

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	Added lever operating force requirement and eliminated 135 percent calibration tripping time.	28 JAN 88	Randy Larson
B	Added another suggested source of supply. Added CAGE 74193.	4 OCT 89	Randy Larson
C	Updated document references. Deleted vendor CAGE 74193 and PINs.	10 JUL 00	Kendall Cottongim
D	Deleted part number and substitute PIN, editorial changes, update to latest DSCC drawing format.	11 DEC 02	Kendall Cottongim

CURRENT DESIGN ACTIVITY CAGE CODE 037Z3
 DEFENSE LOGISTICS AGENCY
 DEFENSE SUPPLY CENTER COLUMBUS
 COLUMBUS, OHIO 43216-5000

THE ORIGINAL FIRST PAGE OF THIS DRAWING HAS BEEN REPLACED.

Prepared in accordance with ASME Y14.100

Selected item drawing

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REV STATUS OF PAGES	REV	D	D	D	D	D	D	D	D	D	D	D								
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PMIC N/A	PREPARED BY Dan McGrath		DESIGN ACTIVITY DEFENSE ELECTRONICS SUPPLY CENTER DAYTON, OH 45444-5000																	
Original date of drawing 31 Aug 1987	CHECKED BY Dan McGrath		TITLE CIRCUIT BREAKERS, MAGNETIC, LOW-POWER, SEALED, TRIP-FREE, SHOCK ENHANCED, TWO-POLE																	
	APPROVED BY D. E. Morgan																			
	SIZE A	CODE IDENT. NO. 14933		DWG NO. <div style="text-align: right;">87056</div>																
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1. SCOPE

1.1 Scope. This drawing describes the requirements for a family of circuit breakers with shock enhancement for use in overcurrent protection.

1.2 Part or Identifying Number (PIN). The complete PIN shall be as follows:



2. APPLICABLE DOCUMENTS

2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto, cited in the solicitation (see 6.2).

SPECIFICATIONS

DEPARTMENT OF DEFENSE

- DOD-D-1000 - Drawing, Engineering and Associated List.
- MIL-PRF-39019 - Circuit Breakers, Magnetic, Low-Power, Sealed, Trip-Free, General Specification for.

(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Defense Automation and Production Service, Building 4D (DPM-DODSSP), 700 Robbins Avenue, Philadelphia, PA 19111-5094.)

2.2 Non-Government publications. The following document(s) form a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DoD adopted are those listed in the issue of the DoDISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in the DoDISS are the issues of the documents cited in the solicitation (see 6.2).

SOCIETY OF AUTOMOTIVE ENGINEERS, INC. (SAE)

- SAE-AMS-QQ-N-290 - Nickel Plating (Electrodeposited).

(Applications for copies should be addressed to the Society of Automotive Engineers, Inc. (SAE), 400 Commonwealth Drive, Warrendale, PA 15096.)

2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

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3. REQUIREMENTS

3.1 Drawing precedence. This drawing takes precedence over documents referred to herein and shall be interpreted in accordance with DOD-D-1000.

3.2 Voltage and frequency rating. 50 V dc, maximum and 240 V ac, maximum at 60 and 400 Hz.

3.3 Current rating. See table I.

3.4 Interface and physical dimensions. See figure 1.

3.5 Time delay. Time delay shall be in accordance with table I, table II, and table III.

3.6 Shock.

3.6.1 Shock (100 g's). When circuit breakers are tested as specified in 4.2.1, main circuit breaker contacts shall not trip. There shall be no closing of open main contacts, nor opening of closed main contacts in excess of 10 μ s duration, nor shall there be any evidence of mechanical or electrical damage.

3.6.2 Shock (150 g's). When circuit breakers are tested as specified in 4.2.2, the main circuit breaker contacts shall not trip. There shall be no evidence of mechanical or electrical damage.

3.6.3 Shock (200 g's). When circuit breakers are tested as specified in 4.2.3, the main circuit breaker contacts shall not trip. There shall be no evidence of mechanical or electrical damage.

3.7 Endurance. Endurance shall be in accordance with MIL-PRF-39019, except that the number of operations shall be 5,000.

3.8 Resistance or impedance. See table I.

3.9 Interrupting capacity. Interrupting capacity shall be in accordance with MIL-PRF-39019.

3.10 Dielectric withstanding voltage. Dielectric withstanding voltage shall be in accordance with MIL-PRF-39019.

3.11 Vibration. Vibration shall be in accordance with MIL-PRF-39019.

3.12 Insulation resistance. Insulation resistance shall be in accordance with MIL-PRF-39019.

3.13 Lever operating force. Lever operating force shall be in accordance with MIL-PRF-39019 except for the following: One-pole breaker: 7 pounds maximum; two-pole breaker: 10 pounds maximum; and three-pole breaker: 16 pounds maximum.

3.14 Recycled, recovered, or environmentally preferable materials. Recycled, recovered, or environmentally preferable materials should be used to the maximum extent possible provided that the material meets or exceeds the operational and maintenance requirements, and promotes economically advantageous life cycle costs.

3.15 Marking. Marking shall be as specified in MIL-PRF-39019, except the DSCC drawing PIN in accordance with 1.2 herein shall be used instead of the military PIN.

3.16 Certificate of compliance. A certificate of compliance shall be required from manufacturers requesting to be a suggested source of supply.

3.17 Workmanship. Parts shall be free of flash pits, voids, and excessive mold marks. Visible parting line is acceptable.

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4. VERIFICATION

4.1 Conformance inspection.

4.1.1 Inspection of product for delivery. Inspection of product for delivery shall consist of group A inspection of MIL-PRF-39019.

4.1.2 Certification. The acquiring activity, at its discretion, may accept a certificate of compliance with group A requirements in lieu of performing group A tests (see 6.2c).

4.1.3 Inspection of packaging. Inspection of packaging shall be in accordance with MIL-PRF-39019.

4.2 Shock.

4.2.1 Shock (100 g's).

- a. Mounting method: Normal mounting means.
- b. Test condition: Method 213 of MIL-STD-202, test condition I (100 g's, 6 ms).
- c. Electrical-load conditions and measurements: Of the three shocks in each direction required, two shocks shall be performed with the circuit breaker energized at 100 percent of rated current, at 12 V dc, except that for the directions with the operating lever pivot up (table mount) and the operating lever pivot down (ceiling mount), no voltage or current shall be applied. Each energized shock shall be monitored to determine opening of the main circuit breaker contacts. The remaining shock in each direction shall be performed with the circuit breaker contacts open and unenergized and shall be monitored to determine closing of the main contacts.

4.2.2 Shock (150 g's).

- a. Mounting method: Normal mounting means.
- b. Test condition: Special.
 - (1) Peak: 150 g's.
 - (2) Duration: 6 ms.
 - (3) Waveform: Sawtooth.
- c. Electrical-load conditions and measurements: Of the three shocks in each direction required, all shocks shall be performed with the circuit breaker energized at 100 percent of rated current at 12 V dc, except that for the directions with the operating lever pivot up (table mount), and the operating lever pivot down (ceiling mount), no voltage or current shall be applied.

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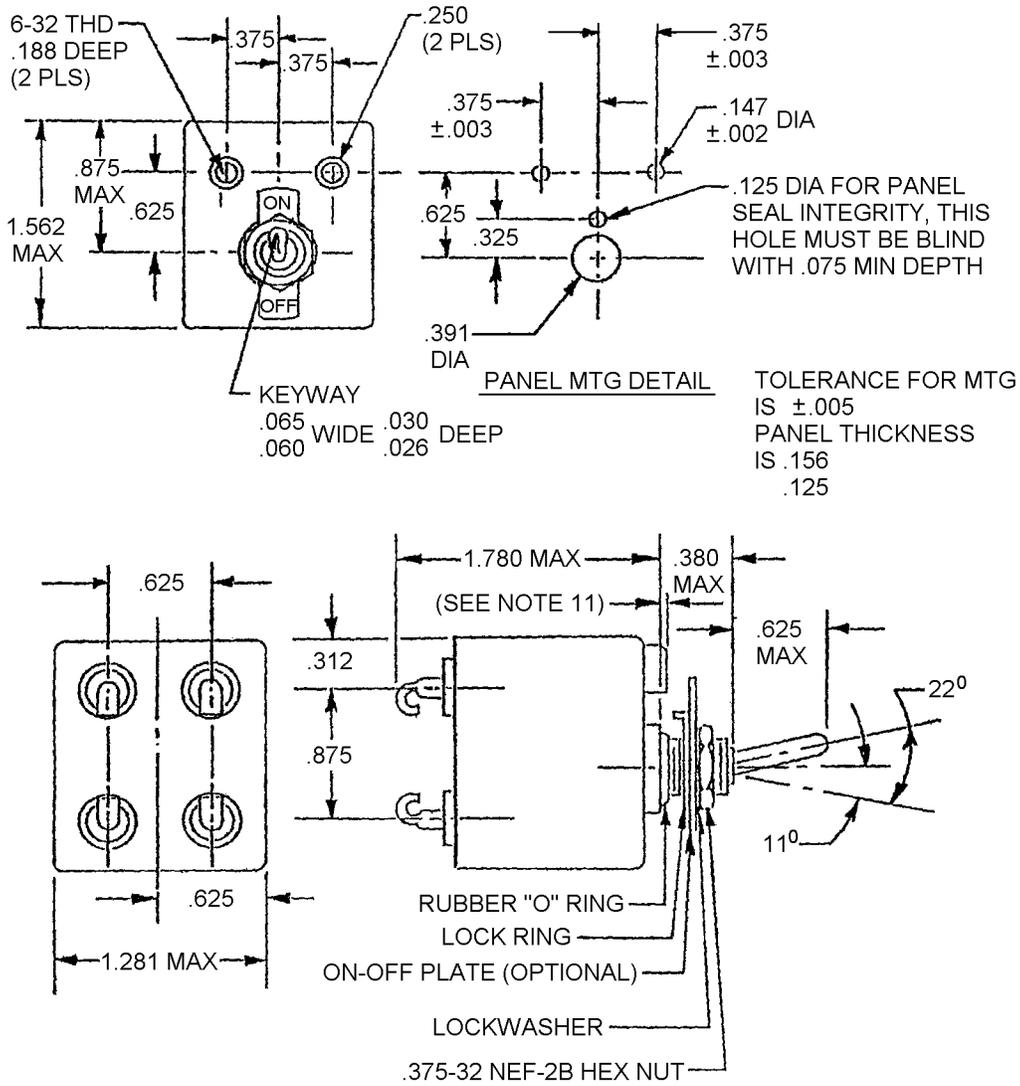


FIGURE 1. Interface and physical dimensions.

<p>DEFENSE ELECTRONICS SUPPLY CENTER DAYTON, OHIO</p>	<p>SIZE A</p>	<p>CODE IDENT NO. 14933</p>	<p>DWG NO. 87056</p>
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Inches	mm	Inches	mm
.002	0.05	.250	6.35
.003	0.08	.280	7.11
.005	0.13	.312	7.92
.010	0.25	.325	8.26
.015	0.38	.375	9.53
.025	0.64	.380	9.65
.026	0.66	.382	9.70
.030	0.76	.391	9.93
.060	1.52	.392	9.95
.065	1.65	.493	12.52
.075	1.91	.507	12.87
.093	2.36	.625	15.88
.125	3.18	.875	22.23
.147	3.73	1.281	32.53
.156	3.96	1.562	39.67
.188	4.78	1.780	45.20

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is $\pm .031$ and $\pm 5^\circ$ on angles.
4. Envelope design optional.
5. Hex mounting nut .375-32 UNEF-2B thread, $.500 \pm .010$ across flats, $.093 \pm .005$ thick, brass nickel plated, SAE-AMS-QQ-N-290 nonglare, or stainless steel.
6. Internal tooth lockwasher, .507/.493 O.D., .392/.382 I.D., $.025 \pm .005$ thick, stainless steel.
7. The effective bushing thread length (not including mounting hardware) is .280 minimum.
8. Marking may appear on any surface except the mounting surface.
9. Lock ring not required if on-off plate has locking tab.
10. Numerical marking optional on circuit diagram.
11. Threaded inserts exceed seated height of bushing by .005 to .015.

FIGURE 1. Interface and physical dimensions - Continued.

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TABLE I. Circuit breaker dash number and applicable characteristics.

PIN 87056-	Current rating (amps)	Time delay <u>1/</u>	Resistance or impedance (ohms - max) <u>2/</u>			PIN 87056-	Current rating (amps)	Time delay <u>1/</u>	Resistance or impedance (ohms - max) <u>2/</u>		
			DC	60 Hz	400 Hz				DC	60 Hz	400 Hz
001	0.05	A	680.0	690.0	710.0	023	4.0	A	0.10	0.10	0.12
002	0.05	B	680.0	690.0	710.0	024	4.0	B	0.10	0.10	0.12
003	0.1	A	150.0	170.0	180.0	025	5.0	A	0.061	0.063	0.072
004	0.1	B	150.0	170.0	180.0	026	5.0	B	0.061	0.063	0.072
005	0.25	A	20.0	26.0	27.0	027	6.0	A	0.042	0.043	0.050
006	0.25	B	20.0	26.0	27.0	028	6.0	B	0.042	0.043	0.050
007	0.5	A	5.4	6.0	6.6	029	7.0	A	0.036	0.036	0.040
008	0.5	B	5.4	6.0	6.6	030	7.0	B	0.036	0.036	0.040
009	0.75	A	2.5	2.7	2.8	031	7.5	A	0.031	0.031	0.038
010	0.75	B	2.5	2.7	2.8	032	7.5	B	0.031	0.031	0.038
011	1.0	A	1.35	1.5	1.61	033	8.0	A	0.027	0.028	0.035
012	1.0	B	1.35	1.5	1.61	034	8.0	B	0.027	0.028	0.035
013	1.25	A	0.9	1.0	1.1	035	9.0	A	0.022	0.022	0.028
014	1.25	B	0.9	1.0	1.1	036	9.0	B	0.022	0.022	0.028
015	1.5	A	0.65	0.70	0.75	037	10.0	A	0.018	0.021	0.024
016	1.5	B	0.65	0.70	0.75	038	10.0	B	0.018	0.021	0.024
017	2.0	A	0.40	0.40	0.50	039	12.5	A	0.012	0.013	0.015
018	2.0	B	0.40	0.40	0.50	040	12.5	B	0.012	0.013	0.015
019	2.5	A	0.25	0.25	0.27	041	15.0	A	0.009	0.009	0.010
020	2.5	B	0.25	0.25	0.27	042	15.0	B	0.009	0.009	0.010
021	3.0	A	0.15	0.15	0.17	043	20.0	A	0.006	0.006	0.007
022	3.0	B	0.15	0.15	0.17	044	20.0	B	0.006	0.006	0.007

1/ All dash numbers include inertial delay with the time delay.

2/ The corresponding maximum wattage losses, which in no case shall exceed 3.0 watts, may be calculated as I^2R or I^2Z .

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TABLE II. Calibration tripping times (seconds) at +25°C ±2°C.

Percent of rated current	Time delay A (fast)		Time delay B (slow)	
	Min	Max	Min	Max
100	No trip 1 hour	No trip 1 hour	No trip 1 hour	No trip 1 hour
150	0.2	7.0	3.0	70.0
200	0.055	2.0	0.5	20.0
400	Inst <u>1/</u>	0.24	Inst <u>1/</u>	1.75
600	Inst <u>1/</u>	0.13	Inst <u>1/</u>	0.6
800	Inst <u>1/</u>	0.06	Inst <u>1/</u>	0.1 <u>2/</u>
800 at 60 Hz <u>3/</u>	No trip	No trip	No trip	No trip
1,400 at 400 Hz <u>4/</u>	No trip	No trip	No trip	No trip

1/ (Inst) instantaneous is defined as less than 0.015 second.

2/ This time is extended to 0.3 second for dc and 400 Hz.

3/ Eight hundred percent peak, one 1/2 sine pulse at 60 Hz.

4/ One thousand and four hundred percent peak, one 1/2 sine pulse at 400 Hz.

TABLE III. High and low temperature tripping times (seconds).

Percent of rated current	Time delay A (fast)		Time delay B (slow)	
	-40°C ± 2°C	+100°C ± 2°C	-40°C ± 2°C	+100°C ± 2°C
	Max	Min	Max	Min
100	No trip 1 hour	No trip 1 hour	No trip 1 hour	No trip 1 hour
150	800.0	---	1,000.0	---
200	10.0	0.015	50.0	0.04
400	0.7	Inst <u>1/</u>	10.0	Inst <u>1/</u>
500	0.5	Inst <u>1/</u>	2.0	Inst <u>1/</u>
800	0.06	Inst <u>1/</u>	0.1 <u>2/</u>	Inst <u>1/</u>
800 at 60 Hz <u>3/</u>	No trip	No trip	No trip	No trip
1,400 at 400 Hz <u>4/</u>	No trip	No trip	No trip	No trip

1/ (Inst) instantaneous is defined as less than 0.015 second.

2/ This time is extended to 0.3 second for dc and 400 Hz.

3/ Eight hundred percent peak, one 1/2 sine pulse at 60 Hz.

4/ One thousand and four hundred percent peak, one 1/2 sine pulse at 400 Hz.

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4.2.3 Shock (200 g's).

- a. Mounting method: Normal mounting means.
- b. Test condition: Special.
 - (1) Peak: 200 g's.
 - (2) Duration: 1.5 ms.
 - (3) Waveform: Half-sine.
- c. Electrical-load conditions and measurements; Of the three shocks in each direction required, all shocks shall be performed with the circuit breaker energized at 100 percent rated current at 12 V dc, except that for the directions with the operating lever pivot up (table mount) and the operating lever pivot down (ceiling mount), no voltage or current shall be applied.

5. PACKAGING

5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When actual packaging of materiel is to be performed by DoD personnel, these personnel need to contact the responsible packaging activity to ascertain requisite packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activity within the Military Department or Defense Agency, or within the Military Department's System Command. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature which may be helpful, but is not mandatory.)

6.1 Intended use. Devices conforming to this drawing are intended for use when military specifications do not exist and qualified military devices that will perform the required function are not available for OEM application.

6.2 Ordering data. The contract or purchase order should specify the following:

- a. Complete PIN (see 1.2).
- b. Requirements for delivery of one copy of the conformance inspection data or certificate of compliance that parts have passed conformance inspection with each shipment of parts by the manufacturer.
- c. Whether the manufacturer performs the group A tests or provides certification of compliance with group A requirements.
- d. Requirements for notification of change of product to the contracting activity, if applicable.
- e. Requirements for packaging and packing.

6.3 Users of record. Coordination of this document for future revisions are coordinated only with the suggested sources of supply and the users of record of this document. Requests to be added as a recorded user of this drawing should be in writing to: Defense Supply Center, Columbus, ATTN: DSCC/VAT, Post Office Box 3990, Columbus, OH 43216-5000 or by telephone (614) 692-0556 or DSN 850-0556.

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6.4 Suggested sources of supply. Suggested sources of supply are listed herein. Additional sources will be added as they become available. For assistance in the use of this drawing, contact Defense Supply Center, Columbus, ATTN: DSCC-VAT, Post Office Box 3990, Columbus, OH 43216-5000 or by telephone (614) 692-0556 or DSN 850-0556.

DSCC drawing PIN 87056- <u>1/</u>	Vendor similar designation or type number <u>2/</u>	Vendor CAGE	Vendor name and address
001	AP12-87056-001	81541	Airpax Corporation 807 Woods Road P.O. Box 520 Cambridge, MD USA 21613-0520 Phone: 410-228-1500 Fax:410-228-3456
002	AP12-87056-002		
003	AP12-87056-003		
004	AP12-87056-004		
005	AP12-87056-005		
006	AP12-87056-006		
007	AP12-87056-007		
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039	AP12-87056-039		
040	AP12-87056-040		
041	AP12-87056-041		
042	AP12-87056-042		
043	AP12-87056-043		
044	AP12-87056-044		

1/ Parts must be purchased to this DSCC PIN to assure all performance requirements and tests are met.

2/ Do not use this number for item acquisition. Items acquired to this number may not satisfy the performance requirements of this drawing.

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