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IN REPLY
REFER TO

DSCC-VAT

1 July 2004

MEMORANDUM FOR MILITARY/INDUSTRY DISTRIBUTION

SUBJECT: Initial Draft of MIL-PRF-8805 /11J, /14F, /15G, /17G, /18G, /19F, /23G, /25F, /34E, /38G, /40H, /47G, /48H, /49H, /65D, /76H, /84E, /90F, /96E, /100F, /101K, /104C, /107C, /110D, and /114C.
Project numbers 5930-1838 through -1863.

The drafts of the above subject documents are being sent to you for review and comments. These drafts consist of the following changes:

Updating of referenced documents.
Incorporation of amendments.

If these documents are of interest to you, please provide your comments electronically. This can be in the form of a return e-mail, with or without an attached text file. A 45-day coordination cycle from the date of this letter has been allotted. Please provide your comments within that time period. If no comments are received in the allotted 45 day coordination cycle, concurrence is assumed and all comments received after will be held to the first amendment. If an electronic response is not possible we will still accept comments via letter, facsimile or phone call but only after you have contacted the project officer listed below. The draft documents can be found at the following DSCC-VA web page:

www.dsccl.dla.mil/Programs/MilSpec/initialdrafts.asp

This process still requires military departments to identify their comments as "Essential" or "Suggested". Essential comments must be justified with supporting data. Military review activities should forward comments to their custodians or this office, as applicable, in sufficient time to allow for consolidating the department reply.

If there are any questions, please contact Mark Rush by the preferred method of E-Mail at Mark.Rush@dla.mil or by telephone at commercial 614-692-0550, DSN 850-0550; or by facsimile at 614-693-1644. Our mailing address as a last resort is Defense Supply Center, Columbus, DSCC-VAT, P.O. Box 3990, Columbus, OH 43216-5000. If you have further questions or concerns you may contact me at Kendall.Cottongim@dla.mil, by telephone at 614-692-0676 or by facsimile at 614-692-6939.

/ SIGNED /
KENDALL A. COTTONGIM
Chief
Electronics Components Team

NOTE: This draft, dated July 1, 2004 prepared by DLA-CC, has not been approved and is subject to modification. DO NOT USE PRIOR TO APPROVAL. (Project 5930-1842)

INCH-POUND

MIL-PRF-8805/18G
DRAFT

SUPERSEDING
MIL-PRF-8805/18F
3 September 1999

PERFORMANCE SPECIFICATION SHEET
SWITCHES, SENSITIVE, MOMENTARY, 6 CIRCUIT, 15 AMPERES, UNSEALED

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for acquiring the switches described herein shall consist of this specification and the latest issue of MIL-PRF-8805.

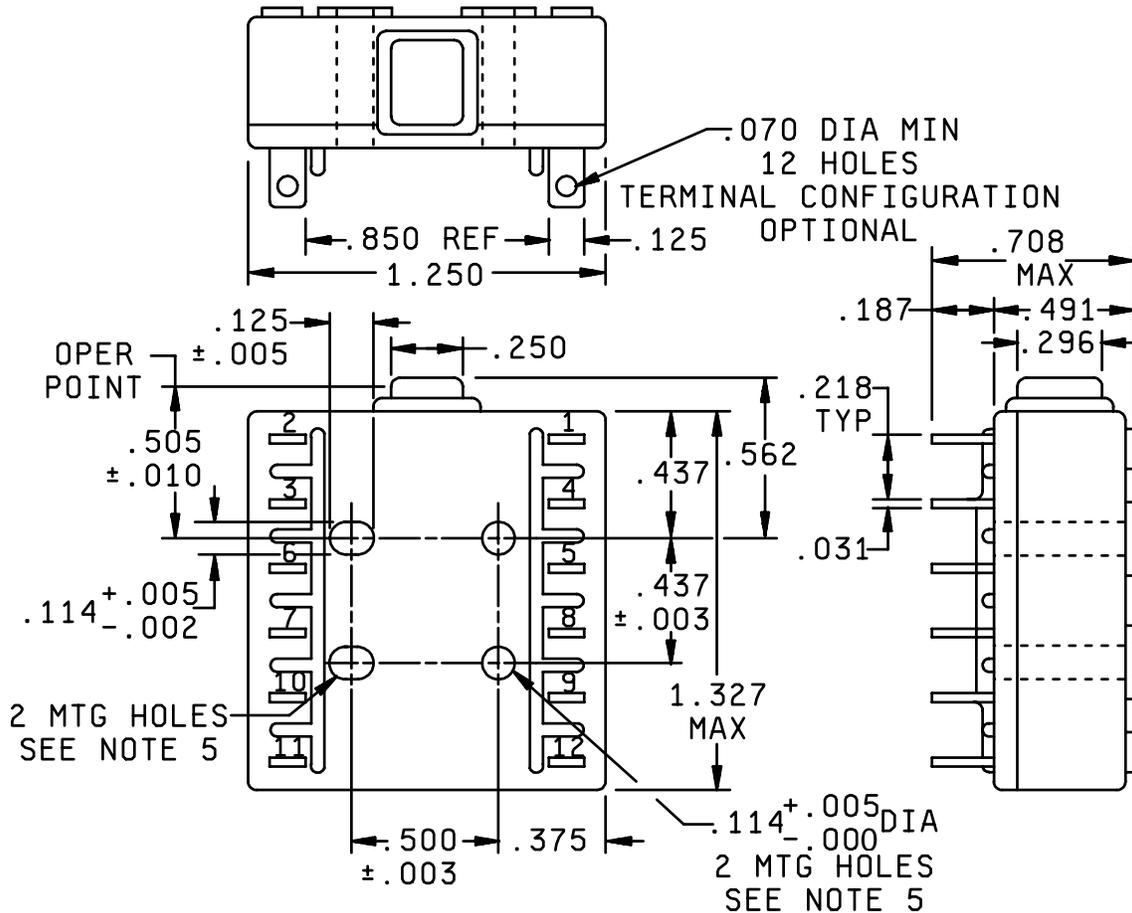
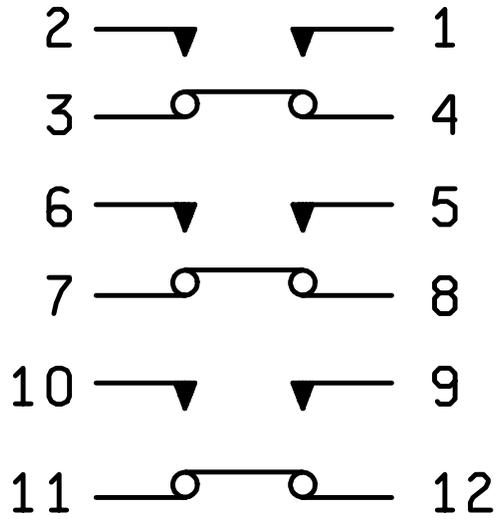


FIGURE 1. Dimensions and configurations.



CIRCUIT SCHEMATIC

Inches	mm	Inches	mm	Inches	mm
.002	0.05	.187	4.75	.505	12.83
.003	0.08	.218	5.54	.562	14.27
.005	0.13	.250	6.35	.708	17.98
.010	0.25	.296	7.52	.850	21.59
.031	0.79	.375	9.53	1.250	31.75
.070	1.78	.437	11.10	1.327	33.71
.114	2.90	.491	12.47		
.125	3.18	.500	12.70		

NOTES:

1. Dimensions are in inches.
2. Unless otherwise stated, tolerance is ± 0.015 (0.38 mm).
3. Exact shape of switch optional provided dimensions specified are not exceeded.
4. Metric equivalents are given for general information only.
5. Dimensions shown are case mounting holes. Cover mounting holes may exceed these dimensions.

FIGURE 1. Dimensions and configurations (continued)

MIL-PRF-8805/18G

REQUIREMENTS:

Dimensions and configurations: See figure 1.

Enclosure design: 1 (unsealed).

Temperature characteristic: 1 (-55°C to +85°C).

Shock type: Method 213, test condition A, MIL-STD-202 (50 g).

Vibration grade: 1 (10 to 500 Hz)

Weight: .05 pound maximum.

Operating characteristics:

Actuating force 3.50 pounds maximum

Movement differential036 inch maximum.

Pretravel075 inch maximum.

Overtravel015 inch minimum.

Strength of actuating means: 25 pounds.

Terminal strength: 5 pounds.

Mechanical endurance: 100,000 cycles.

Electrical endurance: 50,000 cycles.

Electrical ratings: See table I.

Part number: MS25356 was superseded by MIL-PRF-8805/18; the MS25356 Part Number (PIN) was retained.

TABLE I. Electrical ratings.

Load	Sea level	
	28 V dc	115 V ac, 400 Hz
	amperes	amperes
Resistive	15	15
Inductive	10	15
Lamp	10	6

MIL-PRF-8805/18G

Referenced Documents:

MIL-PRF-8805
MIL-STD-202

Custodians:

Air Force - 11
Army - CR
DLA - CC
Navy - EC

Preparing activity:
DLA - CC

(Project 5930-1842)

Review activities:

Air Force - 19, 99
Army - AR, MI
Navy - AS, OS, MC, SH

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at www.dodssp.daps.mil.