample unit for internal examination.

Referenced documents. In addition to MIL-PRF-39016, this document references the following:

MIL-PRF-39016/36
MIL-STD-202
MIL-STD-750
MIL-STD-1285

Changes from previous issue: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodians:
Army - CR
Navy - EC
Air Force - 11
DLA - CC

Preparing activity:
DLA - CC

Review activities:

(Project 5945-1265)

Army - AR

Navy - AS, MC, OS, SH

Air Force - 19, 99

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://www.dodssp.daps.mil>.