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IN REPLY
REFER

DSCC-VAI (Mr. Ron Gary/(614) 692-0568

May 12, 2004

MEMORANDUM FOR MILITARY/INDUSTRY DISTRIBUTION

SUBJECT: Initial Drafts of MIL-PRF-55339/1B, /3A through /25C, /32A through /39A and /49A through /51A; Adapter, Connectors, Coaxial, Radio Frequency, Various Series; Project Numbers 5935-4657-001 through -035.

The initial drafts for this subject documents will be available for viewing and downloading from the DSCC-VAI Web site within the next 5 working days:

<http://www.dsccl.dla.mil/Programs/MilSpec/initialdrafts.asp>

Changes to this document include new part number additions that allow for the use of Nickel plated adapter bodies, contact resistance values for the new plating and format up dates. However, the entire set of specification sheets are offered up for comment.

Concurrence or comments are required at this Center within 45 days from the date of this letter. Late comments will be held for the next coordination of this document. Comments from Military Departments must be identified as either "Essential" or "Suggested". Essential comments must be justified with supporting data. Military review activities should forward comments to their custodians, as applicable, in sufficient time to allow for consolidation of the Department reply.

Please forward your comments or concurrence electronically to the project officer listed below. This can be in the form of a return e-mail, with or without attached text files. If an electronic response is not possible, we will accept comments via letter, facsimilie, or phone call. Any further coordination concerning this document will be circulated only to firms and organizations that furnish comments or reply that they have an interest.

The point of contact for this document is Mr. Ron Gary. The preferred method of contact is via e-mail: Estel.Gary@dla.mil. Mr. Gary can also be reached at 614-692-0568/DSN 850-0568, or by facsimilie 614-692-6940.

Sincerely,

/SIGNED/

RICHARD L. TAYLOR
Chief,
Interconnection Devices Team

Note: This draft dated 10 May 2004, prepared by the Defense Supply Center Columbus (DSCC-VAI) has not been approved and is subject to modification.

DO NOT USE FOR ACQUISITION PURPOSES

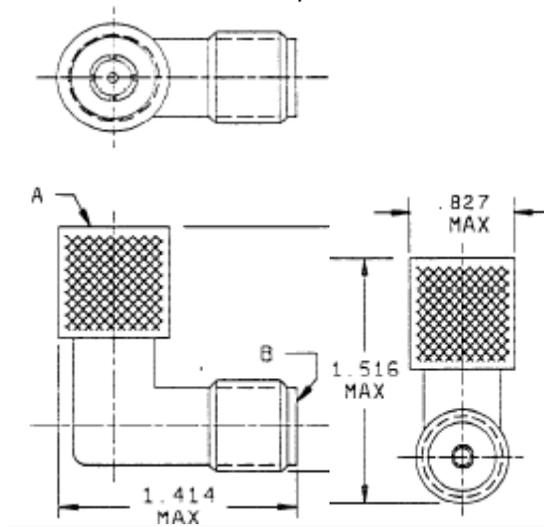
MIL-PRF-55339/3A
DRAFT
 SUPERSEDING
 MIL-PRF-55339/3
 6 May 1975

PERFORMANCE SPECIFICATION

ADAPTER, CONNECTOR, COAXIAL, RADIO FREQUENCY, RIGHT ANGLE, (WITHIN SERIES N PLUG TO SERIES N JACK), CLASS 2

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the adapter described herein shall consist of this specification sheet and MIL-PRF-55339.



INCHES	MM
.827	21.02
1.414	35.92
1.516	38.51

Reference	Series	Contact
A	N	Pin
B	N	Socket

NOTES:

1. Dimensions are in inches.
2. Metric equivalents (to the nearest .01 mm) are given for general information only and are based upon 1 inch = 25.4 mm.
3. All undimensioned pictorial representations are for reference purposes only.
4. Interface dimensions shall be in accordance with MIL-STD-348.

FIGURE 1. General configuration.

DESIGN AND CONSTRUCTION:

General configuration: See figure 1.
Impedance: 50 ohms, nominal.
Working voltage: Sea level – 1,000 Vrms.
70,000 feet – 250 Vrms
Frequency range: 0 to 11 GHz.
Temperature range: -65° to +165°C.

PERFORMANCE: (installation torque of 6 to 10 in. lb).

Dimensions – See figure 1 and MIL-STD-348.

Center contact retention: Axial force – 6 lb min.
Torque – Not applicable.

Force to engage and disengage: Longitudinal force – Not applicable.
Torque – 6 in. lb, max.

Coupling proof torque: 15 in lb, min.

Mating characteristics:

Center contact (socket):

Oversize test pin dia - .074 in., min.
Insertion depth - .125 in., min.
No. of insertions – 1.

Max test pin (insertion force test):

Steel test pin dia - .066 in., min.
Pin finish – 16 microinches.
Insertion force – 2 lb, max.
No. of insertions – 1.

Min test pin (withdrawal force):

Steel test pin dia - .063 in., max.
Pin finish – 16 microinches.
Withdrawal force – 2 oz, min.
No. of withdrawals – 1.

Outer contact:

Min test ring ID - .316 in., max.
Ring finish – 16 microinches.
Insertion force – 25 lb, max.
Insertion depth - .093 in. min.
No. of insertions – 1.

Max test ring ID - .324 in., min.

Test ring finish – 16 microinches.
Insertion depth - .031 in., max.
No. of insertions – 1.

Permeability: <2.0

Seal: Hermetic – Not applicable.

Pressurized – Not applicable.

Weatherproof – Not applicable.

Insulation resistance: 5,000 megohms, min.

VSWR: 1.35, max at .5 to 9 GHz; 1.5, max at 9 to 11 GHz.

RF leakage (total): Not applicable.

RF insertion loss: .28 dB, max, 9 GHz (.094 \sqrt{F} (GHz) dB max tested at 9 GHz)

Durability 500 cycles minimum at 12 cycles/min, maximum. The connector shall meet the mating characteristics and force to engage and disengage requirements.

Dielectric withstanding: Test voltage – 2,500 Vrms, min (sea level).

Contact resistance (milliohms, max).

<u>Contact</u>	<u>Initial</u>	<u>After environment</u>
Center	2.5	3.0
Outer	0.2	N/A
Outer (-70001)	0.4	N/A

Vibration, high frequency: Interruptions – 1 μ s, max.

Shock: Test condition I.

Thermal shock: Test condition C.

Moisture resistance: 200 megohms, min

Corona level: Voltage – 500 V, min.
Altitude - 70,000 feet, min.

RF high potential withstanding voltage: RF voltage – 1,500 Vrms. min.
Frequency – 5 MHz, min.

Salt spray (corrosion): Applicable.

Coupling mechanism retention force: 100 lbs, min.

Part Identifying Number (PIN): M55339/03-00027

Or:

Part Identifying number: M55339/03-70001 **CAUTION: THIS PART HAS A NICKEL PLATED BODY AND IS NOT FOR USE IN APPLICATIONS WHERE PASSIVE INTERMODULATION GENERATION (PIM) MAY BE A CONCERN.**

TABLE I. Cross reference of part numbers.

Part number	Superseded part number or type designation <u>1/</u>
M55339/03-00027	MS90156 UG-27D/U

1/ The superseded part number or the type designation is for cross reference only. Where a superseded part number or type designation is not given, none was assigned or will be assigned. The part number M55339/03-00027 shall be used in all cases for marking and identifying the adapter.

Referenced documents.

MIL-STD-348
MIL-PRF-55339

CONCLUDING MATERIAL

Custodians:

Army – CR
Navy – EC
Air Force – 11
DLA - CC

Preparing activity:
DSCC - CC

Review activities:

Army – AR, AT, EA, MI
Navy – AS, MC, OS, SH
Air Force – 19, 99

(Project 5935-4657-002)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at www.dodssp.daps.mil.