



**DEFENSE LOGISTICS AGENCY**  
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IN REPLY  
REFER TO

DSCC-VAT

1 July 2004

MEMORANDUM FOR MILITARY/INDUSTRY DISTRIBUTION

SUBJECT: Initial Draft of MIL-PRF-8805 /11J, /14F, /15G, /17G, /18G, /19F, /23G, /25F, /34E, /38G, /40H, /47G, /48H, /49H, /65D, /76H, /84E, /90F, /96E, /100F, /101K, /104C, /107C, /110D, and /114C.  
Project numbers 5930-1838 through -1863.

The drafts of the above subject documents are being sent to you for review and comments. These drafts consist of the following changes:

Updating of referenced documents.  
Incorporation of amendments.

If these documents are of interest to you, please provide your comments electronically. This can be in the form of a return e-mail, with or without an attached text file. A 45-day coordination cycle from the date of this letter has been allotted. Please provide your comments within that time period. If no comments are received in the allotted 45 day coordination cycle, concurrence is assumed and all comments received after will be held to the first amendment. If an electronic response is not possible we will still accept comments via letter, facsimile or phone call but only after you have contacted the project officer listed below. The draft documents can be found at the following DSCC-VA web page:

[www.dsccl.dla.mil/Programs/MilSpec/initialdrafts.asp](http://www.dsccl.dla.mil/Programs/MilSpec/initialdrafts.asp)

This process still requires military departments to identify their comments as "Essential" or "Suggested". Essential comments must be justified with supporting data. Military review activities should forward comments to their custodians or this office, as applicable, in sufficient time to allow for consolidating the department reply.

If there are any questions, please contact Mark Rush by the preferred method of E-Mail at [Mark.Rush@dla.mil](mailto:Mark.Rush@dla.mil) or by telephone at commercial 614-692-0550, DSN 850-0550; or by facsimile at 614-693-1644. Our mailing address as a last resort is Defense Supply Center, Columbus, DSCC-VAT, P.O. Box 3990, Columbus, OH 43216-5000. If you have further questions or concerns you may contact me at [Kendall.Cottongim@dla.mil](mailto:Kendall.Cottongim@dla.mil), by telephone at 614-692-0676 or by facsimile at 614-692-6939.

/ SIGNED /  
KENDALL A. COTTONGIM  
Chief  
Electronics Components Team

NOTE: This draft, dated July 1, 2004 prepared by DLA-CC, has not been approved and is subject to modification. DO NOT USE PRIOR TO APPROVAL. (Project 5930-1859)

INCH-POUND

  
MIL-PRF-8805/101K  
DRAFT  


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SUPERSEDING  
MIL-PRF-8805/101J  
3 September 1999

PERFORMANCE SPECIFICATION SHEET

SWITCHES, SENSITIVE, 2 CIRCUIT (5 AMPERES) OR SPST (8 AMPERES), UNSEALED, LOW LEVEL SWITCHING, FORM C OR FORM Z

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for acquiring the switches described herein shall consist of this specification and the latest issue of MIL-PRF-8805.

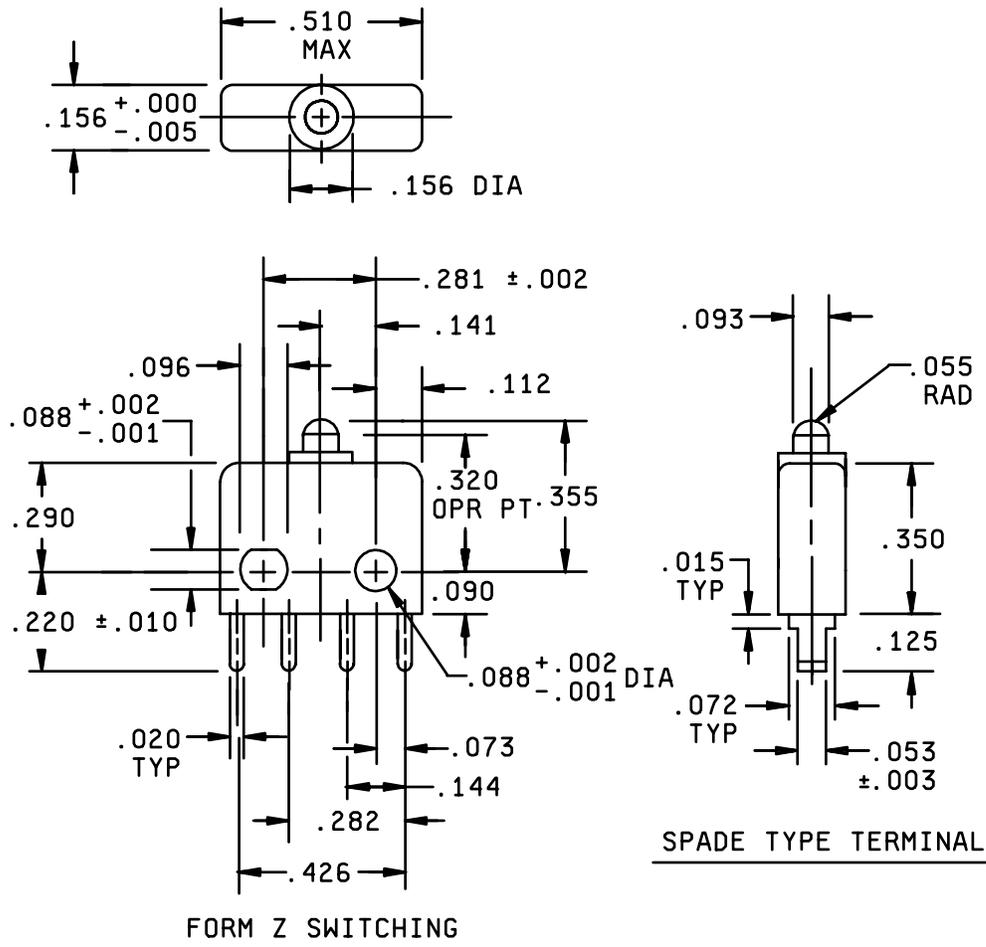
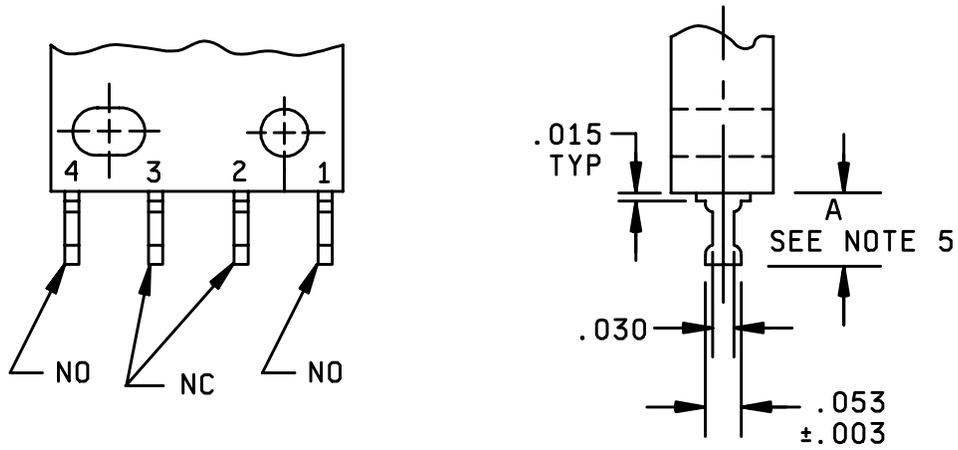
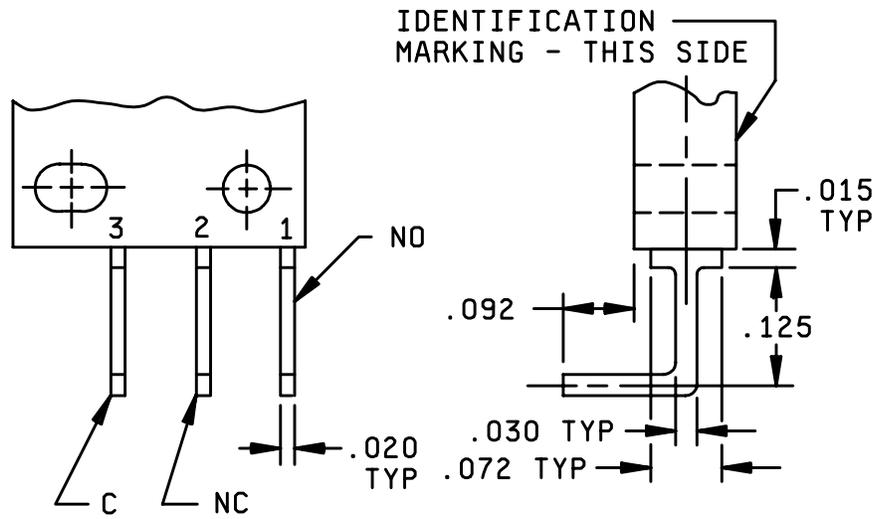


FIGURE 1. Dimensions and configurations.



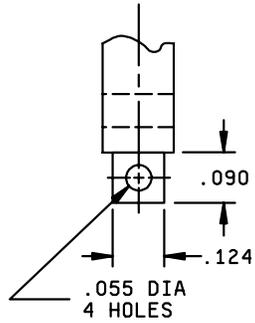
TURRET TYPE TERMINAL  
FORM Z SWITCHING



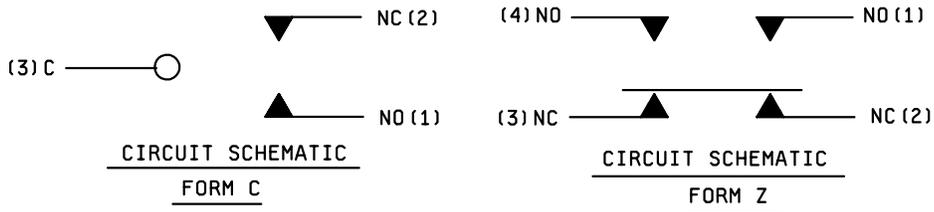
PRINTED CIRCUIT TERMINAL  
FORM C SWITCHING

FIGURE 1. Dimensions and configurations - Continued.

MIL-PRF-8805/101K



SOLDER LUG TERMINAL



Inches	mm	Inches	mm	Inches	mm	Inches	mm
.001	0.03	.053	1.35	.096	2.44	.220	5.59
.002	0.05	.055	1.40	.112	2.84	.281	7.14
.003	0.08	.072	1.83	.124	3.14	.282	7.16
.005	0.13	.073	1.85	.125	3.18	.290	7.37
.010	0.25	.088	2.24	.141	3.58	.320	8.13
.015	0.38	.090	2.29	.144	3.66	.350	8.89
.020	0.51	.092	2.34	.156	3.96	.355	9.02
.030	0.76	.093	2.36	.187	4.75	.426	10.82
						.510	12.95

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerances are  $\pm 0.015$  (0.38 mm).
4. Terminal pattern is the same on form C switches as on form Z, except terminal four is not provided.
5. Dimension "A" is .125 (3.18 mm) or .187 (4.75 mm), as defined by the Part or Identifying Number (PIN).
6. Terminal marking may be on bottom of switch.

FIGURE 1 Dimensions and configurations - Continued.

MIL-PRF-8805/101K

REQUIREMENTS:

Dimensions and configuration: See figure 1.

Enclosure design: 1 (Unsealed).

Temperature characteristic: 2 (-65°C to +125°C).

Shock type: M(100 g).

Vibration grade: 2 (10 Hz to 2,000 Hz).

Weight: .003 pound maximum.

Operating characteristics ( $\pm 20$  percent variation from specified values acceptable after test):

Actuating force: 8 ounces maximum.

Overtravel: .004 inch minimum.

Movement differential:  $.018 \pm .008$  inch.

Operating point:  $.320 \pm .015$  inch (see figure 1).

Strength of actuator: 10 pounds.

Terminal strength: 5 pounds, all directions.

Intermediate current: Applicable. See Table III.

Low level circuit: 50,000 cycles. See Table III.

Mechanical endurance: 1,000,000 cycles (cycle rate 300 cpm permissible).

Electrical endurance: 50,000 cycles.

Electrical ratings: See tables I and II.

Dielectric withstanding voltage: See table III.

After electrical endurance: Between all terminals and mounting plate only.

MIL-PRF-8805/101K

TABLE I. Electrical ratings – Intermediate Current.

Load	Sea level, 28 V dc		Altitude <u>1/</u> , 28 V dc	
	NO or NC <u>2/</u> Form Z (amperes)	2 circuit <u>3/</u> Form Z (amperes)	NO or NC <u>2/</u> Form Z (amperes)	2 circuit <u>3/</u> Form Z (amperes)
Resistive	8	5	8	5
Inductive	5	3	3	2
Motor	5	---	---	---
Lamp	1	---	---	---
	NO or NC <u>2/</u> Form C (amperes)		NO or NC <u>2/</u> Form C (amperes)	
	NO or NC <u>2/</u> Form C (amperes)	2 circuit <u>3/</u> Form C (amperes)	NO or NC <u>2/</u> Form C (amperes)	2 circuit <u>3/</u> Form C (amperes)
Resistive	8	5	8	5
Inductive	3.5	2.5	2	1.5
Motor	5	---	---	---
Lamp	1	---	---	---

1/ 80,000 feet for PIN's M8805/101-001 through -005, and -023.

70,000 feet for PIN's M8805/101-007 through -021, -025, and -027.

2/ Either NO or NC side loaded.

3/ Both NO and NC side loaded.

TABLE II. Electrical ratings – Low Level/Logic Level.

Load	28 V dc Sea level	28 V dc Altitude <u>1/</u>
	Form Z (amperes)	Form Z (amperes)
Resistive	5	5
Inductive	3	3
	Form C	Form C
	(amperes)	(amperes)
Resistive	5	5
Inductive	2.5	2

1/ 80,000 feet for PIN's M8805/101-003 through -006, and -024.

70,000 feet for PIN's M8805/101-008 through -022, -026, and -028.

Logic level circuit (5.0 V dc, .010 ampere): Applicable see Table III.

Part or Identifying Number (PIN): M8805/101-(dash number from table III).

MIL-PRF-8805/101K

Qualification: See table IV. Table IV applies provided that form Z and form C switches have similar internal construction and similar double break contact arrangements.

Group A inspection:

Operating characteristics and contact resistance: Do not exceed low level electrical ratings during any testing of gold contact switches. When contact resistance is tested at 30 millivolts maximum open circuit test voltage and 10 milliamperes maximum current, the maximum contact resistance is 3 ohms.

Dielectric withstanding voltage: 100 percent inspection is required on PIN's M8805/101-001 through -006, -023 and -024.

TABLE III. Dash numbers.

Contact form	Dash numbers		Terminal	Dielectric withstanding voltage	
	Intermediate Level	Logic/Low Level		Sea level	Altitude
Z	001 <u>1/</u> 002 <u>1/</u> 005 <u>1/</u> 023 <u>1/</u>	003 <u>1/</u> 004 <u>1/</u> 006 <u>1/</u> 024 <u>1/</u>	Spade .125 turret Printed circuit Solder lug	1,250 V rms initial	400 V rms at 80,000 ft initial
	007 009 011 013 025	008 010 012 014 026	Spade .125 turret Printed circuit .187 turret Solder lug	1,050 V rms	400 V rms at 70,000 ft
C	015 017 019 021 027	016 018 020 022 028	Spade .125 turret Printed circuit .187 turret Solder lug	1,050 V rms	400 V rms at 70,000 ft

1/ Dash numbers -001 through -006, -023, and -024 are selected to meet initial dielectric withstanding voltage requirements at the test voltages specified. One hundred percent inspection for dielectric withstanding voltage is required during group A inspection.

MIL-PRF-8805/101K

TABLE IV. Qualification inspection.

Dash number	Inspection	Extent of approval
-007	Qualification inspection table of MIL-PRF-8805	All dash numbers
-010 (12 sample units)	Groups I, VII, X, and XI of qualification inspection table of MIL-PRF-8805	
-011 and -025 (2 sample units)	Visual and mechanical examination Solderability Terminal strength Dielectric withstanding voltage Operating characteristics	
-015 (4 sample units)	Groups I and VI of qualification inspection table of MIL-PRF-8805	

FOR GOVERNMENT LOGISTICAL SUPPORT: See table V.

TABLE V. Cross-reference for Government logistical support.

PIN	Support with PIN
M8805/101-007	M8805/101-001
M8805/101-008	M8805/101-003
M8805/101-009	M8805/101-002
M8805/101-010	M8805/101-004
M8805/101-011	M8805/101-005
M8805/101-012	M8805/101-006
M8805/101-025	M8805/101-023
M8805/101-026	M8805/101-024

MIL-PRF-8805/101K

Referenced Documents:  
MIL-PRF-8805

Custodians:  
Navy - EC  
Air Force - 11  
DLA - CC

Preparing activity:  
DLA - CC

Review activities:  
Air Force - 99

(Project 5930-1859)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at [www.dodssp.daps.mil](http://www.dodssp.daps.mil).