

INCH-POUND
MIL-PRF-83536/10B
10 September 2000
SUPERSEDING
MIL-PRF-83536/10A
27 March 1992

PERFORMANCE SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, ESTABLISHED RELIABILITY, DPDT,
LOW LEVEL TO 10 AMPERES, PERMANENT MAGNET DRIVE, HERMETICALLY SEALED,
ALL WELDED, TRANSIENT SUPPRESSED DC COILS

This specification is approved for use by all Departments and Agencies
of the Department of Defense.

The requirements for acquiring the product described herein shall
consist of this specification sheet and MIL-PRF-83536.

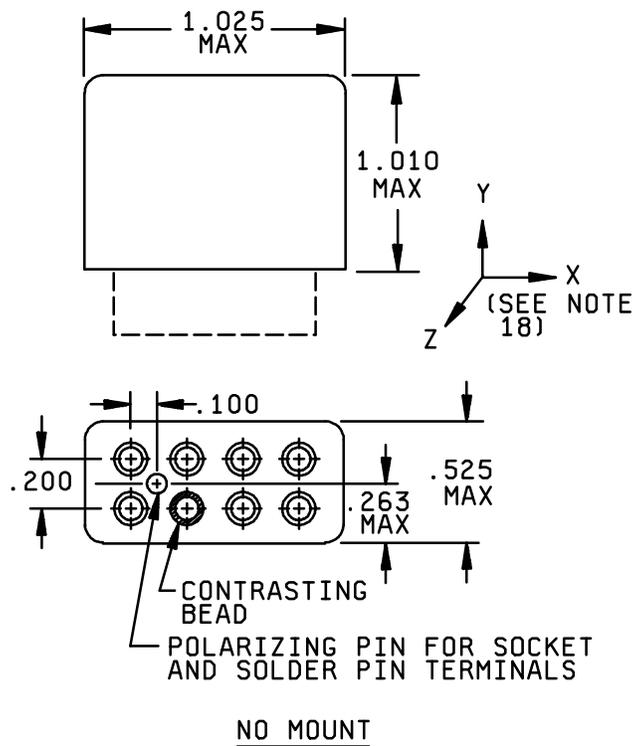


FIGURE 1. Dimensions and configurations.

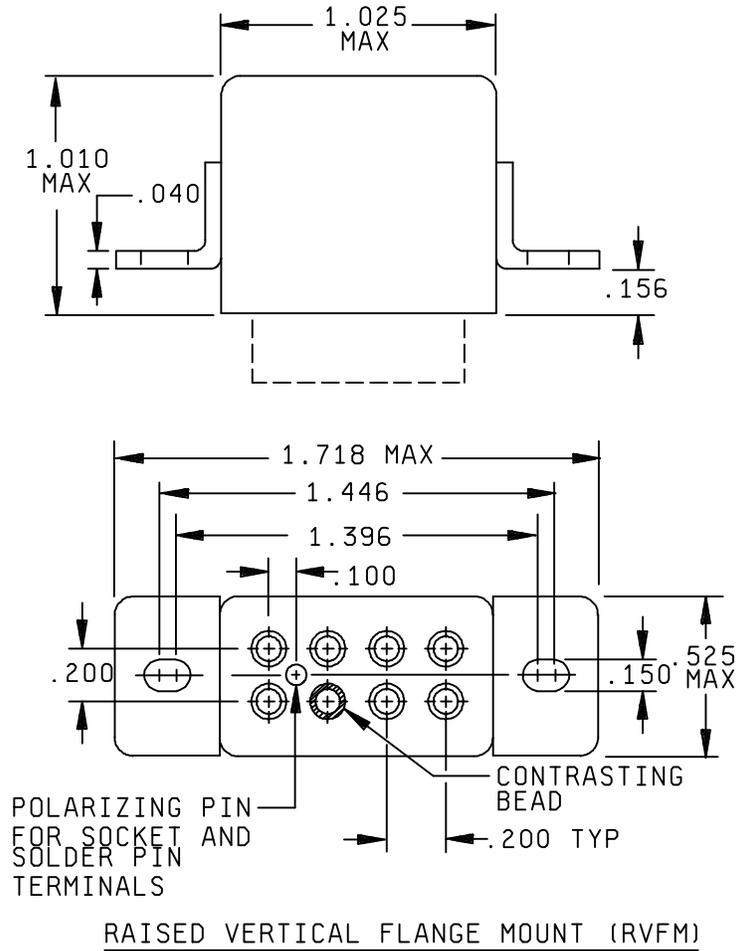


FIGURE 1. Dimensions and configurations - Continued.

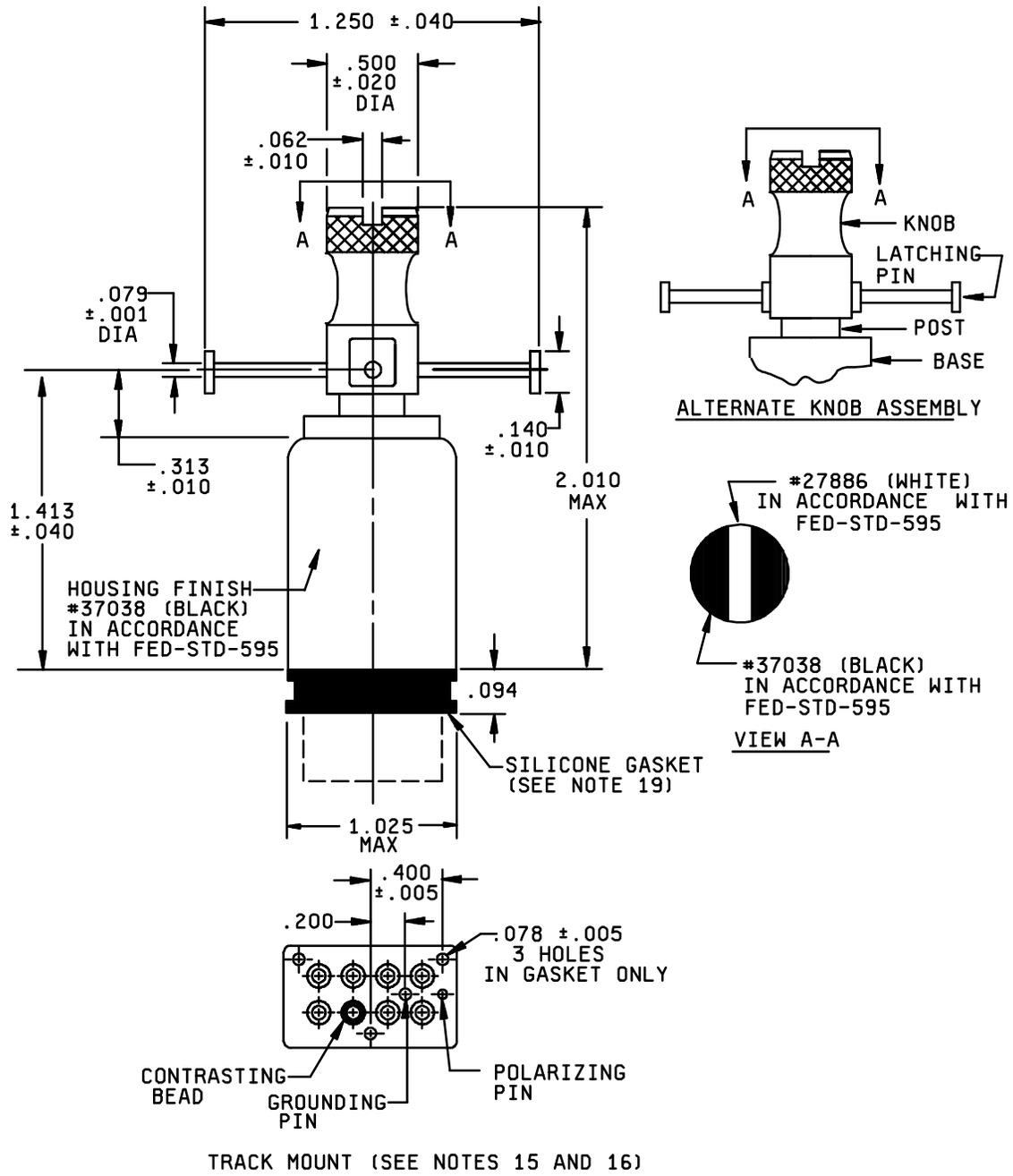


FIGURE 1. Dimensions and configurations - Continued.

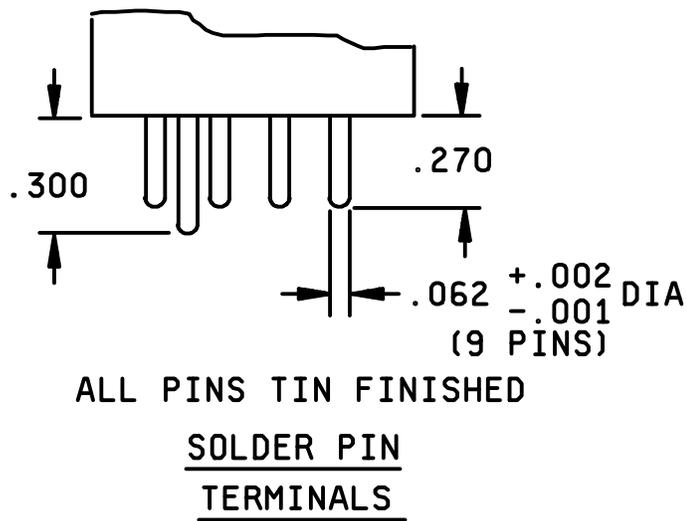
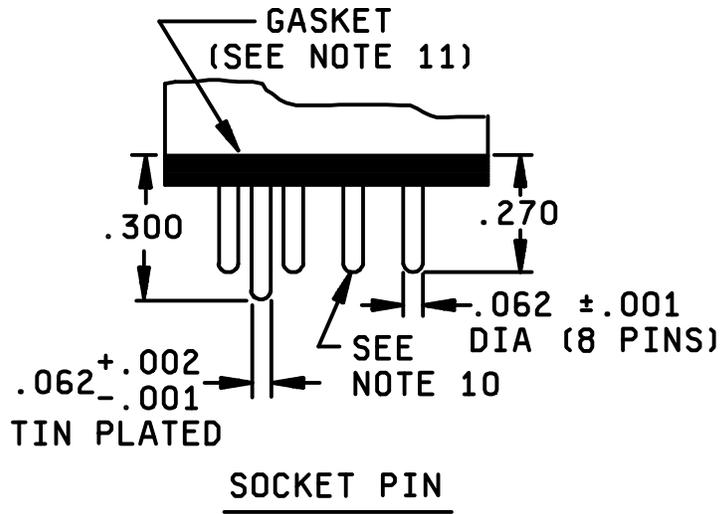
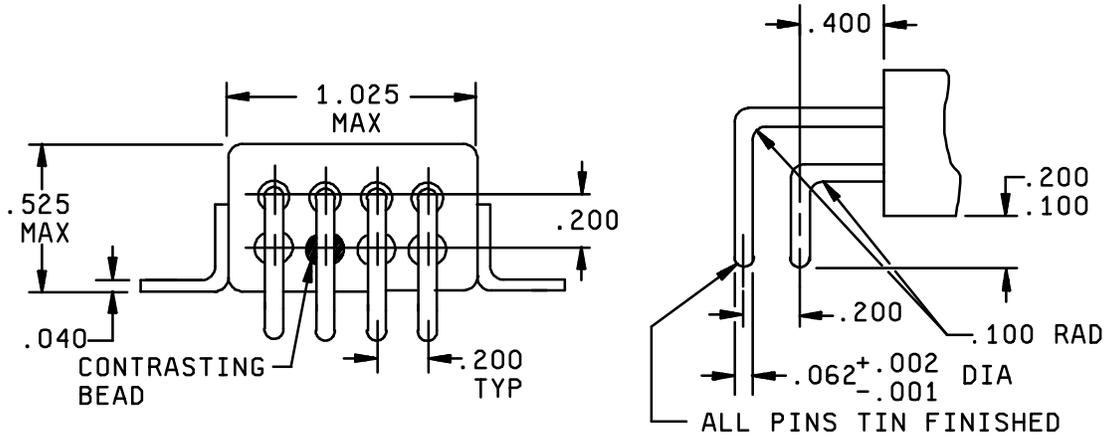
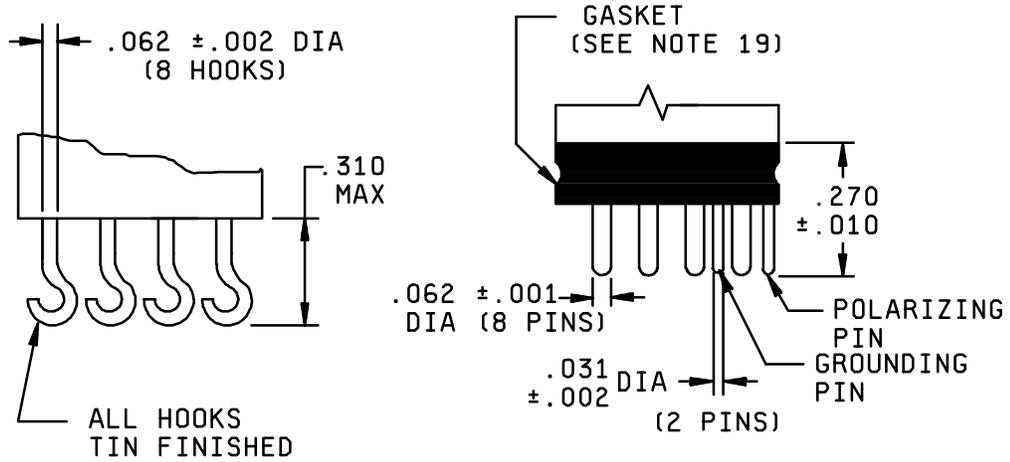


FIGURE 1. Dimensions and configurations - Continued.



90° SOLDER PIN



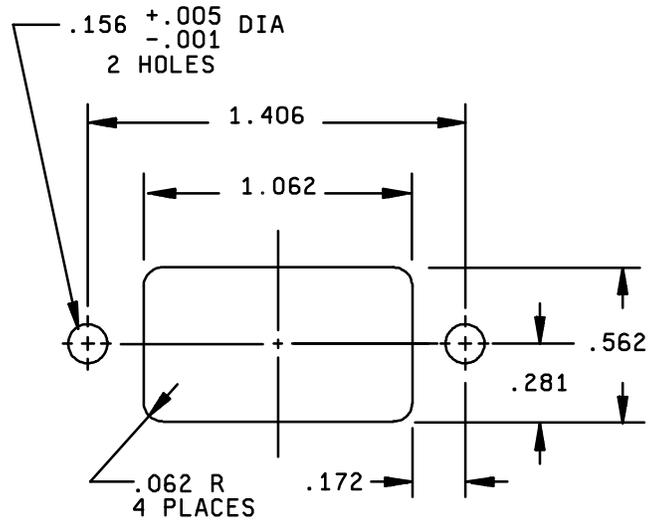
SOLDER HOOK

TRACK MOUNT

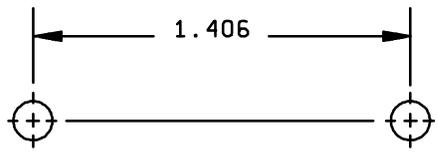
(SEE NOTE 10)

TERMINALS

FIGURE 1. Dimensions and configurations - Continued.

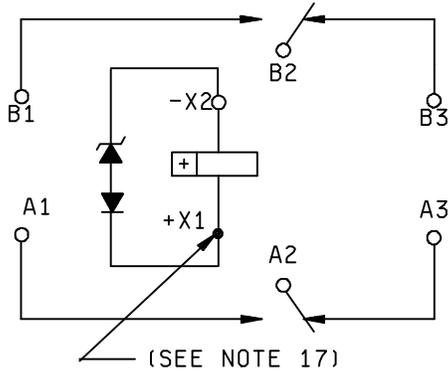


MOUNTING HOLE LAYOUT (RVFN)
(SOLDER HOOK TERMINALS)

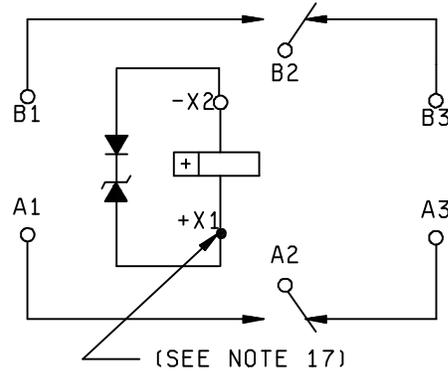


MOUNTING HOLE LAYOUT (HFM)

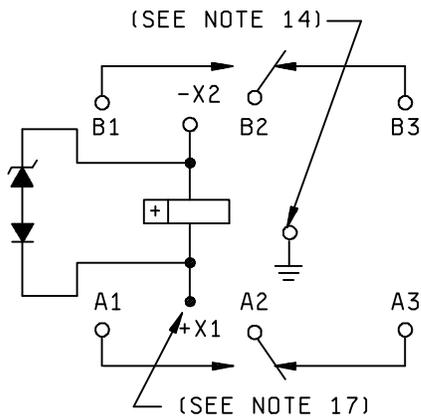
FIGURE 1. Dimensions and configurations - Continued.



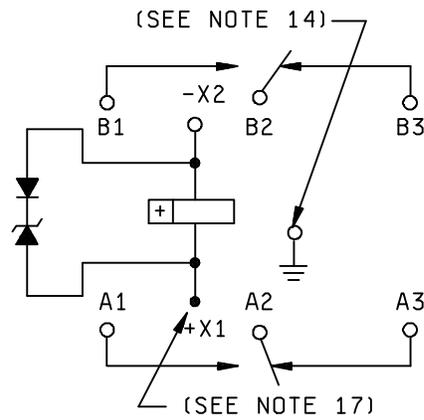
CIRCUIT DIAGRAM
(NO MOUNT, RVFM, AND HFM)



CIRCUIT DIAGRAM (OPTIONAL INTERNAL
DIODE CONFIGURATION)



CIRCUIT DIAGRAM (TRACK MOUNT)



CIRCUIT DIAGRAM (TRACK MOUNT)
(OPTIONAL INTERNAL DIODE CONFIGURATION)

Inches	Mm	Inches	mm	Inches	mm	Inches	mm
.001	0.03	.078	1.98	.281	7.14	.562	14.27
.002	0.05	.079	2.01	.300	7.62	1.010	25.65
.005	0.13	.094	2.39	.310	7.87	1.025	26.04
.010	0.25	.100	2.54	.313	7.95	1.062	26.97
.020	0.51	.150	3.81	.330	8.38	1.396	35.46
.031	0.79	.156	3.96	.400	10.16	1.406	35.71
.040	1.02	.172	4.37	.485	12.32	1.413	35.89
.050	1.27	.200	5.08	.500	12.70	1.446	36.73
.062	1.57	.263	6.68	.525	13.34	1.718	43.64
.070	1.78	.270	6.86				

FIGURE 1. Dimensions and configurations - Continued.

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is $\pm .010$ (0.25mm).
4. There shall be affixed to the relay a legible circuit diagram that identifies each terminal location specified.
5. These relays are polarized monostable.
6. This relay shall not operate or be damaged by reverse polarity.
7. Permanent magnet drive consists of a permanent magnet with its flux path switched and combined with the electro-magnet flux.
8. Applicable to horizontal flange mount only. The circuit diagram, manufacturer's PIN, and the military PIN shall be marked on the near side. The remaining portion of the nameplate data shall be marked on the far side.
9. Applicable to horizontal flange mount only. Relays shall be marked with the manufacturer's name or CAGE code, and date code. Marking shall be with the bottom of the print adjacent to the near side.
10. Socket pin terminals shall provide the operational, environmental, and interface characteristics to provide a reliable interconnect to gold-plated contacts. Terminals and all track mount terminals shall be gold plated. One system for gold plating that may be used is ASTM B488, type 3, class 1.25 with a nickel underplate of 50 to 150 microinches thick. The gold plating system shall enable the product to meet the performance requirements of this specification and shall be approved by the qualifying activity.
11. Gasket shall provide a reliable seal between the relay and mating socket that will meet the environmental, operational, and interface requirements of the relay with the mating socket. The gasket shall have shore hardness 30 to 45, thickness $.050 \pm .005$. Gasket material according to AMS 3332 has been considered acceptable.
12. Back EMF (transient voltage): 42 V dc maximum.
13. JANTX or equivalent screened semiconductors or hybrid devices shall be used for internal coil suppression. Relays using suppression devices shall continue to operate should the suppression circuit be in a failure mode. Diodes shall have a peak inverse voltage of 600 V dc minimum.
14. Grounding pin applicable to track mount relay only.
15. Track mount knob, post, and base shall be 303 Cres nickel plated in accordance with McAir P.S. 13112 or equivalent 100 microinches thick minimum. The latching pin shall be 303 Cres passivated or nickel plated in accordance with McAir P.S. 13112 or equivalent 100 microinches thick minimum.
16. Track mount relay shall be capable of mating with M6106/4 "Bracket and Socket Assembly", configuration II. The latching pin shall be capable of withstanding an axial pull of 35 pounds, in a direction away from the knob, without degradation. The rotation of the knob mechanism shall be restricted such that the latching pins cannot be placed on the side opposite the M6106/4 bracket cutouts.
17. Indicated terminal shall be identified with a contrasting bead.
18. Plane of critical motion for vibration and shock is Y-axis.
19. Gasket shall provide a reliable seal between the relay and mating socket that will meet the environmental, operational, and interface requirements of the relay with the mating socket. The gasket shall have shore hardness 30 to 45. Gasket material according to AMS 3332 has been considered acceptable. Silicone rubber gasket is not supplied with track mount A relays.

FIGURE 1. Dimensions and configurations – Continued.

REQUIREMENTS:

Contact data:

Load ratings: See table I.

Low level: 10 to 50 μ A at 10 to 50 mV dc or peak ac.

Intermediate current: Applicable.

Mixed loads: Applicable.

TABLE I. Rated contact load and cycles (amperes per pole).

Type of load (high level)	Cycles x 10 ³	28 V dc	² 115 V ac 1 phase 400 Hz	² 115 V ac 1 phase 50/60 Hz ^{1/}	² 115/200 V ac 3 phase 400 Hz	² 115/200 V ac 3 phase 50/60 Hz ^{1/}
Resistive	100	10	10	2.5	10	2.5
Inductive	20	8	8	N/A	8	N/A
Inductive	10	N/A	N/A	2.5	N/A	2.5
Motor	100	4	4	2	4	2
Lamp	100	2	2	1	N/A	N/A

^{1/} For 50/60 Hz rating, rupture and overload are not applicable and life for each load shall be 10,000 cycles.

^{2/} AC load ratings are not applicable to -038.

Life: 100,000 cycles, unless otherwise specified (see table I).

Contact voltage drop and resistance:

Initial contact voltage drop: 0.100 volt maximum. Rated resistive current at 6 V dc or peak ac. Relays shall not make or break this load.

Initial contact resistance: 0.010 ohm maximum. 50 mA max at 6 V dc or peak ac.

High level life (contact voltage drop):

During life: 10 percent open circuit voltage maximum.

After life: 0.125 volt maximum.

Intermediate current (contact resistance):

During intermediate current: 3 ohms maximum.

After intermediate current: 0.150 ohm maximum.

Low level (contact resistance):

During low level: 100 ohms maximum.

After low level: 0.150 ohm maximum at 100 mA and 28 V dc.

Contact bounce: 1.0 millisecond maximum.

Contact stabilization time: 2.5 milliseconds maximum.

Break bounce (normally open contacts): 0.1 millisecond maximum.

Overload current: 40 amperes dc, 60 amperes ac.

Rupture current: 50 amperes dc, 80 amperes ac.

Time current relay characteristics: See table II.

TABLE II. Time current relay characteristics. 1/

Successive application	Amperes	Time
1	15	1 hour
2	50	5 seconds
3	100	1.2 seconds
4	250	0.2 second
5	350	0.1 second

1/ All relays shall withstand overload and fault currents. Relays must be able to sustain five applications (make and carry only) of power concurrently on adjacent poles at each of five different current levels in the sequence listed in table II. Separate relays shall be tested at 28 V dc and 115/200 V ac, 400 Hz 3-phase. Cooling time between successive applications shall be 30 minutes. Tests shall be performed on both normally open and normally closed contacts. There shall be no failures or evidence of welding or sticking and relays shall pass contact voltage drop at the conclusion.

Coil data 1/ 2/: See table III.

Operate time: 10 milliseconds maximum with rated coil voltage over the temperature range.

Release time: 10 milliseconds maximum, 20 milliseconds maximum (track mount) from rated coil voltage over the temperature range.

Duty rating: Continuous.

Coil transient suppression: Applicable (42 V dc maximum).

Neutral screen: Not applicable.

1/ CAUTION: Due to possible interaction of relay magnetic fields, the following spacing requirements, as a minimum, shall be considered in dense packaging situations:

- a. Row to row assisting fields: .125 (3.18 mm).
- b. Row to row opposing fields: .1875 (4.763 mm).
- c. Side to side alternating fields: .0625 (1.588 mm).
- d. Side to side like fields: .125 (3.18 mm).

2/ Track mount relays shall have the pickup, hold, and dropout voltage, and timing tests, performed with an M6106/4 bracket placed around the relay housing.

TABLE III. Dash numbers and characteristics. 1/

Dash number 2/				Mount	Coil data											
Solder pin	Solder hook	Socket pin	90° solder pin		At 25°C						Over temperature range			Maximum pickup voltage		
					Coil voltage (V dc) 3/		Coil resistance (ohms) minimum	Specified pickup voltage (V dc) 4/	Specified hold voltage (V dc) 4/	Specified dropout voltage (v dc) 4/	Specified pickup voltage (V dc) 4/	Specified hold voltage (V dc) 4/	Specified dropout voltage (V dc) 4/	High temperature test	Continuous Current test	
					Rated	Max										
001	002	003	---	No mount	6	7.3	18	3.2	1.6	0.4	4.5	2.3	0.25	5.0	5.7	
004	005	006	---	RVFM	6	7.3	18	3.2	1.6	0.4	4.5	2.3	0.25	5.0	5.7	
007	008	---	009-	HFM	6	7.3	18	3.2	1.6	0.4	4.5	2.3	0.25	5.0	5.7	
010	011	012	---	No mount	12	14.5	72	6.5	3.3	0.75	9.0	4.5	0.5	9.9	11.25	
013	014	015	---	RVFM	12	14.5	72	6.5	3.3	0.75	9.0	4.5	0.5	9.9	11.25	
016	017	---	018	HFM	12	14.5	72	6.5	3.3	0.75	9.0	4.5	0.5	9.9	11.25	
019	020	021	---	No mount	28	29 5/	280	13.5	5.5	2.3	18.0	7.0	1.5	19.8	22.5	
022	023	024	---	RVFM	28	29 5/	280	13.5	5.5	2.3	18.0	7.0	1.5	19.8	22.5	
---	---	6/038	---													
025	026	---	027	HFM	28	29 5/	280	13.5	5.5	2.3	18.0	7.0	1.5	19.8	22.5	
---	---	028	---	Track	28	29 5/	280	13.5	5.5	2.3	18.0	7.0	1.5	19.8	22.5	
029	030	031	---	No mount	48	50	850	24.0	12.0	3.0	36.0	14.0	2.0	38.0	42.0	
032	033	034	---	RVFM	48	50	850	24.0	12.0	3.0	36.0	14.0	2.0	38.0	42.0	
035	036	---	037	HFM	48	50	850	24.0	12.0	3.0	36.0	14.0	2.0	38.0	42.0	

See notes on next page.

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- 1/ Each relay possesses high level and low level capabilities. However, relays previously tested or used above 10 mA resistive at 6 V dc maximum or peak ac open circuits are not recommended for subsequent use in low level applications.
- 2/ The suffix letter L, M, P, or R to designate the applicable failure rate level shall be added to the applicable listed dash number. Failure rate level (percent per 10,000 cycles): L, 3.0; M, 1.0; P, 0.1; R, 0.01. Example: 001L, 002R.
- 3/ CAUTION: The use of any coil voltages less than the rated coil voltage will compromise the operation of the relay.
- 4/ Pickup, hold, and dropout voltages as shown are for test purposes only and are not to be used for design criteria.
- 5/ When maximum ambient temperature does not exceed +85°C, the maximum coil voltage shall be 32 V dc.
- 6/ Dash number .038 is supplied without internal arc barriers. This relay is not rated for ac loads.

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Electrical data:

Insulation resistance:

Initial: 100 megohms minimum at 500 V dc.

After life or environmental tests: 100 megohms minimum at 500 V dc (track mount). 50 megohms at 500 V dc (all others).

Dielectric withstanding voltage ^{3/}:

	Track mount		All others	
	Coil to case	All other points	Coil to case	All other points
Sea level:				
Initial:	1050	1500	1000	1250
After life:	1050	1250	1000	1000
Altitude:				
At 80,000 feet:	350	350	350	350
At 300,000 feet:	---	---	500	500

Maximum leakage current for track mount only: 100 microamperes rms.

Environmental characteristics:

Temperature range: -70°C to +125°C.

Maximum altitude rating: 300,000 feet, 80,000 feet for track mount.

Shock (specified pulse): Applicable, MIL-STD-202, method 213, test condition C, except peak value shall be 200 g's for 6 ±1 ms. Contact chatter shall not exceed 10 microseconds maximum for closed contacts and 1 microsecond maximum closure for open contacts.

Vibration (sinusoidal): Applicable, MIL-STD-202, method 204, 30 g's except frequency range shall be 10 to 3,000 Hz. Contact chatter shall not exceed 10 microseconds maximum for closed contacts and 1 microsecond maximum closure for open contacts.

Vibration (random): Applicable to qualification and group C inspection. Test in accordance with MIL-STD-202, method 214, test condition IG (0.4 g²/Hz, 50 to 2000 Hz). Contact chatter shall not exceed 10 microseconds maximum for closed contacts and 1 microsecond maximum closure for open contacts.

Vibration (random): Applicable to track mount only. Applicable to qualification only. Test in accordance with MIL-STD-202, method 214, test condition IJ, 1.5 hours per axis. Contact chatter shall not exceed 10 microseconds maximum for closed contacts and 1 microsecond maximum closure for open contacts.

Acceleration: Applicable, except 15 g's.

^{3/} Dielectric may be improved by suitable insulation of terminals and wiring after installation.

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Physical data:

Dimensions and configurations: See figure 1.

Weight: 0.10 pound (46 grams), 0.120 pound (54.5 grams) track mount.

Terminal strength:

Solder hook terminals:

Pull force: 10 pounds \pm 1.0 pound.

Bend: Not applicable to leads .047 (1.19 mm) and larger.

Twist: Not applicable.

Solder pin terminals:

Pull force:

For .062 diameter terminals: 10 pounds \pm 1.0 pound.

Bend: Not applicable to leads .047 (1.19 mm) and larger.

Twist: Not applicable.

Socket pin terminals:

Pull force:

For .062 diameter terminals: 5 pounds \pm 0.5 pound.

Bend: Not applicable to leads .047 (1.19 mm) and larger.

Twist: Not applicable.

Terminal solderability: Applicable to solder pin and solder hook terminals only.

Seal: Hermetic.

Marking: Applicable.

Part or Identifying Number (PIN): M83536/10 (dash number from table III and suffix letter designating failure rate level). PIN is a new term encompassing previous terms used in specifications such as part number, type designator, and identification number.

Qualification inspection:

Qualification inspection and sample size: See table IV.

TABLE IV. Qualification inspection and sample size. 1/

Single submission	Group submission	
18 units plus 1 open unit for level L at C = 0 2/ 33 units plus 1 open unit for level M at C = 0 2/ Qualification inspection as applicable	M83536/10-024	18 units plus 1 open unit for level L at C = 0 2/ 33 units plus 1 open unit for level M at C = 0 2/ Qualification inspection as applicable 2 units, qualification inspection table, group II, shock, vibration, acceleration, terminal strength, and seal 2 units, qualification inspection table, group II
	M83536/10-024	
	M83536/10-024	
	M83536/10-020	
	M83536/10-025	
	M83536/10-027	
	M83536/10-028	
	M83536/10-038	
	M83536/10-002	
	M83536/10-015	
M83536/10-037		

- 1/ For retention of qualification or extension of qualification to lower failure rate levels, all life test data accumulated on MIL-PRF-83536/89 may be used in addition to MIL-PRF-83536/10 data. Prior to performance of retention of qualification testing, the relay manufacturer shall preselect the sampling plan.
- 2/ The number of units required for qualification testing shall be increased as required in group V, table II of MIL-PRF-83536, if the contractor elects to test the number of units permitting one or more failures. Prior to performance of qualification testing, the relay manufacturer shall preselect the sampling plan.

Supersession data: See table V.

TABLE V. Supersession data.

Superseded PIN	Replacement PIN M83536/10-
MS27401-25	023
26	026
27	024
31	023
32	026
33	024
39	025
40	025
43	022
44	022
48	020
49	019
52	020
53	019
59	027
M6106/1-001	028
003	028

Revision letters are not used to denote changes due to the extensiveness of the changes.

Custodian:

Army - CR
Navy - EC
Air Force -11
DLA - CC

Preparing activity:

DLA - CC

(Project 5945-1096)

Review activities:

Air Force - 99