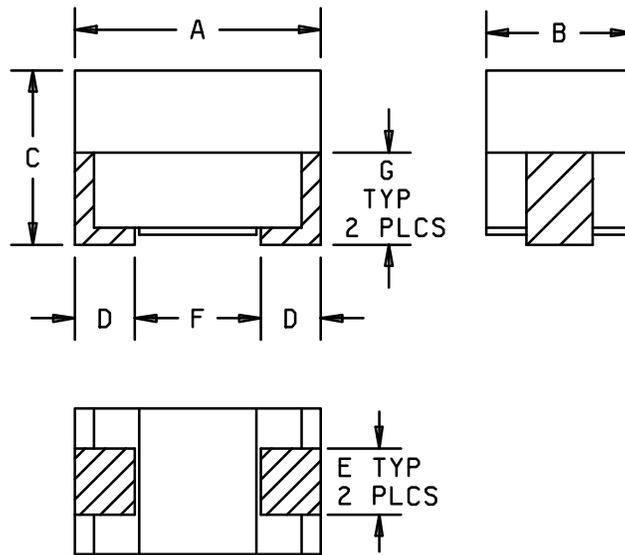


PERFORMANCE SPECIFICATION SHEET

COILS, RADIO FREQUENCY, CHIP, FIXED, FERRITE CORE

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-83446.



	Inches	Millimeters
A	.300 to .325	7.62 to 8.26
B	.105 to .125	2.67 to 3.18
C	.125 to .145	3.18 to 3.68
D	.020 Min.	.508 Min.
E	.040 to .060	1.02 to 1.52
F	.190 Ref.	4.83 Ref.
G	.070 Ref.	1.78 Ref.

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.

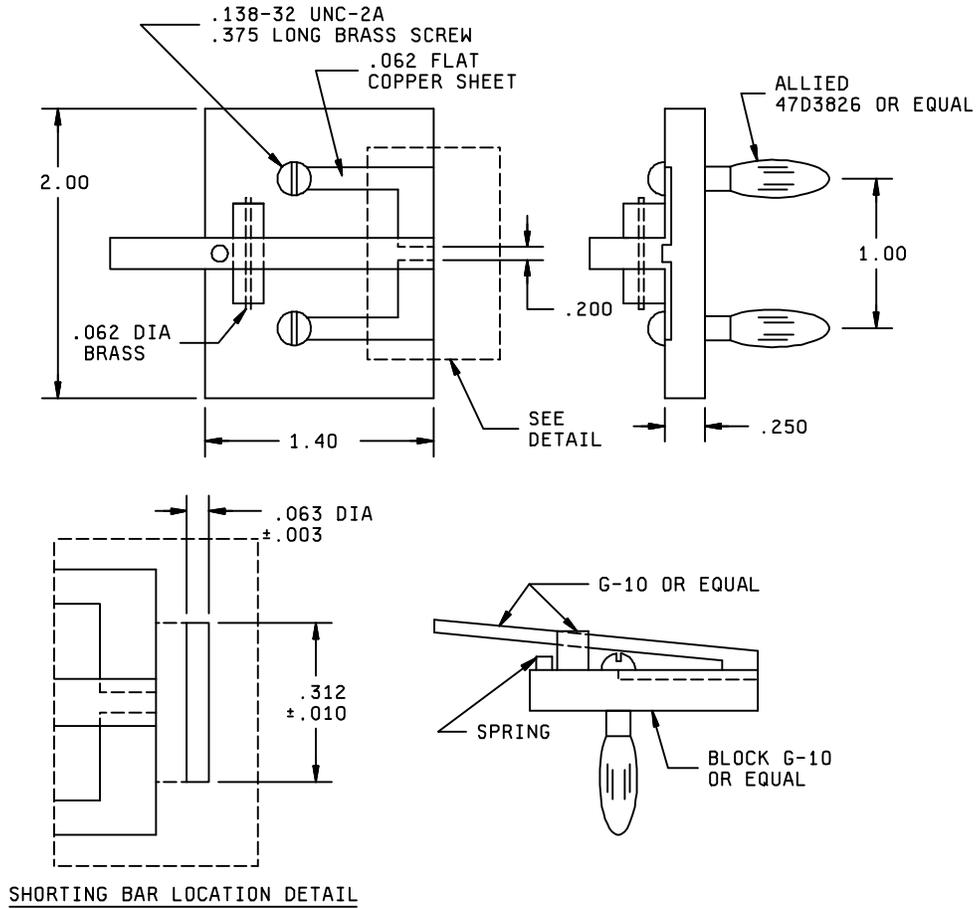
FIGURE 1. Dimensions and configuration.

TABLE I. Electrical characteristics (initial).

Dash Number	Inductance $\mu\text{H} \pm 10\%$	Q (min)	Test Frequency (L and Q) MHz	Self Resonant Frequency MHz (min)	DC Resistance Ohms (max)	Current Rating mA (max)
-01	33	35		24	3.40	130
-02	39	35	2.5	22	3.60	125
-03	47	35	2.5	20	4.50	110
-04	56	35	2.5	18	5.70	100
-05	68	35	2.5	15	6.70	92
-06	82	35	2.5	14	7.30	88
-07	100	35	2.5	13	8.0	84
-08	120	30	2.5	12	13.0	66
-09	150	30	.79	11	15.0	61
-10	180	30	.79	10	17.0	57
-11	220	30	.79	9	21.0	52
-12	270	30	.79	8	25.0	47
-13	330	30	.79	7	28.0	45
-14	390	30	.79	6.5	35.0	40
-15	470	30	.79	6	42.0	36
-16	560	30	.79	5	46.0	35
-17	680	30	.79	4.2	60.0	30
-18	820	30	.79	3.8	65.0	29
-19	1000	30	.79	3.4	72.0	28

TABLE II. Electrical characteristics (final).

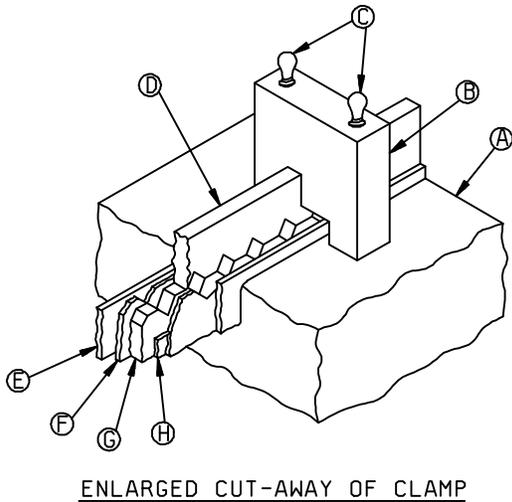
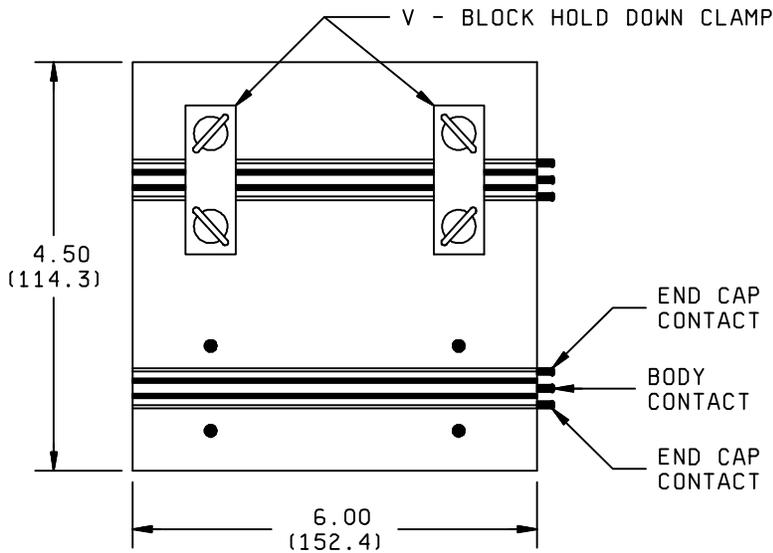
Inspection group	Allowable percent variation from the initial measurement			
Qualification Inspection:	Inductance	Q	Self-resonant Frequency	DC resistance
Group II	$\pm 10$	-20	-15	$\pm 5$ (+.001 ohm)
Group IV	$\pm 10$	-20	-15	$\pm 5$ (+.001 ohm)
Group V	$\pm 5$	-15	----	----
Quality Conformance Inspection:				
Group C				
Subgroup II	$\pm 5$	-15	-10	$\pm 2$ (+.001 ohm)
Subgroup IV	$\pm 10$	-20	-15	$\pm 5$ (+.001 ohm)



NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Shorting bar material is brass.
4. The total fixture and residual inductance is approximately  $.049\mu\text{H}$  (for references only).

FIGURE 2. General test fixture, (TF - 388).



Legend	
LTR	Description
A	G-10 base
B	Upper V-block hold-down clamp
C	Clamp screws
D	Upper V-block (body contact)
E	End cap contact retaining wall
F	End cap contact V-block (in contact with E)
G	Lower V-block (body contact)
H	G-10 insulators (separating G from F/E)

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Metric equivalents are in parentheses.

FIGURE 3. Test fixture for insulation resistance, dielectric withstanding voltage and barometric pressure.

