





1.4 Primary electrical characteristics.

| Device Types | $I_P$<br>$V_S = 10 \text{ V dc}$ |                                | $I_V$<br>$V_S = 10 \text{ V dc}$ |                                |                                | $V_F$<br>$V_S = 10 \text{ V dc}$<br>$I_F = 50 \text{ mA dc}$ | $V_O$                         | $I_{GAO}$                    |                              |
|--------------|----------------------------------|--------------------------------|----------------------------------|--------------------------------|--------------------------------|--|-------------------------------|------------------------------|------------------------------|
|              | $R_G = 10 \text{ k}\Omega$       | $R_G = 1 \text{ M}\Omega$      | $R_G = 200\Omega$                | $R_G = 10 \text{ k}\Omega$     | $R_G = 1 \text{ M}\Omega$      |  |                               | $V_{GAO} = 40 \text{ V dc}$  | $V_{GAO} = 100 \text{ V dc}$ |
|              | <u>Max</u><br>$\mu\text{A dc}$   | <u>Max</u><br>$\mu\text{A dc}$ | <u>Min</u><br>$\text{mA dc}$     | <u>Min</u><br>$\mu\text{A dc}$ | <u>Max</u><br>$\mu\text{A dc}$ | <u>Min</u><br>$\text{V dc}$                                  | <u>Min</u><br>$\text{V (pk)}$ | <u>Max</u><br>$\text{nA dc}$ | <u>Max</u><br>$\text{nA dc}$ |
| 2N6116       | 5.0                              | 2.0                            |                                  | 70                             | 50                             | 1.5  | 6.0                           | 5                            |                              |
| 2N6117       | 2.0                              | 0.3                            |                                  | 50                             | 50                             | 1.5  | 6.0                           | 5                            |                              |
| 2N6118       | 1.0                              | 0.15                           |                                  | 50                             | 25                             | 1.5  | 6.0                           | 5                            |                              |
| 2N6137       | 5.0                              | 2.0                            | 1.5                              | 70                             | 50                             | 1.0  | 9.0                           | 10                           |                              |
| 2N6138       | 5.0                              | 2.0                            | 1.5                              | 70                             | 50                             | 1.0  | 9.0                           |                              | 10                           |

2. APPLICABLE DOCUMENTS

2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto, cited in the solicitation (see 6.2).

SPECIFICATION

DEPARTMENT OF DEFENSE

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

STANDARD

DEPARTMENT OF DEFENSE

MIL-STD-750 - Test Methods for Semiconductor Devices.

(Unless otherwise indicated, copies of the above specifications, standards, and handbooks are available from the Document Automation and Production Services (DAPS), Building 4D (DPM-DODSSP), 700 Robbins Avenue, Philadelphia, PA 19111-5094.

2.2 Order of precedence. In the event of a conflict between the text of this document and the references cited herein (except for related associated detail specifications), the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 Detail specification. The individual item requirements shall be in accordance with MIL-PRF-19500, and as specified herein.

3.2 Design, construction, and physical dimensions. The design, construction, and physical dimensions shall be as specified in MIL-PRF-19500, and figure 1 herein.

3.2.1 Lead material and finish. Lead material shall be Kovar or Alloy 52; a copper core is permitted. Lead finish shall be gold or tin or solder. Where a choice of lead material or finish is desired, it shall be specified in the contract or purchase order.

|   |                         |                                       |                                |
|---|-------------------------|---------------------------------------|--------------------------------|
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3.3 Marking. Marking shall be in accordance with MIL-PRF-19500. At the option of the manufacturer, the following marking may be omitted from the body of the transistor.

- a. Country of origin.
- b. Manufacturer's identification.

3.4 Manufacturer eligibility. To be eligible to supply devices to this drawing, the manufacturer shall perform conformance inspection in accordance with procuring activity's requested first article testing requirements in accordance with 4.4 herein. Devices specified herein shall meet traceability and lot formation requirements of MIL-PRF-19500 except as modified by the procuring activity.

3.5 Submission of certificate of compliance. A certificate of compliance shall be required from a manufacturer in order to be listed as a source of supply in 6.6. The certificate of compliance submitted to DSCC-VAC, prior to listing as a source of supply in 6.5, shall state that the manufacturer's product meets the applicable requirements of MIL-PRF-19500 and the requirements herein.

3.6 Certificate of conformance. A certificate of conformance shall be provided with each lot of devices delivered in accordance with this drawing.

3.7 Recycled, recovered, or environmentally preferable materials. Recycled, recovered, or environmentally preferable materials should be used to the maximum extent possible provided that the material meets or exceeds the operational and maintenance requirements, and promotes economically advantageous life cycle costs.

3.8 Quality levels. Three quality levels from the lowest level to the highest level are NON-TX, TX and TXV.

- a. NON -TX devices are subjected to Groups A and B herein.
- b. TX devices are subjected to the screening and burn-in requirements as specified in 4.3 herein, and Groups A and B.
- c. TXV devices are subjected to the internal visual 100 percent inspection in accordance with Method 2072 of MIL-STD - 750 and table IV of MIL-PRF-19500, and then the screening and burn-in requirements as specified in 4.3 herein, and Groups A and B.

3.9 Workmanship. The semiconductor shall be uniform in quality and free from any defects that will affect life, serviceability, or appearance.

#### 4. VERIFICATION

4.1 Sample and inspection. Sampling and inspections shall be in accordance with MIL-PRF-19500, and as specified herein.

4.2 Conformance Inspection. Conformance inspection shall be in accordance with MIL-PRF-19500.

|   |                   |                                 |                          |
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4.3 Screening. Screening shall be in accordance with MIL-PRF-19500 (table II), and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

| Screen (see table II of MIL-PRF-19500) | Measurement TX and TXV levels  |
|--|--|
| 9                                      | N/A  |
| 10                                     | N/A  |
| 11                                     | $I_{GAO}$ , $I_{P2}$ and $I_{V2}$  |
| 12                                     | See 4.3.1  |
| 13                                     | $\Delta I_{GAO}$ = 50% of initial value or 5 nA dc, whichever is greater. $\Delta I_{P2}$ = $\pm$ 100% of initial or 25 percent of maximum $I_{P2}$ , whichever is greater.<br>$\Delta I_{V2}$ = $\pm$ 25% of the initial reading. |

4.3.1 Power burn-in conditions. Power burn-in conditions are as follows:

$T_A = +125^\circ \text{C}$ ;  $I_A = 0$ ; see figure 10; 2N6116, 2N6117, 2N6118, 2N6137 =  $V_{GK} = 40 \text{ V dc}$ , 2N6138 =  $V_{GK} = 100 \text{ V dc}$ .

Note: No heatsink or forced air cooling on the device shall be permitted.

4.4 Quality conformance inspection. Quality conformance inspection shall be in accordance with MIL-PRF-19500.

4.4.1 Group A inspection. Group A inspection shall be conducted in accordance with MIL-PRF-19500, and table I herein. (End-point electrical measurements shall be in accordance with the applicable steps of table III herein.)

4.4.2 Group B inspection. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in table VIb of MIL-PRF-19500, and table II herein. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps of table II herein.

4.5 Methods of inspection. Methods of inspection shall be as specified in the appropriate tables.

4.5.1 Forward on-state voltage. The test circuit of figure 6 may be used to measure this parameter. The specified values (see table I) of  $V_S$ ,  $R_G$  and anode current are applied. The anode to cathode voltage is measured as the on-state forward voltage.

4.5.2 Peak point anode current. This parameter shall be measured in the circuit of figure 5 or a suitable equivalent. The variable supply is adjusted to a point just prior to oscillation as detected by the absence of an output voltage pulse. Peak point anode current is the maximum value  $I_A$  just prior to oscillation.

4.5.3 Peak point offset voltage. This parameter shall be measured in the circuit of figure 7. The peak point offset voltage is equal to the peak point anode voltage minus the gate source voltage ( $V_S$ ), immediately prior to triggering.

4.5.4 Valley point anode current. For the specified gate supply voltage ( $V_S$ ) (see table I) and gate source resistance ( $R_G$ ), the anode current corresponding to the valley point operating condition is measured. The test circuit of figure 6 or suitable equivalent, shall be used for this measurement. The specified gate supply voltage ( $V_S$ ) and gate source resistance ( $R_G$ ) shall be applied. The bias voltage shall be gradually increased until the device fires and then shall be varied to obtain a minimum value of  $V_{AK}$ . The  $I_A$  corresponding to this minimum value of  $V_{AK}$ . The  $I_A$  corresponding to this minimum value of  $V_{AK}$  is the  $I_V$  of the device under test.

|   |                   |                                 |                          |
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4.5.5 Gate anode blocking current. This test shall be conducted in accordance with method 3036 of MIL-STD-750 except that the words and symbols, collector (C), base (B), and emitter (E) shall be replaced with gate (G), anode, and cathode, respectively.

4.5.6 Gate cathode blocking current. This test shall be conducted in accordance with method 3036 of MIL-STD-750, except that the words and symbols, collector (C), base (B) and emitter (E) shall be replaced with gate (G), anode, and cathode respectively.

4.5.7 Cathode peak pulse voltage. This test shall be conducted in the circuit of figure 8. The peak pulse voltage ( $V_O$ ) is observed by an oscilloscope across the  $20\Omega$  resistor. The rise time of the pulse is defined as the time for the waveform to rise from 0.6 V to 6 V.

|   |                   |                                 |                          |
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TABLE I. Group A inspection.

| Inspection <u>1/</u>              | MIL-STD-750 |   | Symbol    | Limit |      | Unit       |
|-----------------------------------|-------------|---|-----------|-------|------|------------|
|                                   | Method      | Conditions  |           | Min   | Max  |            |
| <u>Subgroup 1</u>                 |             |   |           |       |      |            |
| Visual and mechanical examination | 2071        |   |           |       |      |            |
| <u>Subgroup 2</u>                 |             |   |           |       |      |            |
| Gate anode blocking current       | 3036        | Bias condition D<br>(see 4.5.5)   | $I_{GAO}$ |       |      |            |
| 2N6116, 2N6117, 2N6118            |             | $V_{GAO} = 40$ V dc   |           |       | 5    | nA dc      |
| 2N6137                            |             | $V_{GAO} = 40$ V dc   |           |       | 10   | nA dc      |
| 2N6138                            |             | $V_{AOS} = 100$ V dc  |           |       | 10   | nA dc      |
| Gate cathode blocking current     | 3036        | Bias condition C<br>(see 4.5.6)   | $I_{GKS}$ |       |      |            |
| 2N6116, 2N6117, 2N6118            |             | $V_{GKS} = 40$ V dc   |           |       | 50   | nA dc      |
| 2N6137                            |             | $V_{GKS} = 40$ V dc   |           |       | 100  | nA dc      |
| 2N6138                            |             | $V_{GKS} = 100$ V dc  |           |       | 100  | nA dc      |
| Peak point anode current          |             | $V_S = 10$ V dc<br>$R_G = 1$ M $\Omega$<br>See figure 5<br>(see 4.5.2)  | $I_{P1}$  |       |      |            |
| 2N6116, 2N6137, 2N6138            |             |   |           |       | 2.0  | $\mu$ A dc |
| 2N6117                            |             |   |           |       | 0.3  | $\mu$ A dc |
| 2N6118                            |             |   |           |       | 0.15 | $\mu$ A dc |
| Peak point anode current          |             | $V_S = 10$ V dc<br>$R_G = 10$ k $\Omega$<br>See figure 5<br>(see 4.5.2) | $I_{P2}$  |       |      |            |
| 2N6116, 2N6137, 2N6138            |             |   |           |       | 5    | $\mu$ A dc |
| 2N6117                            |             |   |           |       | 2    | $\mu$ A dc |
| 2N6118                            |             |   |           |       | 1    | $\mu$ A dc |
| Peak point offset voltage         |             | $V_S = 10$ V dc<br>$R_G = 1$ M $\Omega$<br>See figure 7<br>(see 4.5.3)  | $V_{T1}$  |       |      |            |
| 2N6116                            |             |   |           | 0.2   | 1.6  | V dc       |
| 2N6117, 2N6118,<br>2N6137, 2N6138 |             |   |           | 0.2   | 0.6  | V dc       |
| Peak point offset voltage         |             | $V_S = 10$ V dc<br>$R_G = 10$ k $\Omega$<br>See figure 7<br>(see 4.5.3) | $V_{T2}$  | 0.2   | 0.6  | V dc       |

See footnotes at end of table.

|   |                         |                                       |                                |
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TABLE I. Group A inspection - Continued.

| Inspection 1/                               | MIL-STD-750 |  | Symbol     | Limit    |            | Unit                                 |
|---|-------------|--|------------|----------|------------|--------------------------------------|
|   | Method      | Conditions   |            | Min      | Max        |                                      |
| <u>Subgroup 2</u> - continued               |             |  |            |          |            |                                      |
| Valley point anode current                  |             | $V_S = 10 \text{ V dc}$<br>$R_G = 1 \text{ M}\Omega$<br>See figure 6<br>(see 4.5.4)                              | $I_{V1}$   |          | 50<br>25   | $\mu\text{A dc}$<br>$\mu\text{A dc}$ |
| 2N6116, 2N6117, 2N6137,<br>2N6138<br>2N6118 |             |  |            |          |            |                                      |
| Valley point anode current                  |             | $V_S = 10 \text{ V dc}$<br>$R_G = 10 \text{ k}\Omega$<br>See figure 6<br>(see 4.5.4)                             | $I_{V2}$   |          |            |                                      |
| 2N6116, 2N6137, 2N6138<br>2N6117, 2N6118    |             |  |            | 70<br>50 |            | $\mu\text{A dc}$<br>$\mu\text{A dc}$ |
| Valley point anode current                  |             | $V_S = 10 \text{ V dc}$<br>$R_G = 200 \Omega$<br>See figure 6<br>(see 4.5.4)                                     | $I_{V3}$   | 1.5      |            | mA dc                                |
| 2N6137, 2N6138 (only)                       |             |  |            |          |            |                                      |
| Forward on-state voltage                    |             | $V_S = 10 \text{ V dc}$<br>$R_G = 10 \text{ K}\Omega$<br>$I_F = 50 \text{ mA dc}$<br>See figure 6<br>(see 4.5.1) | $V_F$      |          |            |                                      |
| 2N6116, 2N6117, 2N6118<br>2N6137, 2N6138    |             |  |            |          | 1.5<br>1.0 | V dc<br>V dc                         |
| <u>Subgroup 3</u>                           |             |  |            |          |            |                                      |
| Low temperature operation                   |             | $T_A = -55^\circ\text{C}$  |            |          |            |                                      |
| Peak point anode current                    |             | $V_S = 10 \text{ V dc}$<br>$R_G = 10 \text{ K}\Omega$<br>See figure 5<br>(see 4.5.2)                             | $I_{P3}$   | 0.001    | 10         | $\mu\text{A dc}$                     |
| High temperature operation:                 |             | $T_A = +125^\circ\text{C}$   |            |          |            |                                      |
| Gate anode blocking current                 | 3036        | Bias condition D<br>(see 4.5.5)  | $I_{GAO2}$ |          | 0.5        | $\mu\text{A dc}$                     |
| 2N6116, 2N6117,<br>2N6118, 2N6137<br>2N6138 |             | $V_{GAO} = 40 \text{ V dc}$<br>$V_{GAO} = 100 \text{ V dc}$  |            |          |            |                                      |

See footnotes at end of table.

|   |                         |                                       |                                |
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TABLE I. Group A inspection - Continued.

| Inspection <u>1/</u>                     | MIL-STD-750 |   | Symbol   | Limit      |          | Unit                     |
|--|-------------|---|----------|------------|----------|--------------------------|
|  | Method      | Conditions  |          | Min        | Max      |                          |
| <u>Subgroup 3</u> - continued            |             |   |          |            |          |                          |
| Valley point anode current               |             | $V_S = 10$ V dc<br>$R_G = 10$ k $\Omega$<br>See figure 6<br>(see 4.5.4) | $I_{V2}$ |            |          |                          |
| 2N6116, 2N6137, 2N6138<br>2N6117, 2N6118 |             |   |          |            | 40<br>10 | $\mu$ A dc<br>$\mu$ A dc |
| <u>Subgroup 4</u>                        |             |   |          |            |          |                          |
| Peak pulse voltage                       |             | See figure 8<br>(see 4.5.7)   | $V_o$    |            |          |                          |
| 2N6116, 2N6117, 2N6118<br>2N6137, 2N6138 |             |   |          | 6.0<br>9.0 |          | V dc<br>V dc             |
| Peak pulse voltage rise time             |             | See figure 8<br>(see 4.5.7)   | $t_r$    |            | 80       | ns                       |
| <u>Subgroups 5, 6, and 7</u>             |             |   |          |            |          |                          |
| Not applicable                           |             |   |          |            |          |                          |

1/ For sampling plan, see MIL-PRF-19500.

|   |                   |                                 |                          |
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TABLE II. Group B inspection.

| Inspection <u>1/</u>                           | MIL-STD-750 |  |
|--|-------------|--|
|  | Method      | Conditions   |
| <u>Subgroup 1</u> <u>2/</u>                    |             |  |
| Solderability                                  | 2026        |  |
| Resistance to solvents                         | 1022        |  |
| <u>Subgroup 2</u>                              |             |  |
| Thermal shock<br>(temperature cycling)         | 1051        |  |
| Hermetic seal<br>Fine leak<br>Gross leak       | 1071        |  |
| Electrical measurements                        |             | See table III steps 1, 3, and 5  |
| <u>Subgroup 3</u>                              |             |  |
| Steady-state operation                         | 1027        | $T_A = +125^{\circ}\text{C}$ ; $I_A = 0$ ; See figure 10   |
| 2N6116, 2N6117, 2N6118, 2N6137                 |             | $V_{GK} = 40 \text{ V dc}$   |
| 2N6138   |             | $V_{GK} = 100 \text{ V dc}$<br>No heatsink or forced air cooling on the device shall be permitted. |
| Electrical measurements                        |             | See table III steps 2, 4, and 6  |
| <u>Subgroup 4</u>                              |             |  |
| Decap internal visual<br>(design verification) | 2075        |  |
| Bond strength                                  | 2037        | Test condition A; All internal leads for each device shall be pulled separately.                   |
| <u>Subgroup 5</u>                              |             |  |
| Not applicable                                 |             |  |

See footnote at end of table.

|   |                   |                                 |                          |
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TABLE II. Group B inspection – Continued.

| Inspection <u>1/</u>   | MIL-STD-750 |  |
|--|-------------|--|
|  | Method      | Conditions   |
| <u>Subgroup 6</u><br>High-temperature life<br>(nonoperating)<br>Electrical measurements<br><br><u>Subgroup 7</u><br>Not applicable | 1032        | T <sub>STG</sub> = +150°C<br>See table III steps 2, 4, and 6 |

1/ For sample plan, see MIL-S-19500.

2/ Separate samples may be used for each test.

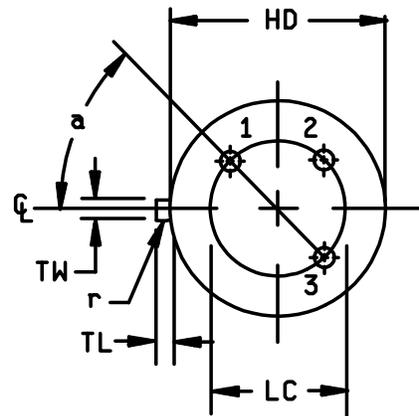
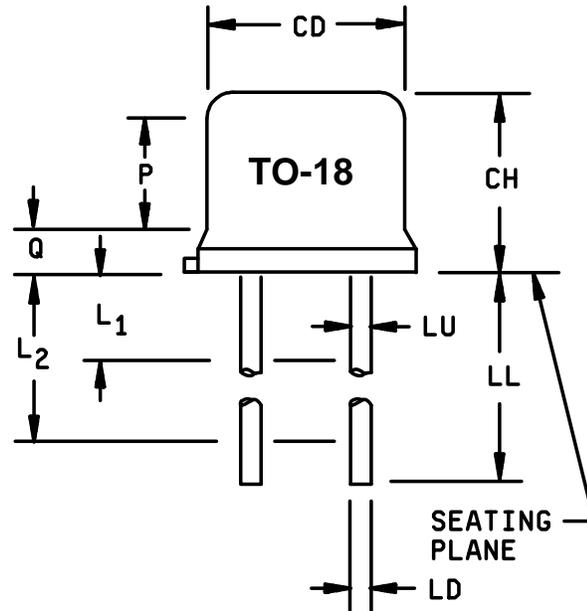
|   |                   |                                 |                          |
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TABLE III. Groups A and B electrical measurements.

| Step | Inspection   | MIL-STD- 750 |  | Symbol    | Limits |     | Unit             |
|------|--|--------------|--|-----------|--------|-----|------------------|
|      |  | Method       | Conditions   |           | Min    | Max |                  |
| 1    | Gate, anode blocking current<br><br>2N6116, 2N6117, 2N6118<br>2N6137<br>2N6138 | 3036         | Bias condition D (see 4.5.5)<br><br>$V_{GAO} = 40 \text{ V dc}$<br>$V_{GAO} = 40 \text{ V dc}$<br>$V_{GAO} = 100 \text{ V dc}$ | $I_{GAO}$ |        |     |                  |
|      |  |              |  |           |        | 5   | nA dc            |
|      |  |              |  |           |        | 10  | nA dc            |
| 2    | Gate, anode blocking current<br><br>2N6116, 2N6117, 2N6118<br>2N6137<br>2N6138 | 3036         | Bias condition D (see 4.5.5)<br><br>$V_{GAO} = 40 \text{ V dc}$<br>$V_{GAO} = 40 \text{ V dc}$<br>$V_{GAO} = 100 \text{ V dc}$ | $I_{GAO}$ |        |     |                  |
|      |  |              |  |           |        | 1   | $\mu\text{A dc}$ |
|      |  |              |  |           |        | 1   | $\mu\text{A dc}$ |
| 3    | Peak point anode current<br><br>2N6116, 2N6137, 2N6138<br>2N6117<br>2N6118     |              | $V_S = 10 \text{ V dc}$<br>$R_G = 10 \text{ K}\Omega$<br>See figure 5<br>(see 4.5.2)   | $I_P$     |        |     |                  |
|      |  |              |  |           |        | 5.0 | $\mu\text{A dc}$ |
|      |  |              |  |           |        | 2.0 | $\mu\text{A dc}$ |
| 4    | Peak point anode current<br><br>2N6116, 2N6137, 2N6138<br>2N6117<br>2N6118     |              | $V_S = 10 \text{ V dc}$<br>$R_G = 10 \text{ K}\Omega$<br>See figure 5<br>(see 4.5.2)   | $I_P$     | .001   |     |                  |
|      |  |              |  |           |        | 6.0 | $\mu\text{A dc}$ |
|      |  |              |  |           |        | 3.0 | $\mu\text{A dc}$ |
| 5    | Valley point anode current<br><br>2N6116, 2N6137, 2N6138<br>2N6117, 2N6118     |              | $V_S = 10 \text{ V dc}$<br>$R_G = 10 \text{ K}\Omega$<br>See figure 6<br>(see 4.5.4)   | $I_V$     |        |     |                  |
|      |  |              |  |           |        | 70  | $\mu\text{A dc}$ |
|      |  |              |  |           |        | 50  | $\mu\text{A dc}$ |
| 6    | Valley point anode current<br><br>2N6116, 2N6137, 2N6138<br>2N6117, 2N6118     |              | $V_S = 10 \text{ V dc}$<br>$R_G = 10 \text{ K}\Omega$<br>See figure 6<br>(see 4.5.4)   | $I_V$     |        |     |                  |
|      |  |              |  |           |        | 55  | $\mu\text{A dc}$ |
|      |  |              |  |           |        | 35  | $\mu\text{A dc}$ |

|   |                         |                                       |                                |
|---|-------------------------|---------------------------------------|--------------------------------|
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| Symbol   | Dimensions      |      |             |       | Note |
|----------|-----------------|------|-------------|-------|------|
|          | Inches          |      | Millimeters |       |      |
|          | Min             | Max  | Min         | Max   |      |
| CD       | .178            | .195 | 4.52        | 4.95  |      |
| CH       | .170            | .210 | 4.32        | 5.33  |      |
| HD       | .209            | .230 | 5.31        | 5.84  |      |
| LC       | .100 TP         |      | 2.54 TP     |       | 6    |
| LD       | .016            | .021 | 0.41        | 0.53  | 7,8  |
| LL       | .500            | .750 | 12.70       | 19.05 | 7,8  |
| LU       | .016            | .019 | 0.41        | 0.48  | 7,8  |
| L1       |                 | .050 |             | 1.27  | 7,8  |
| L2       | .250            |      | 6.35        |       | 7,8  |
| P        | .100            |      | 2.54        |       |      |
| Q        |                 | .030 |             | 0.76  | 5    |
| TL       | .028            | .048 | 0.71        | 1.22  | 3,4  |
| TW       | .036            | .046 | 0.91        | 1.17  | 3    |
| r        |                 | .010 |             | 0.25  | 10   |
| $\alpha$ | 45° TP          |      | 45° TP      |       | 6    |
|          | 1, 2, 9, 11, 12 |      |             |       |      |



NOTES:

1. Dimension are in inches.
2. Metric equivalents are given for general information only.
3. Beyond r (radius) maximum, TH shall be held for a minimum length of .011 (0.28 mm).
4. Dimension TL measured from maximum HD.
5. Body contour optional within zone defined by HD, CD, and Q.
6. Leads at gauge plane  $.054 +.001 -.000$  inch ( $1.37 +0.03 -0.00$  mm) below seating plane shall be within  $.007$  inch (0.18 mm) radius of true position (TP) at maximum material condition (MMC) relative to tab at MMC. The device may be measured by direct methods or by the gauge and gauging procedure shown in figure 2.
7. Dimension LU applies between L<sub>1</sub> and L<sub>2</sub>. Dimension LD applies between L<sub>2</sub> and LL minimum. Diameter is uncontrolled in L<sub>1</sub> and beyond LL minimum.
8. All three leads.
9. The collector shall be internally connected to the case.
10. Dimension r (radius) applies to both inside corners of tab.
11. In accordance with ANSI Y14.5M, diameters are equivalent to  $\phi$ x symbology.
12. Lead 1 = emitter, lead 2 = base, lead 3 = collector.

FIGURE 1. Physical dimensions TO-206AA (formerly TO-18)

|   |                         |                                       |                                |
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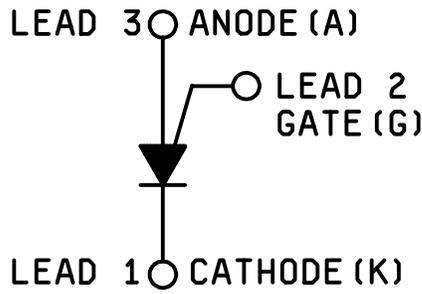


FIGURE 2. Symbol for programmable unijunction transistor.

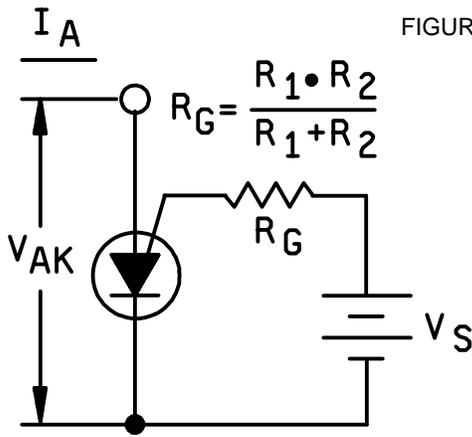


FIGURE 3. Equivalent test circuit used for electrical characteristics testing.

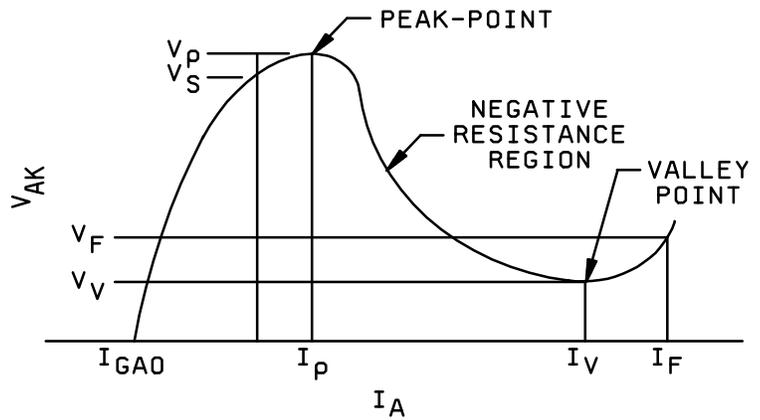
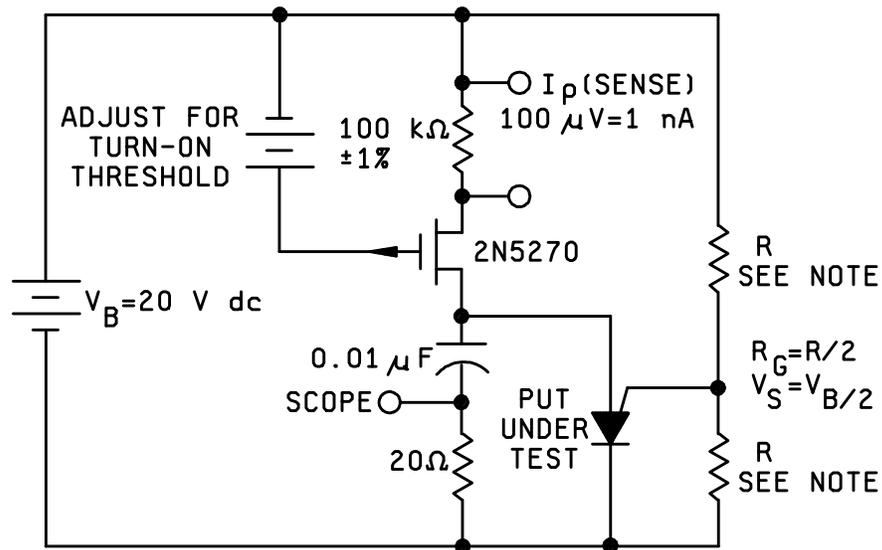


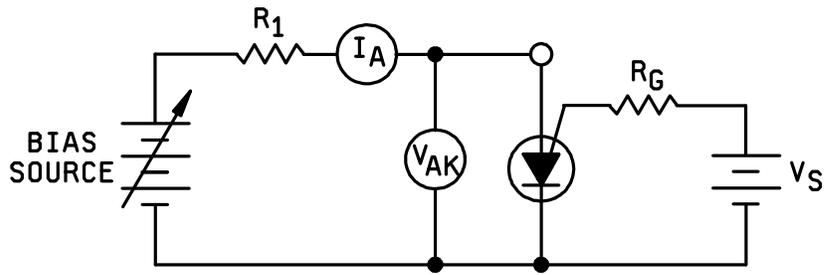
FIGURE 4. Static characteristics.



NOTE: Use 1 percent metal film resistors

FIGURE 5. Peak current ( $I_p$ ) test circuit.

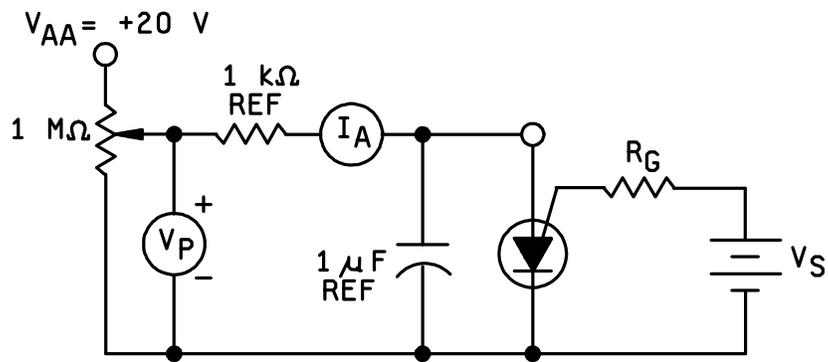
|   |                  |                                |                         |
|---|------------------|--------------------------------|-------------------------|
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NOTES:

1. R1 chosen to limit current to a safe value.
2. Bias source is a well regulated 1 mV peak to peak ripple supply.

FIGURE 6. Valley point anode current and forward on-state voltage circuit.



NOTES:

1. 1 MΩ pot must be noiseless to prevent false triggering.
2. Voltage source with less than 1 mV peak to peak ripple.

FIGURE 7. Offset voltage circuit.

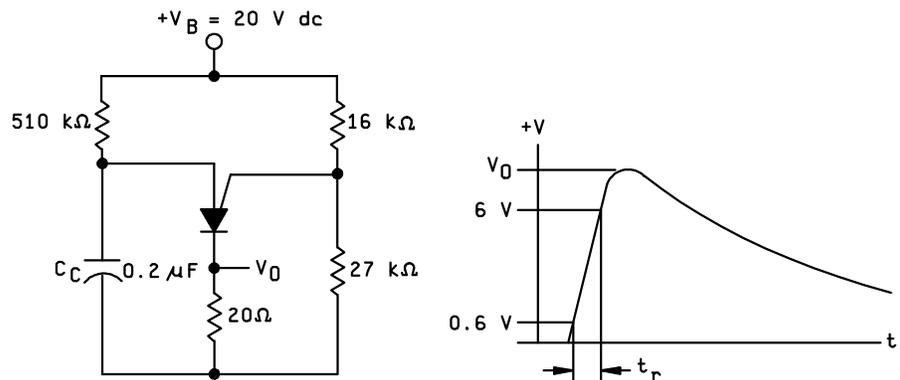
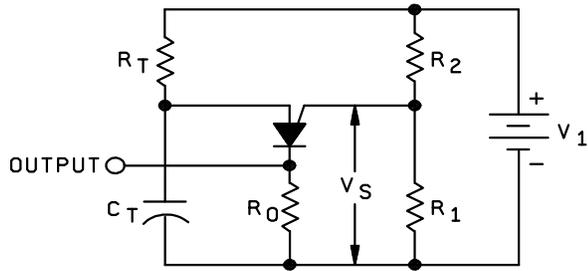


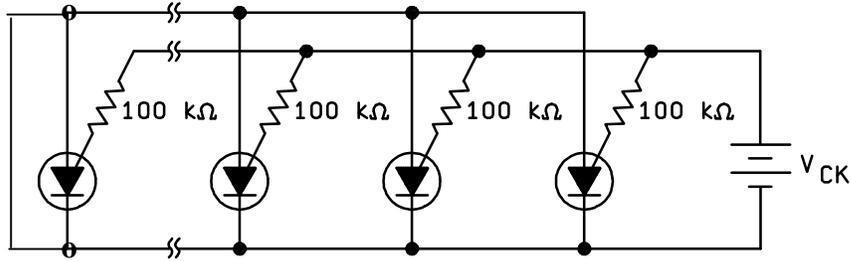
FIGURE 8. V<sub>0</sub> and t<sub>r</sub> test circuit.

|   |                   |                                 |                          |
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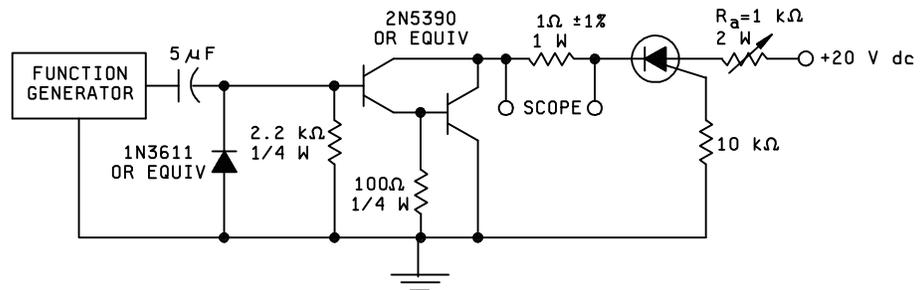
$$V_S = R_1 (V_1 / R_1 + R_2)$$

FIGURE 9. Typical oscillator circuit.



NOTE: Any number of devices under test may be added in parallel up to the maximum capability of the power supply to maintain voltage under the theoretical worst case condition if all devices under test shorted.

FIGURE 10. Burn-in and operating life test circuit.



NOTE: Adjust function generator to pulse width = 10 μs (square wave) and repetition rate = 1 kHz. Adjust RA for 5 V peak (equivalent to 5 A peak). Total test time = 1 minute minimum.

FIGURE 11. Peak anode current test circuit.

|   |                          |  |                                 |
|---|--------------------------|--|---------------------------------|
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## 5 PACKAGING

5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When actual packaging of materiel is to be performed by DoD personnel, these personnel need to contact the responsible packaging activity to ascertain requisite packaging requirements. Packaging requirements are maintained by the Inventory Control Points' packaging activity within the Military Department or Defense Agency, or within the Military Departments' System Command. Packaging data retrieval is available from the managing Military Departments' or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

## 6 NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. Devices conforming to this drawing are intended for use when military specifications do not exist and qualified military devices that will perform the required function are not available for OEM application. This drawing is intended exclusively to prevent the proliferation of duplicate specifications, drawings, and stock number listings.

6.2 Ordering data. The contract or purchase order should specify the following:

- a. Complete PIN (see 1.2).
- b. Requirements for delivery of one copy of the conformance inspection data or certificate of compliance that parts have passed conformance inspection with each shipment of parts by the manufacturer.
- c. Requirements for packaging and packing.

6.3 Abbreviations, symbols, and definitions. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500.

- $R_G$  Equivalent gate resistance (see figure 3).
- $I_F$  On-state current, RMS, from anode through cathode (see figure 4).
- $I_{GAO}$  Gate anode blocking current (dc), anode shorted to gate.
- $I_{GKS}$  Gate to cathode blocking current (dc), anode shorted to gate.
- $I_P$  Peak point anode current. This is the minimum value of anode current for which the slope of the static anode characteristic curve (see figures 4 and 5) is zero for a specified value of  $V_S$  and  $R_G$ .
- $I_T$  Maximum dc forward anode current.
- $I_{TSM}$  Nonrepetitive peak forward current.
- $I_V$  Valley point anode current. This is the maximum value of anode current for which the slope of the static anode characteristic curve (see figures 4 and 6) is zero for a specified value of  $V_S$  and  $R_G$ .
- $V_{GK}$  Gate to cathode voltage, (dc) voltage from gate to cathode.
- $V_{GA}$  Voltage (dc) from gate to anode.
- $V_{GKR}$  Gate to cathode reverse voltage.
- $V_{GAR}$  Gate to anode reverse voltage.
- $V_{AKR}$  Anode to cathode reverse voltage.
- $V_{AKF}$  Anode to cathode forward voltage.
- $V_T$  Offset voltage, at the peak point current ( $I_P$ ). The difference between the anode peak point voltage ( $V_P$ ) and the gate source voltage ( $V_S$ ) (see figure 7).
- $V_F$  On-state voltage. The resultant dc voltage measured between the anode and cathode for specified values of on-state anode current ( $I_F$ ) (see figure 6).
- $V_O$  Cathode peak pulse voltage. The cathode peak pulse voltage is defined as shown on figure 7. This parameter is a relative indicator of the peak anode current available for use in firing circuits.

|   |                   |                                 |                          |
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V<sub>P</sub> Peak point anode voltage. The voltage from anode to cathode when the peak point anode current flows for a specified value of V<sub>S</sub> and R<sub>G</sub>.

V<sub>S</sub> Gate source voltage (see figure 9).

6.4 Replaceability. Devices covered by this drawing may be used as a substitute for MIL-S-19500/493.

| DSCC drawing PIN (1) | Military part number |
|----------------------|----------------------|
| 01039-2N6116         | JAN2N6116            |
| 01039-2N6116TX       | JANTX2N6116          |
| 01039-2N6116TXV      | JANTXV2N6116         |
| 01039-2N6117         | JAN2N6117            |
| 01039-2N6117TX       | JANTX2N6117          |
| 01039-2N6117TXV      | JANTXV2N6117         |
| 01039-2N6118         | JAN2N6118            |
| 01039-2N6118TX       | JANTX2N6118          |
| 01039-2N6118TXV      | JANTXV2N6118         |
| 01039-2N6137         | JAN2N6137            |
| 01039-2N6137TX       | JANTX2N6137          |
| 01039-2N6137TXV      | JANTXV2N6137         |
| 01039-2N6138         | JAN2N6138            |
| 01039-2N6138TX       | JANTX2N6138          |
| 01039-2N6138TXV      | JANTXV2N6138         |

(1) Parts must be purchased to this DSCC Drawing PIN to assure that all performance requirements are met and tests performed.

6.5 Comments. Comments on this drawing should be directed to contact Defense Supply Center, Columbus, ATTN: DSCC-VAC, Post Office Box 3990, Columbus, OH 43216-5000.

6.6 Suggested sources of supply. Suggested sources of supply are listed herein. Additional sources will be added as they become available. The vendors listed herein have concurred with this drawing and have submitted a certificate of compliance (see 3.6 herein) to DSCC-VAC.

| DSCC drawing PIN (1) | Vendor similar designation or type number | Vendor CAGE | Vendor name and address                                      |
|----------------------|---|-------------|--|
| 01039-2N6116         | 2N6116                                    | 43611       | Microsemi-NES<br>6 Lake Street<br>Lawrence, MA<br>01841-3011 |
| 01039-2N6116TX       | 2N6116TX                                  |             |  |
| 01039-2N6116TXV      | 2N6116TXV                                 |             |  |
| 01039-2N6117         | 2N6117                                    |             |  |
| 01039-2N6117TX       | 2N6117TX                                  |             |  |
| 01039-2N6117TXV      | 2N6117TXV                                 |             |  |
| 01039-2N6118         | 2N6118                                    |             |  |
| 01039-2N6118TX       | 2N6118TX                                  |             |  |
| 01039-2N6118TXV      | 2N6118TXV                                 |             |  |
| 01039-2N6137         | 2N6137                                    |             |  |
| 01039-2N6137TX       | 2N6137TX                                  |             |  |
| 01039-2N6137TXV      | 2N6137TXV                                 |             |  |
| 01039-2N6138         | 2N6138                                    |             |  |
| 01039-2N6138TX       | 2N6138TX                                  |             |  |
| 01039-2N6138TXV      | 2N6138TXV                                 |             |  |

(1) Parts must be purchased to this DSCC PIN to assure that all performance requirements and tests are met.

|   |                         |                                       |                                |
|---|-------------------------|---------------------------------------|--------------------------------|
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