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IN REPLY
REFER TO

DSCC-VAT

1 July 2004

MEMORANDUM FOR MILITARY/INDUSTRY DISTRIBUTION

SUBJECT: Initial Draft of MIL-PRF-8805 /11J, /14F, /15G, /17G, /18G, /19F, /23G, /25F, /34E, /38G, /40H, /47G, /48H, /49H, /65D, /76H, /84E, /90F, /96E, /100F, /101K, /104C, /107C, /110D, and /114C.
Project numbers 5930-1838 through -1863.

The drafts of the above subject documents are being sent to you for review and comments. These drafts consist of the following changes:

Updating of referenced documents.
Incorporation of amendments.

If these documents are of interest to you, please provide your comments electronically. This can be in the form of a return e-mail, with or without an attached text file. A 45-day coordination cycle from the date of this letter has been allotted. Please provide your comments within that time period. If no comments are received in the allotted 45 day coordination cycle, concurrence is assumed and all comments received after will be held to the first amendment. If an electronic response is not possible we will still accept comments via letter, facsimile or phone call but only after you have contacted the project officer listed below. The draft documents can be found at the following DSCC-VA web page:

www.dsccl.dla.mil/Programs/MilSpec/initialdrafts.asp

This process still requires military departments to identify their comments as "Essential" or "Suggested". Essential comments must be justified with supporting data. Military review activities should forward comments to their custodians or this office, as applicable, in sufficient time to allow for consolidating the department reply.

If there are any questions, please contact Mark Rush by the preferred method of E-Mail at Mark.Rush@dla.mil or by telephone at commercial 614-692-0550, DSN 850-0550; or by facsimile at 614-693-1644. Our mailing address as a last resort is Defense Supply Center, Columbus, DSCC-VAT, P.O. Box 3990, Columbus, OH 43216-5000. If you have further questions or concerns you may contact me at Kendall.Cottongim@dla.mil, by telephone at 614-692-0676 or by facsimile at 614-692-6939.

/ SIGNED /
KENDALL A. COTTONGIM
Chief
Electronics Components Team

NOTE: This draft, dated July 1, 2004 prepared by DLA-CC, has not been approved and is subject to modification. DO NOT USE PRIOR TO APPROVAL. (Project 5930-1845)

INCH-POUND

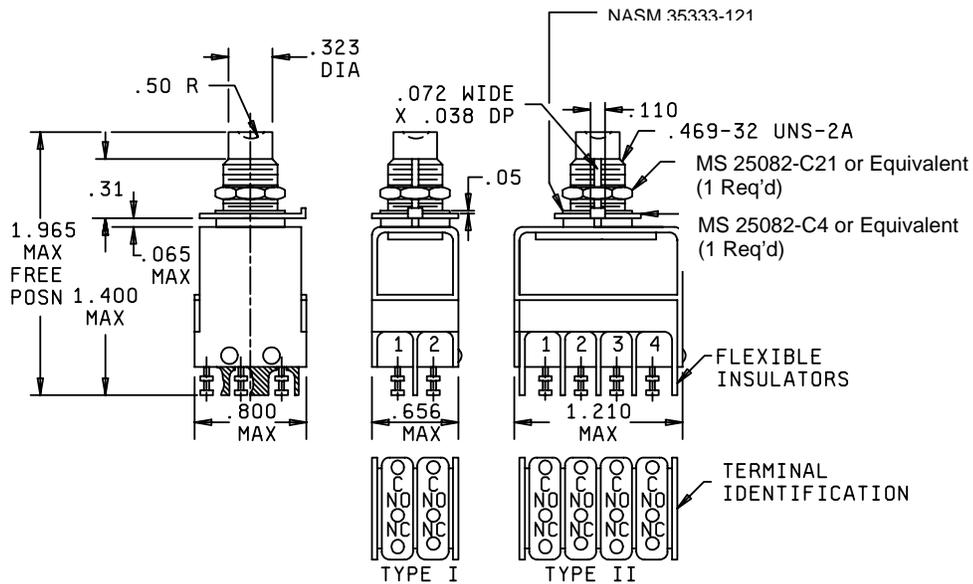
MIL-PRF-8805/25F
DRAFT

SUPERSEDING
MIL-PRF-8805/25E
3 September 1999

PERFORMANCE SPECIFICATION SHEET
SWITCHES, PUSH, MOMENTARY, 2 CIRCUIT, UNSEALED AND SEALED

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for acquiring the switches described herein shall consist of this specification and the latest issue of MIL-PRF-8805.



NOTES:

1. Dimensions are in inches.
2. Unless otherwise stated, tolerance is ± 0.015 (0.38 mm).
3. Metric equivalents are given for general information only.
4. Basic switch number shall be permanently marked as shown.
5. Alternative base metals and protective finishes, as approved by the qualifying activity, may be utilized for hexagon nut, key washer and lock washer material. Dimensions shall be in accordance with the referenced hardware specification.

Inches	mm	Inches	mm
.038	0.97	.50	12.70
.065	1.65	.656	16.66
.072	1.83	.800	20.32
.110	2.79	1.210	30.73
.31	7.87	1.400	35.56
.323	8.20	1.965	49.91
.469	11.91		

FIGURE 1. Dimensions and configurations.

MIL-PRF-8805/25F

REQUIREMENTS:

Dimensions and configurations: See figure 1.

Enclosure design: 1 (unsealed).

Temperature characteristic: 1 (-55°C to +85°C).

Shock type: M (100 g, test condition I, method 213 of MIL-STD-202).

Vibration grade: 1 (10 to 500 Hz)

Weight: See table I.

Operating characteristics:

Operation: Alternate action.

Coincidence of operation or releasing points: All poles shall have transferred within .010 inch of plunger travel.

Total plunger travel: .085 inch approximately (information only).

Operating force: See table I.

Switch assembly: Basic switch shall be Part Number (PIN): MS25085-2 (MIL-PRF-8805/2) switch listed on QPL-8805 and may have integral leaf actuator.

Mechanical endurance: 50,000 cycles.

Electrical endurance: 25,000 cycles.

Electrical ratings: See table II.

Qualification inspection (group submission): See table III.

TABLE I. Part numbers and characteristics.

Part number	Type	Circuit characteristic	Operating force	Weight	Button color
			lb max	lb max	
M8805/25-001	I	2PDT	6	.060	Black
M8805/25-002	I	2PDT	6	.060	Red
M8805/25-003	II	4PDT	7	.100	Black
M8805/25-004	II	4PDT	7	.100	Red

TABLE II. Electrical ratings.

Load	Sea level	50,000 feet	
	28 V dc	115 V ac, 60 Hz	28 V dc
	amperes	amperes	amperes
Resistive	5	5	5
Inductive	3	5	2.5
Lamp	2.4	1.5	2.4

TABLE III. Qualification inspection (group submission).

Examination or test	Basic switch assembly	Additional sample units for combined submission	Extent of Approval
<u>Group I</u> Visual and mechanical examination Operating characteristics	M8805/25-004 (12 sample units)	(2 sample units each): M8805/25-001 M8805/25-002 M8805/25-003 (tested to group I only)	All
<u>Group II</u> Strength of actuating means <u>1/</u> Strength of mounting bushing <u>1/</u> Thermal shock Vibration Shock Operating characteristics Dielectric withstanding voltage Visual and mechanical examination	(4 sample units from group I)	---	
<u>Group III</u> Salt spray (corrosion) Visual and mechanical examination	(2 sample units from group I)	---	
<u>Group IV</u> Low temperature operation (2 sample units only) Mechanical endurance at low temperature (2 units) <u>2/</u> Mechanical endurance at high temperature (2 sample units only) Operating characteristics Dielectric withstanding voltage Visual and mechanical examination	(4 sample units from group I)	---	
<u>Group V</u> Electrical endurance Inductive load, dc	(2 sample units from group I)	---	

1/ Two sample units only.

2/ Same sample units as for low temperature operation.

MIL-PRF-8805/25F

Referenced Documents:

MIL-PRF-8805
MIL-PRF-8805/2
MIL-STD-8805
NASM 35333

Custodians:

Air Force - 11
Army - CR
DLA - CC
Navy - EC

Preparing activity:
DLA - CC

(Project 5930-1845)

Review activities:

Air Force - 19, 99
Army - AR, AV, MI
Navy - AS, OS, MC

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at www.dodssp.daps.mil.